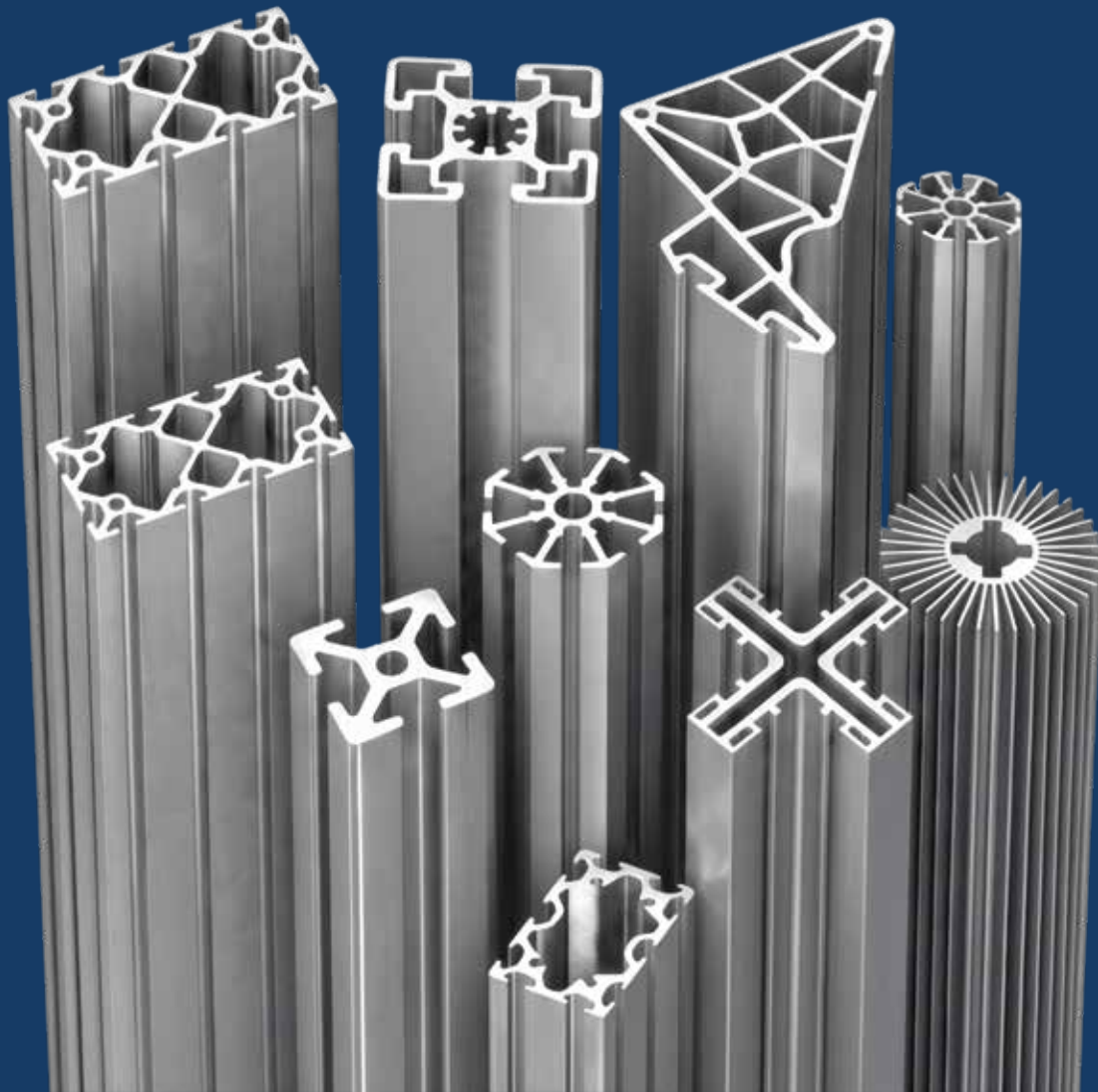




HASTEN
EXTRUSIONS PVT. LTD.

“COMMITMENT TOWARDS
QUALITY & SERVICES”



www.hastenextrusions.com

CATALOGUE
2025



HASTEN EXTRUSIONS

Hasten Extrusions proudly established the most sophisticated and well equipped manufacturing facility in the year 2018 at Khandiwada, near Halol Vadodra Gujarat.

Hasten Extrusion currently has a skilled and dedicated work force of 120+ employees.

Hasten Extrusions manufacture aluminum extrusions components which are most useful applications for various business sectors such as Architecture, Hardware, Transport, Modular Furniture, Electrical & Electronics, Clean Rooms, Solar Energy as well as General Engineering, Automotive, Defense, Consumer durables, Irrigation, and amongst others.



Content

GENERAL INFORMATION

01	About Us	01
02	Vision	02
03	Core Values	02
04	Certificate	03
05	QA & QC	04
06	Our Management	05
07	Process Chart	06
08	General Tolerances	07
09	Chemical Compositions	13
10	Sizing Capabilities	14

STANDARD PROFILE

01 BARS 15

1.1	Round Bar	15
1.2	Flat Bar	16
1.3	Square Bar	20
1.4	Special Bar	21
1.5	Hexagonal Bar	22

02 TUBES 23

2.1	Round Tube	23
2.2	Special Round Tube / Oval Tube	27
2.3	Square Tube	28
2.4	Rectangle Tube	30
2.5	Special Rectangle / Square / Triangle Tube	33

03 ANGLE 36

3.1	Equal L Angle	36
3.2	Unequal L Angle	37
3.3	Special L Angle	38

04 CHANNEL 39

4.1	Equal Channel	39
4.2	Unequal Channel	39
4.3	Special Channel	40

05 TEES 41

5.1	Plain Tee	41
5.2	Unequal Plain Tee	41
5.3	Special Tee	42
5.4	Special M Section	42

ARCHITECTURAL PROFILE

01 SLIDING WINDOWS 43

1.1	18mm Series	43
1.2	25mm Series	47

02 SLIDING WINDOWS - EURO SERIES 51

2.1	22mm Series	51
2.2	26mm Series	53
2.3	29mm Series	54
2.4	35mm Series	55

03 CASEMENT WINDOWS SERIES 56

3.1	40mm Series	56
3.2	42mm Series	57

04 DOOR PROFILE 60

4.1	Single Partitions	60
4.2	Double Partitions	61
4.3	Glazing Clip	61
4.4	Door Vertical	62
4.5	Door Top Single Leg	62
4.6	Door Top	63
4.7	Door Bottom	63
4.8	Door Middle Single	64
4.9	Door Middle Double	64
4.10	Door Frame Section	65
4.11	L Tube & L Pipe	66
4.12	Glazing Clip	66
4.13	Moulding Door Series - 60mm	67
4.14	Moulding Door Series - 80mm	68

05 HARDWARE & KITCHEN PROFILE 69

5.1	Hardware Profile	69
5.2	Kitchen Profile	74
5.3	Tower Bolt	79
5.4	Door Closer	80

06 HAND RAILING 81

6.1	Hand Railing - Top	81
6.2	Hand Railing - Bottom	82

07 CURTAIN WALL 85

08 LOUVER PROFILE 89

09 FACADE PROFILE 90

INDUSTRIAL PROFILE

01	Air Grill Profile	91
02	Display Profile	93
03	AHU Profile	93
04	Heat Sink	94

MISCELLANEOUS PROFILE

ABOUT US



Hasten Extrusions Pvt Ltd is an organisation primarily engaged in manufacturing of Aluminium Extruded Profiles, having team of over 120+ people engaged in various functions/activities such as Sales, Marketing, Accounts, Metallurgy, Manufacturing, Research & Development, Maintenance, Quality Analysis, Quality Checking, Warehousing and Logistics.

HASTEN EXTRUSIONS PRODUCTS PRIMARY FOCUS IS ON FOLLOWING APPLICATION AREAS.

- Architecture
- Hardware
- Transport
- Modular Furnitures
- Electrical & Electronics
- Clean Room Applications
- Solar Energy
- General Engineering
- Automotive Industry
- Defence Industry
- Consumer Durables
- Irrigation

HASTEN EXTRUSIONS PVT LTD SELLS ITS PRODUCTS FOR VARIOUS APPLICATION.

Direct sales to OEM Customers, Real Estate Developers, Fabrication Distributors & Dealers and Many More.

Hasten Extrusion's commitment to Client's Satisfaction, adaptation of the latest & eco-friendly technology, reliability and excellence in product quality. Hasten Extrusion Pvt Ltd has set up a world class plant at Khandiwada, Dist.Vadodara, the plant is spread over 23597 Sq. Metres and can manufacture 3000 MT of Aluminium Profiles per Annum.

VISION

To become the most critically acclaimed manufacturer in Aluminium Extruded products serving multitude of industries.

To be the first choice for procurement of quality-based aluminium extruded products.



Shaping the Future of Extrusions by Setting New Standards.

& CORE VALUES

Commitment

Do whatever it takes to deliver superior customer value

Courtesy

Towards our customers employee, vendors and the society at large

Integrity

Honesty in every action

Speed

Act with urgency to deliver what we promise

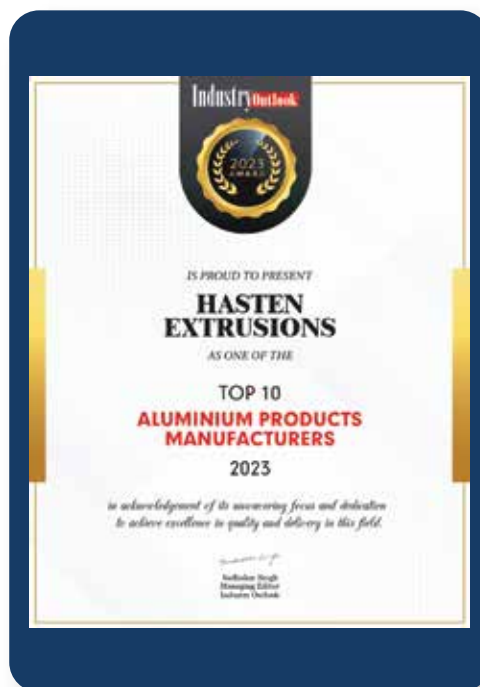
Teamwork

Thinking and working together across hierarchical levels.



"Guided by our Core Values: Integrity, Respect, Excellence."

CERTIFICATE



Hasten Extrusions being a manufacturing company focused on delivering quality aluminium extruded products. For Hasten the quality is of primordial importance and is an integral part of culture to serve only the best that there can be. Hasten Extrusion has a stringent quality control process in place for the best results that can be achieved in aluminium extruded products.

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OUR MANAGEMENT



Hasten Extrusions success has direct relation to the commitment, expertise and knowledge that our leadership team brings to its works. Our skills spring from broad experience and a diversity of backgrounds.

Mr. Dipu Sharma

A key personality in Hasten Extrusions Private Limited and also a Managing Director with Ajni Industries Private Limited which is involved in Clean Room and Lab Furniture manufacturing. Mr. Dipu Sharma brings to the organisation his entrepreneurial skills and his cast technical background which serves the company in matters of Finance, Management and Future Development.

Mr. Navin Mistry

He serves a key role in Hasten Extrusions Private Limited in maintaining client relationship and operational management. Mr Navin Mistry is an entrepreneur who owns and heads Prime Interiors which deals into turnkey Industrial and Residential Civil and Interior Projects all over India.

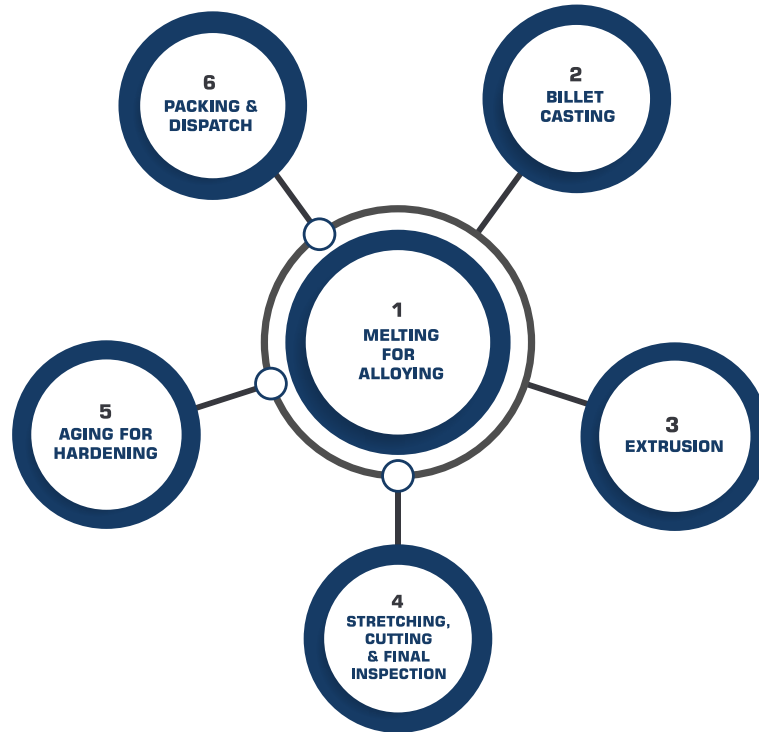
Mr. Mahesh Sharma

Mahesh is son of Mr. Dipu Sharma who has joined the company as a Director. He has completed his engineering in the field of Mechanical. He is associated with the company since day one. His role in the company is of Marketing and Sales and with his skills, ability and active involvement the Company has achieved exponential growth. He is very tech- savvy and brings with him dynamism and penchant for atomization in machinery which in turn leads to technological advancement of manufacturing process.

Mr. Naresh Mistry

Naresh is son of Mr. Navin Mistry and comes from a business family. Immediately after completing his studies in the field of Architecture, he has joined the Company as a Director. His role in management is to look after day-to-day affairs of the Company. He is also entrusted with the task of production planning and quality assurance which he has been doing diligently and effectively. He is very cautious about product quality and is playing a key role in developing brand value of the Company.

PROCESS CHART



1. MELTING FOR ALLOYING

- Chemical Analysis
- Confirms to quality plan
- Not Confirms to quality plan
- Rejected

2. BILLET CASTING

- Bath Sample Chemical Analysis
- Confirms to quality plan
- Not Confirms to quality plan
- Molten Bath Correction

3. EXTRUSION

- Final Chemical Analysis
- Identification Bath marking for Traceability
- Ultrasonic Testing for non-metallic inclusion / Voids
- Confirms to Quality Plan
- Not Confirming to quality plan
- Traceability Rearranging

4. STRETCHING, CUTTING & FINAL INSPECTION

- Dimension, Flatness, Angularity, Surface etc.
- Confirms to quality plan
- Not Confirms to quality plan
- Rejected & Send for Remelting

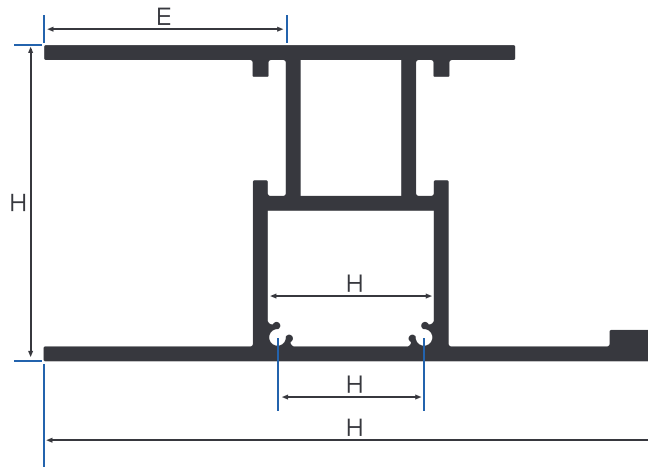
5. AGING FOR HARDENING

- U.T.S. Elongation, Conductivity Webster Test (Both Ends), Brinell hardness etc.
- Confirms to quality plan
- Not Confirms to quality plan
- Rejected & Send for Remelting

6. PACKING & DISPATCH

- Confirms to quality plan
- Not Confirms to quality plan
- Rejected & Send for Remelting

General Tolerance



- A** Wall thickness except those enclosing the hollow spaces in hollow profile.
- B** Wall thickness enclosing the hollow spaces in hollow profile except those between B two hollow spaces.
- C** Wall thickness between two hollow spaces in hollow profile.
- E** The length of the shorter leg of profile with open ends.
- H** All dimensions (except wall thickness) between points on the cross section of the profile or the centers of open screw holes including open ends.

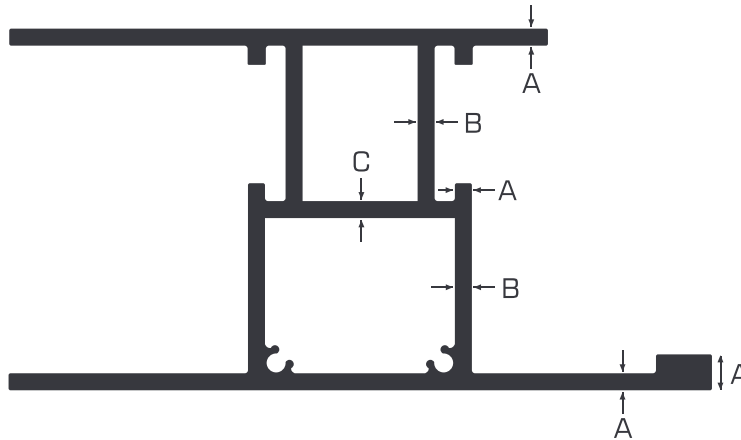
1. Tolerance on dimensions other than wall thickness

Tolerance on cross-sectional dimensions

Dimensions H (mm)		Tolerance on H (Expect open ends) (mm)	Tolerance on H (Open Ends)	
Over	Up to end Including		$E \leq 60$ [mm]	$60 < E \leq 120$ [mm]
-	10	± 0.15	± 0.15	a
10	15	± 0.20	± 0.20	a
15	30	± 0.25	± 0.25	a
30	45	± 0.30	± 0.30	± 0.45
45	60	± 0.40	± 0.40	± 0.55
60	90	± 0.45	± 0.45	± 0.65
90	120	± 0.60	± 0.60	± 0.80
120	150	± 0.80	± 0.80	± 1.00

Note: (a) Shall be subject to agreement between Hasten & Purchaser

General Tolerance



2. Tolerance on wall thickness of solid and hollow profiles

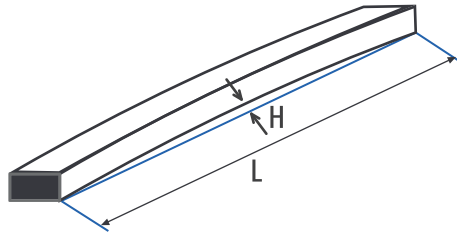
Nominal wall Thickness A,B,C (mm)		Tolerance on wall Thickness A (mm)		Tolerance on wall Thickness B&C (mm)	
Over	Up to end Including	Circumscribing Circle CD ≤ 100	Circumscribing Circle 100 < CD ≤ 130	Circumscribing Circle CD ≤ 100	Circumscribing Circle 100 < CD ≤ 130
-	2	±0,15	±0,20	±0,20	±0,30
2	3	±0,15	±0,25	±0,25	±0,40
3	6	±0,20	±0,30	±0,40	±0,60
6	10	±0,25	±0,35	±0,60	±0,80
10	15	±0,30	±0,40	±0,80	±1,00
15	20	±0,35	±0,45	±0,20	±1,50
20	30	±0,40	±0,50	a	a
30	40	±0,45	±0,60	a	a

3. Cut Length Tolerance

Width or Diameter (mm)	Length 1500 to 6000 mm Tolerance mm ±
Up to 50	6
50 to 100	8
100 to 150	10

General Tolerance

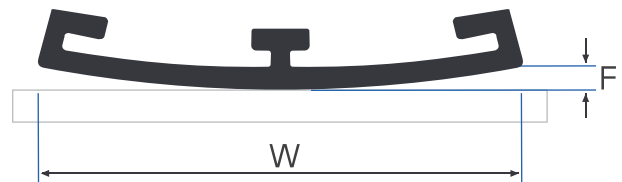
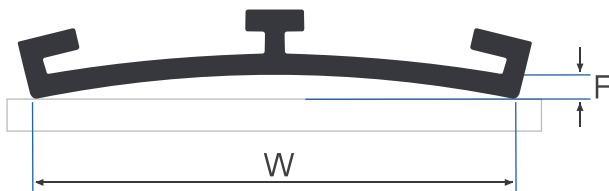
4. Straightness Tolerances



Straightness tolerance H (mm) for specified length L (mm)

$L \leq 1000$	$1000 < L \leq 2000$	$2000 < L \leq 3000$	$3000 < L \leq 4000$	$4000 < L \leq 5000$	$5000 < L \leq 6000$
0.7	1.3	1.8	2.2	2.6	3.0

5. Convexity-Concavity Tolerances

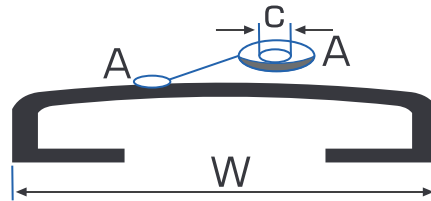


3. Cut Length Tolerance

Width W (mm)		Maximum Allowable Deviation F (mm)
Over	Up to end Including	
-	30	1.20
30	60	1.30
60	100	1.40
100	150	1.50

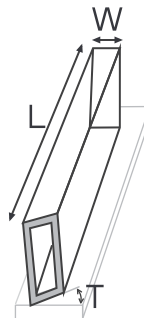
General Tolerance

6. Contour Tolerances



Width W (mm)		Contour Tolerance = Diameter C of the Tolerance Circle (mm)
Over	Up to end Including	
-	30	0.30
30	60	0.50
60	90	0.70
90	120	1.00
120	150	1.20

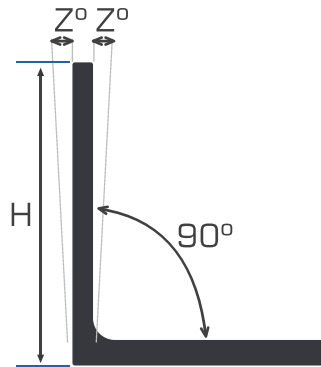
7. Twist Tolerances



Width W (mm)		Straightness tolerance H (mm) for specified length L (mm)						
Over	Up to end Including	$L \leq 1000$	$1000 < L \leq 2000$	$2000 < L \leq 3000$	$3000 < L \leq 4000$	$4000 < L \leq 5000$	$5000 < L \leq 6000$	$L \leq 6000$
-	75	1.0	1.2	1.5	1.8	2.0	2.0	Subjected to Agreement Between Supplier and Purchaser
75	100	1.0	1.2	1.5	2.0	2.2	2.5	
100	125	1.0	1.5	1.8	2.2	2.5	3.0	
125	150	1.2	1.5	1.8	2.2	2.5	3.0	

General Tolerance

8. Tolerance for Right Angles



Height H (mm)		Maximum Allowable Deviation Z from a Right Angle
Over	Up to end Including	
-	30	0.30
30	50	0.40
50	80	0.50
80	100	0.60
100	120	0.70
120	150	0.80

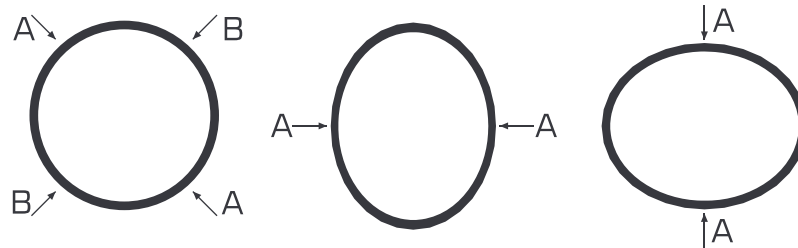
9. Maximum Allowable Corner and Fillet Radius

Sharp corners & fillets may be slightly rounded otherwise indicated on the drawing. The maximum allowable corner & fillet radius shall be as specified in below table.

Wall thickness		Maximum Allowable Corner & fillet radius
Over	Up to end Including	
-	3	0.50
3	6	0.60
6	10	0.80
10	20	1.00
20	40	1.50

General Tolerance

10. Round Tubes: Diameter Tolerance



Specified Diameter Outside or inside [mm]	Allowable Deviation of Mean Diameter $\frac{1}{2} (AA+BB)$ from Specified Diameter (Dia Tolerance) mm $\pm$	Allowable Deviation of Diameter at Any Point from Specified Diameter (Ovalness Tolerance) mm $\pm$
From 9 up to 18	0.25	0.50
Over 18 up to 30	0.30	0.60
Over 30 up to 40	0.36	0.80
Over 40 up to 50	0.45	0.90
Over 50 up to 60	0.54	1.00
Over 60 up to 80	0.60	1.30
Over 80	1% of Dia	2.5% of Dia

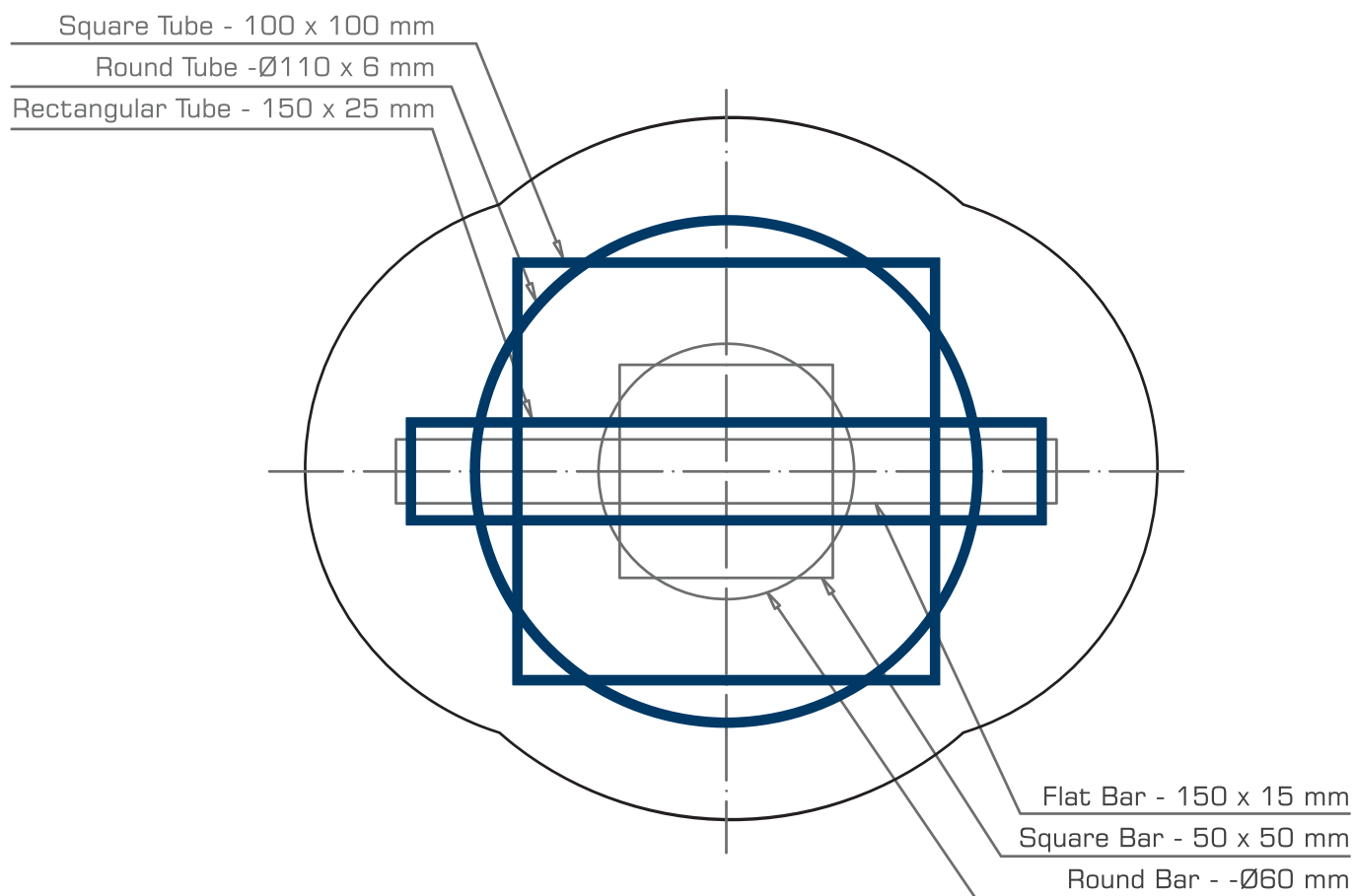
NOTE:

1. When outside diameter, inside diameter and wall thickness are all specified. Standard tolerances are applicable to any two of these dimensions, but not to all three.
2. Mean diameter is the average of two diameter measurement taken at right angles to each other at any point along the length. In other words, mean diameter is $\frac{1}{2} (AA+ BB)$.
3. Ovalness tolerance is not applicable for annealed temper or if the wall thickness is less than 2.5% of the outside diameter

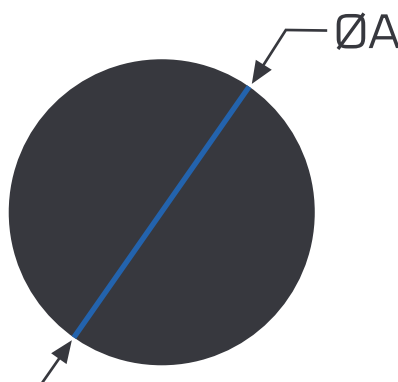
Chemical Composition

Sr. No.	Alloy			Si%		Fe%	Mg%		Mn%		Cu%		Other%	Remarks
	ISS (Old)	ISS (New)	USA	Min	Max	Max	Min	Max	Min	Max	Min	Max	Total	
1	1C	19000	1100	-	0.50	0.45	-	-	-	0.10	-	-	0.10	Aluminium 99.0% Min
2	-	-	1200	Si + Fe = 1.0			-	-	-	0.05	-	0.05	0.10	Aluminium 99.0% Min
3	1B	19500	1050	-	0.25	0.40	-	0.05	-	0.05	-	0.05	0.10	Aluminium 99.5% Min
4	1E	19501	-	-	0.15	0.35	-	-	-	0.03	-	0.04	0.10	Aluminium 99.5% Min
5	-	-	1350	-	0.10	0.40	-	-	-	0.01	-	0.05	0.10	Aluminium 99.5% Min
6	-	19600	1060	-	0.25	0.35	-	-	-	0.03	-	0.05	0.10	Aluminium 99.6% Min
7	-	19700	1070	-	0.20	0.25	-	0.30	-	0.03	-	0.03	0.10	Aluminium 99.7% Min
8	H15	24345	2014	0.50	1.20	0.70	0.20	0.80	0.30	1.20	3.50	5.00	0.50	-
9	H14	24534	2017	0.20	0.70	0.70	0.40	1.20	0.40	1.20	3.50	4.70	0.50	-
10	-	-	2024	-	0.50	0.50	1.20	1.80	0.30	0.90	3.80	4.90	-	Zn = 0.25 Max, Cr = 0.10%
11	N3	31000	3003	-	0.60	0.70	-	0.10	1.00	1.50	0.05	0.20	0.40	-
12	-	-	3103	-	0.50	0.70	-	0.30	0.90	1.50	-	0.10	-	-
13	N21	43000	4043	4.50	6.00	0.60	-	0.20	-	0.50	-	0.10	0.20	-
14	N2	46000	4047	10.00	13.00	0.60	-	0.20	-	0.50	-	0.10	0.20	-
15	N4	52000	5052	-	0.60	0.50	1.70	2.60	-	0.50	-	0.10	0.40	Cr + Mn = 0.5%
16	N5	53000	5086	-	0.60	0.50	2.80	4.00	-	0.50	-	0.10	0.40	Cr + Mn = 0.5%
17	N6	55000	5056	-	0.60	0.70	4.50	5.60	-	0.50	-	0.10	0.40	Chromium upto 0.25%
18	N8	54300	5083	-	0.40	0.70	4.00	4.90	0.50	1.00	-	0.10	0.40	Chromium upto 0.25%
19	H20	65032	-	0.40	0.80	0.70	0.70	1.20	0.20	0.80	0.15	0.40	0.40	Cr = 0.15 - 0.35%
20	-	-	6061	0.40	0.80	0.70	0.80	1.20	-	0.15	0.15	0.40	0.40	Chromium upto 0.35%
21	H9	63400	6063	0.20	0.60	0.35	0.45	0.90	-	0.10	-	0.10	0.40	-
22	-	-	6060	0.30	0.60	0.30	0.35	0.60	-	0.10	-	0.10	-	-
23	-	-	6066	0.90	1.80	0.50	0.80	1.40	0.60	1.10	0.70	1.20	0.40	-
24	-	64423	-	0.70	1.30	0.80	0.50	1.30	-	1.00	0.50	1.00	-	-
25	91E	63401	6101	0.30	0.70	0.50	0.40	0.90	-	0.03	-	0.05	0.10	-
26	-	64401	6201	0.50	0.90	0.50	0.60	0.90	-	0.03	-	0.10	0.10	-
27	H30	64430	6351	0.60	1.30	0.60	0.40	1.20	0.40	1.00	-	0.10	0.30	-
28	-	-	6082	0.70	1.30	0.50	0.60	1.20	0.40	1.00	-	0.10	0.30	Chromium upto 0.25%
29	-	74530	7039	-	0.40	0.70	2.30	3.30	0.10	0.40	-	0.20	0.40	Zinc 4.0 - 5.0%
30	-	-	7075	-	0.50	0.50	2.10	2.90	-	0.30	1.20	2.00	0.20	Zinc 5.10 - 6.10%

Sizing Capabilities



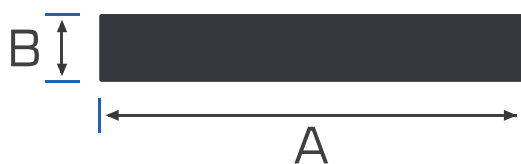
Round Bar



Sr.No.	Die.No.	Size (mm)	Weight
		A	Kg/m
1	10009	Ø 6.00	0.076
2	10006	Ø 7.00	0.103
3	10024	Ø 8.00	0.135
4	10035	Ø 9.55	0.193
5	10034	Ø 10.00	0.212
6	10005	Ø 10.50	0.233
7	10026	Ø 11.00	0.256
8	10027	Ø 12.00	0.305
9	10031	Ø 12.70	0.372
10	10032	Ø 15.00	0.477
11	10028	Ø 15.88	0.534
12	10018	Ø 17.00	0.612
13	10030	Ø 18.00	0.657
14	10023	Ø 18.90	0.757
15	10007	Ø 19.00	0.765
16	10025	Ø 19.55	0.810
17	10029	Ø 20.00	0.848
18	10022	Ø 22.20	1.045

19	10004	Ø 24.25	1.247
20	10001	Ø 25.00	1.325
21	10003	Ø 25.40	1.360
22	10037	Ø 26.00	1.433
23	10002	Ø 28.00	1.662
24	10010	Ø 30.00	1.908
25	10008	Ø 32.00	2.171
26	10033	Ø 33.00	2.309
27	10011	Ø 35.00	2.597
28	10012	Ø 36.00	2.748
29	10013	Ø 38.00	3.062
30	10014	Ø 40.00	3.392
31	10015	Ø 42.00	3.740
32	10019	Ø 44.50	4.199
33	10016	Ø 45.00	4.294
34	10017	Ø 50.80	5.472
35	10020	Ø 57.10	6.913
36	10021	Ø 60.00	7.630
37	10101	Ø 61.50	8.020

Flat Bar



Sr.No.	Die.No.	Size (mm)		Weight
		A	B	Kg/m
1	11139	9.00	7.00	0.170
2	11135	12.15	7.20	0.235
3	11143	12.55	7.90	0.267
4	11142	15.50	10.00	0.400
5	11131	19.00	3.00	0.153
6	11124	19.10	6.35	0.327
7	11001	20.00	10.00	0.540
8	11144	22.40	6.90	1.021
9	11116	23.00	1.50	0.096
10	11110	23.00	2.50	0.155
11	11141	24.00	2.40	0.155
12	11101	25.00	2.00	0.135
13	11123	25.00	3.00	0.202
14	11102	25.00	4.00	0.270
15	11103	25.00	5.00	0.337
16	11112	25.00	6.00	0.400
17	11120	25.00	8.00	0.538
18	11104	25.00	10.00	0.675
19	11126	25.00	12.00	0.675
20	11140	25.40	16.00	1.097

Flat Bar

21	11137	28.00	30.00	2.268
22	11106	30.00	3.00	0.243
23	11117	30.00	8.00	0.647
24	11118	30.00	10.00	0.809
25	11114	30.00	18.00	1.450
26	19002	30.00	6.00	1.000
27	11138	32.00	3.00	0.259
28	11130	32.00	6.00	0.518
29	11121	32.00	10.00	0.864
30	11125	32.00	1.60	0.122
31	11119	32.00	12.00	1.036
32	11134	33.60	1.30	0.117
33	11113	38.00	3.00	0.307
34	11105	38.00	5.00	0.513
35	11115	38.00	8.00	0.820
36	11111	38.00	12.00	1.230
37	11132	38.10	25.40	2.612
38	11128	40.00	1.80	0.194
39	11133	40.00	5.00	0.540
40	11107	40.00	6.00	0.648
41	11127	40.00	6.50	0.702
42	11108	40.00	10.00	1.080
43	11109	40.00	12.00	1.296
44	11136	40.00	16.00	1.728
45	11129	44.30	1.40	0.167
46	11122	45.00	9.00	1.093
47	11205	50.00	1.50	0.155
48	11204	50.00	2.00	0.270
49	11203	50.00	3.00	0.405
50	11206	50.00	4.00	0.539
51	11210	50.00	5.00	0.675
52	11201	50.00	6.00	0.810

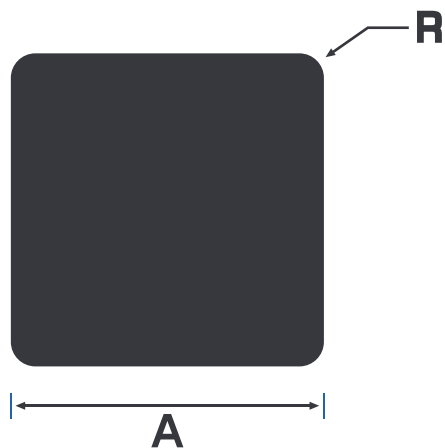
Flat Bar

53	11202	50.00	10.00	1.350
54	11207	50.00	12.00	1.620
55	19003	50.00	8.00	1.077
56	11208	50.80	16.00	2.194
57	11209	50.80	19.05	2.612
58	11312	50.80	25.40	3.483
59	11320	50.80	32.00	4.389
60	11313	60.00	10.00	1.620
61	11322	63.00	3.00	0.510
62	11315	63.00	6.00	1.020
63	11308	63.00	10.00	1.700
64	11319	63.50	25.40	4.354
65	11323	63.50	19.05	2.903
66	11317	63.50	32.00	5.486
67	11301	65.00	10.00	1.755
68	11309	75.00	2.50	0.506
69	11314	75.00	6.00	1.215
70	11303	75.00	10.00	1.890
71	11304	75.00	12.00	2.430
72	11302	76.00	3.00	0.615
73	11310	76.00	6.00	1.231
74	11321	76.00	12.70	2.605
75	11316	76.20	16.00	3.291
76	11311	76.20	19.05	3.919
77	11318	76.20	25.40	5.225
78	11305	80.00	4.00	0.864
79	11306	80.00	10.00	2.160
80	11307	80.00	12.00	2.590
81	11411	100.00	5.00	1.350
82	11405	100.00	6.00	1.620
83	11401	100.00	10.00	2.700
84	11402	100.00	12.00	3.240

Flat Bar

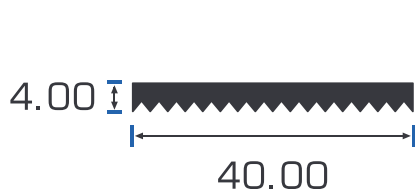
85	11410	100.00	20.00	5.400
86	11409	101.60	16.00	4.389
87	11404	101.60	19.05	5.225
88	11406	101.60	25.40	6.967
89	11407	120.00	10.00	3.240
90	11403	120.00	12.00	3.888
91	11601	125.00	10.00	3.375
92	11408	127.00	6.00	2.057
93	11602	127.00	10.00	3.429
94	11603	127.00	16.00	5.486
95	11702	150.00	10.00	4.050
96	11701	150.00	12.00	4.860
97	11703	152.40	6.35	2.612
98	11704	152.40	12.70	5.225

Square Bar

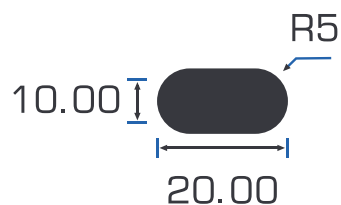


Sr.No.	Die.No.	Size (mm)	Radius	Weight
		A	R	Kg/m
1	23001	6.00	0.30	0.097
2	23002	10.00	0.30	0.270
3	23003	12.70	0.30	0.435
4	23004	19.00	0.30	0.974
5	19801	19.00	4.00	1.031
6	23006	20.00	0.30	1.079
7	23008	25.00	0.30	1.687
8	19802	25.00	4.00	1.650
9	23007	28.00	0.30	2.268
10	23010	32.00	0.30	2.764
11	23005	38.10	0.30	3.919
12	23009	40.00	0.30	4.320
13	23011	50.00	0.30	6.750

Special Bar



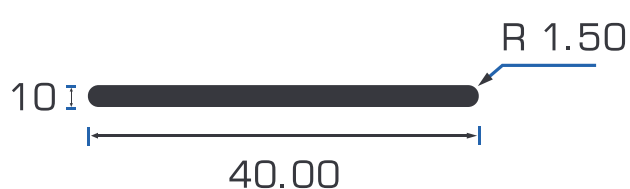
19001
(0.351 kg/m)



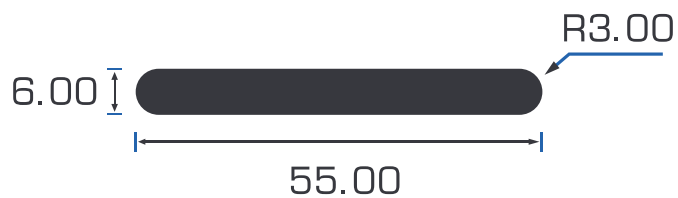
19301
(0.482 kg/m)



19002
(0.483 kg/m)



19804
(0.480 kg/m)

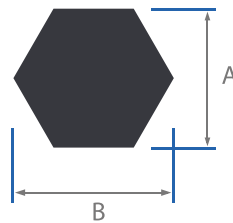


19007
(0.869 kg/m)



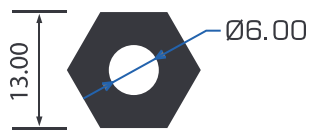
69709
(0.143 kg/m)

Hexagonal Bar

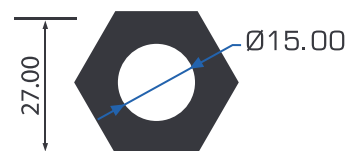


Sr.No.	Die.No.	Size (mm)		Weight
		A	B	Kg/m
1	21009	6.00	6.84	0.084
2	21005	12.70	14.62	0.376
3	21002	19.00	21.94	0.843
4	21003	25.00	28.87	1.461
5	21004	32.00	36.95	2.394

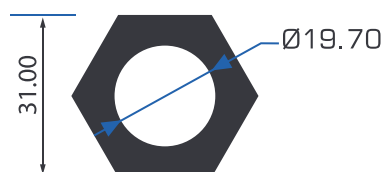
Hexagonal Tube



21007
(0.317 kg/m)



21001
(1.217 kg/m)



21006
(1.423 kg/m)



21008
(1.378 kg/m)

Round Tube



Sr.No.	Die.No.	Size (mm)		Weight
		A	T	Kg/m
1	14342	ø 8.00	1.00	0.059
2	14014	ø 8.00	2.50	0.116
3	14001	ø 9.00	1.00	0.067
4	14013	ø 9.60	1.20	0.085
5	14028	ø 9.60	2.30	0.122
6	14002	ø 12.00	1.00	0.093
7	14026	ø 12.65	2.83	0.235
8	14008	ø 12.70	2.55	0.219
9	14029	ø 12.70	4.35	0.308
10	14007	ø 14.00	2.70	0.258
11	14004	ø 14.80	3.25	0.318
12	14010	ø 16.00	1.00	0.318
13	14022	ø 16.00	1.25	0.156
14	14018	ø 16.00	1.50	0.184
15	14027	ø 16.00	5.00	0.466
16	14031	ø 16.50	4.50	0.457
17	14003	ø 18.00	0.90	0.130
18	14023	ø 18.00	1.50	0.209
19	14025	ø 19.00	2.00	0.288
20	14005	ø 19.00	6.75	0.700
21	14009	ø 19.04	3.42	0.542

Round Tube

22	14011	ø 19.10	3.18	0.429
23	14030	ø 20.00	5.10	0.644
24	14017	ø 21.00	2.70	0.432
25	14006	ø 22.00	5.00	0.720
26	14015	ø 22.00	3.90	0.598
27	14021	ø 24.00	1.63	0.309
28	14101	ø 25.00	1.50	0.298
29	14103	ø 25.00	6.50	1.020
30	14114	ø 25.00	2.50	0.477
31	14020	ø 25.40	3.15	0.594
32	14116	ø 25.40	9.41	1.276
33	14120	ø 25.40	2.00	0.396
34	14102	ø 25.70	5.00	0.877
35	14106	ø 26.00	7.00	1.128
36	14109	ø 28.00	1.50	0.337
37	14110	ø 28.00	0.80	0.184
38	14121	ø 28.00	2.00	0.440
39	14115	ø 30.00	2.50	0.583
40	14118	ø 30.00	1.60	0.385
41	14016	ø 31.80	1.00	0.261
42	14024	ø 31.80	2.20	0.552
43	14108	ø 31.80	3.20	0.776
44	14012	ø 32.00	8.50	0.877
45	14107	ø 32.00	3.50	0.846
46	14119	ø 32.00	4.00	0.949
47	14111	ø 35.00	5.00	1.272
48	14117	ø 35.00	9.00	1.984
49	14245	ø 37.50	11.13	2.488
50	14104	ø 38.00	1.30	0.404
51	14105	ø 38.00	0.80	0.252
52	14112	ø 38.00	11.50	2.585
53	14113	ø 38.00	6.00	1.628
54	14019	ø 38.10	3.18	0.940
55	14200	ø 40.00	3.00	0.942

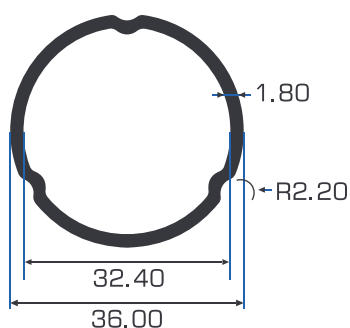
Round Tube

56	14204	ø 40.00	5.00	1.484
57	14207	ø 40.00	2.35	0.750
58	14238	ø 40.00	6.50	1.846
59	14242	ø 41.50	12.25	3.039
60	14243	ø 41.50	14.75	3.346
61	14244	ø 41.50	13.75	3.236
62	14239	ø 41.90	1.50	0.513
63	14201	ø 42.00	3.55	1.157
64	14202	ø 42.00	4.85	1.528
65	14241	ø 42.00	6.65	1.742
66	14220	ø 43.00	12.50	3.234
67	14237	ø 43.50	1.80	0.636
68	14227	ø 43.60	1.35	0.483
69	14223	ø 44.50	3.18	1.114
70	14219	ø 45.00	13.50	3.607
71	14205	ø 45.20	10.20	3.028
72	14203	ø 48.40	1.00	0.402
73	14206	ø 50.00	5.00	1.900
74	14209	ø 50.00	3.00	1.195
75	14212	ø 50.00	4.50	1.736
76	14214	ø 50.00	0.95	0.395
77	14231	ø 50.00	2.20	0.891
78	14211	ø 50.40	1.50	0.622
79	14218	ø 50.40	2.00	0.821
80	14226	ø 50.60	1.00	0.420
81	14224	ø 50.80	12.70	4.104
82	14235	ø 50.80	14.50	4.464
83	14216	ø 51.50	6.25	2.398
84	14222	ø 54.00	10.00	3.732
85	14217	ø 54.50	3.75	1.614
86	14228	ø 56.50	1.25	0.561
87	14208	ø 60.00	5.00	2.332
88	14210	ø 60.00	10.00	4.241
89	14225	ø 60.00	3.80	1.811

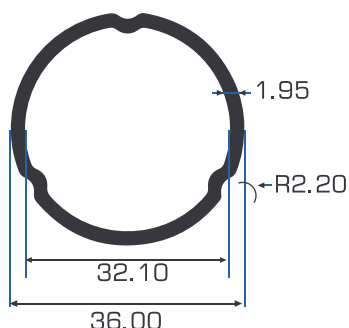
Round Tube

90	14236	ø 60.00	3.00	1.450
91	14229	ø 62.00	5.00	2.417
92	14233	ø 62.00	3.00	1.501
93	14213	ø 63.00	1.40	0.731
94	14215	ø 63.50	3.15	1.701
95	14341	ø 63.50	1.65	0.865
96	14221	ø 69.85	3.18	1.795
97	14232	ø 71.00	2.00	1.170
98	14234	ø 74.00	17.50	8.386
99	14230	ø 75.00	5.00	2.968
100	14240	ø 75.00	2.00	1.238
101	14301	ø 76.20	3.20	1.980
102	14302	ø 76.20	6.35	3.762
103	14307	ø 76.20	9.50	5.374
104	14308	ø 82.55	3.18	2.140
105	14311	ø 87.50	8.75	5.844
106	14310	ø 88.00	2.00	1.458
107	14303	ø 88.90	6.35	4.446
108	14306	ø 88.90	3.18	2.308
109	14309	ø 96.00	5.00	3.859
110	14304	ø 101.60	6.35	5.130
111	14305	ø 101.60	3.18	2.654

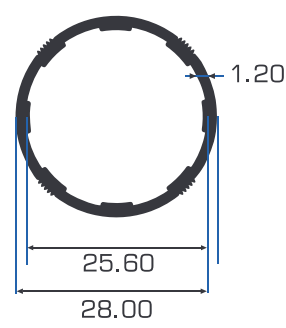
Special Round Tube / Oval Tube



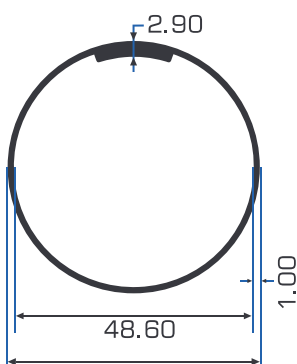
16101
(0.530 kg/m)



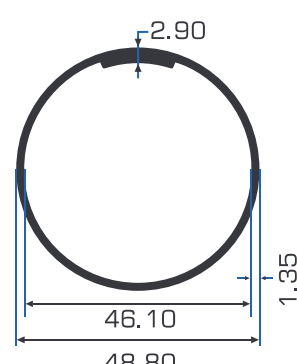
16102
(0.573 kg/m)



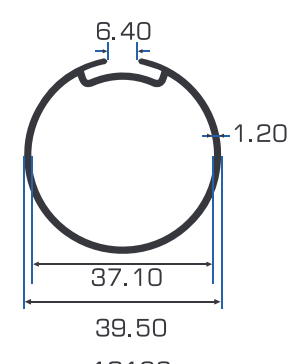
16104
(0.321 kg/m)



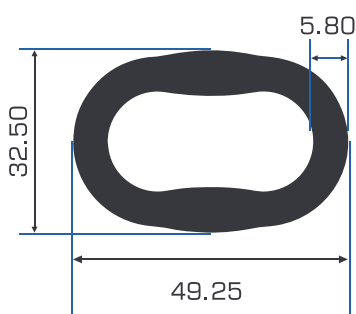
16201
(0.500 kg/m)



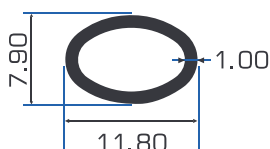
16202
(0.605 kg/m)



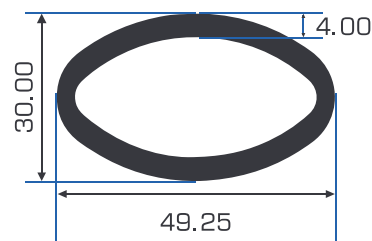
16103
(0.327 kg/m)



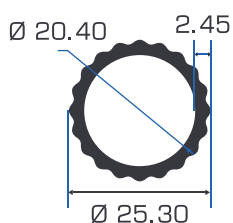
16203
(1.924 kg/m)



16001
(0.075 kg/m)

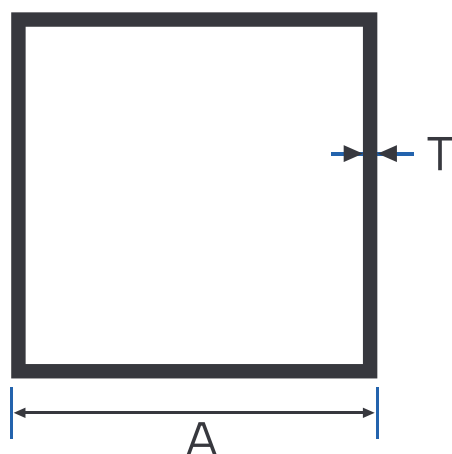


16204
(1.205 kg/m)



16105
(0.400 kg/m)

Square Tube



Sr.No.	Die.No.	Size (mm)		Weight
		A	T	Kg/m
1	30005	12.00	1.50	1.700
2	30001	19.00	1.00	0.194
3	30002	20.00	2.00	0.388
4	30003	20.00	1.50	0.299
5	30004	22.00	0.95	0.215
6	30101	25.00	1.50	0.380
7	30102	25.00	2.00	0.496
8	30107	25.40	2.00	0.505
9	30112	25.40	3.00	0.725
10	30114	30.20	3.20	0.925
11	30103	38.00	1.00	0.399
12	30104	38.00	1.25	0.496
13	30105	38.00	1.50	0.590
14	30106	38.00	2.00	0.765
15	30108	38.00	3.00	1.134
16	30111	38.10	1.25	0.497
17	30109	40.00	0.80	0.338
18	30110	40.00	1.50	0.623

19	30113	40.00	3.00	1.198
20	30201	50.00	1.00	0.529
21	30202	50.00	1.20	0.634
22	30203	50.00	1.50	0.785
23	30204	50.80	2.00	1.036
24	30205	50.80	2.50	1.304
25	30206	50.80	3.00	1.548
26	30301	62.00	2.00	1.296
27	30401	75.00	2.50	1.950
28	30402	75.00	2.00	1.576
29	30403	75.00	1.20	1.190
30	30404	75.00	3.20	2.481
31	30405	85.00	2.00	1.792
32	30407	100.00	2.00	2.117
33	30208	50.00	3.00	1.522
34	35503	25.00	2.00	0.476
35	30113	40.00	3.00	1.198
36	35504	30.00	3.00	0.874
37	30207	50.00	4.00	2.095

Rectangular Tube



Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	20115	25.00	12.00	1.20	0.224
2	20001	35.00	22.00	0.65	0.195
3	20006	35.00	22.00	0.75	0.224
4	20010	35.00	22.00	1.00	0.297
5	20002	38.00	24.00	0.65	0.213
6	20003	38.00	24.00	0.75	0.245
7	20004	38.00	24.00	0.85	0.276
8	20005	38.00	24.00	0.95	0.324
9	20007	38.00	24.00	1.20	0.386
10	20008	38.00	24.00	1.50	0.477
11	20009	38.00	24.00	1.60	0.508
12	20221	38.00	19.00	1.00	0.297
13	20117	38.10	25.40	2.00	0.642
14	20119	38.10	19.00	1.50	0.438
15	20103	48.00	24.00	0.70	0.266
16	20104	48.00	24.00	0.90	0.341
17	20105	48.00	24.00	1.40	0.523
18	20220	48.00	24.00	1.80	0.666
19	20111	50.00	25.00	2.00	0.766
20	20112	50.00	38.00	2.00	0.900
21	20114	50.00	19.00	1.50	0.541
22	20123	50.00	20.00	4.00	1.338
23	20118	50.00	38.00	1.80	0.820
24	20101	50.80	12.70	1.10	0.364
25	20102	50.80	19.00	1.10	0.401
26	20107	50.80	25.40	1.00	0.400
27	20108	50.80	25.40	1.20	0.478
28	20109	50.80	25.40	1.50	0.590
29	20110	50.80	25.40	1.60	0.630
30	20113	50.80	38.10	1.50	0.695

Rectangular Tube

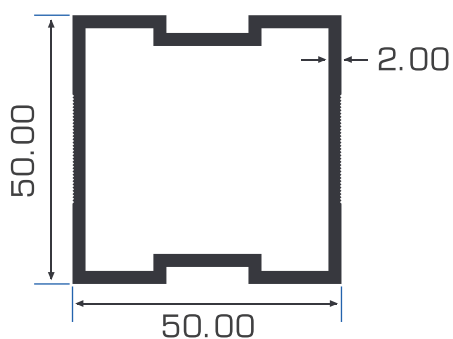
31	20120	50.80	25.40	2.50	0.961
32	20121	50.80	25.40	3.00	1.137
33	20122	50.80	25.40	2.70	1.032
34	20116	54.50	24.30	1.10	0.445
35	20212	60.00	40.00	1.50	0.785
36	20214	60.00	40.00	4.00	1.987
37	20125	60.00	40.00	4.00	1.987
38	20201	62.00	25.40	1.00	0.461
39	20202	62.00	25.40	1.20	0.550
40	20203	62.00	38.00	0.80	0.425
41	20204	62.00	38.00	0.90	0.477
42	20205	62.00	38.00	1.00	0.529
43	20206	62.00	38.00	1.50	0.785
44	20207	62.00	38.00	1.20	0.632
45	20208	62.00	38.00	1.60	0.836
46	20209	62.00	38.00	1.80	0.937
47	20210	62.00	38.00	2.00	1.036
48	20213	62.00	25.40	2.40	1.070
49	20211	63.50	38.10	2.00	1.053
50	20319	70.00	35.00	1.20	0.664
51	20215	70.00	50.00	4.00	2.419
52	20303	73.00	20.00	1.00	0.491
53	20310	75.00	50.00	2.00	1.306
54	20312	75.00	50.00	3.00	1.920
55	20314	75.00	50.00	1.50	0.988
56	20315	75.00	25.00	1.20	0.632
57	20301	76.00	12.70	1.70	0.783
58	20302	76.00	19.00	1.10	0.551
59	20304	76.00	25.40	0.90	0.484
60	20305	76.00	25.40	1.50	0.797
61	20306	76.00	25.00	3.00	1.539
62	20307	76.00	12.90	3.00	1.342
63	20308	76.00	38.00	1.50	0.899
64	20311	76.00	19.00	1.50	0.745
65	20313	76.00	38.00	2.00	1.188
66	20316	76.00	38.00	1.20	0.878
67	20309	80.00	40.00	2.00	1.252
68	20317	80.00	40.00	3.00	1.846



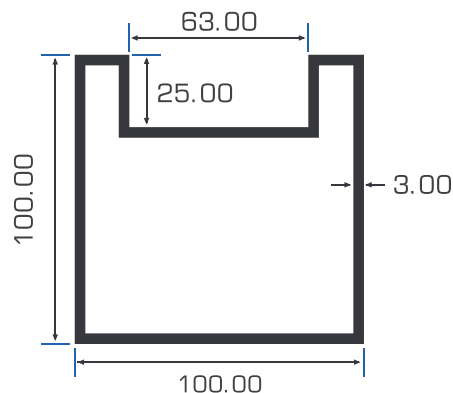
Rectangular Tube

69	20318	80.00	50.00	3.00	2.008
70	20321	80.00	50.00	4.00	2.635
71	20403	100.00	25.00	3.00	1.927
72	20404	100.00	38.00	1.50	1.098
73	20405	100.00	25.00	0.90	0.598
74	20406	100.00	25.00	1.50	0.988
75	20407	100.00	50.00	1.50	1.190
76	20408	100.00	50.00	1.70	1.340
77	20409	100.00	50.00	2.00	1.576
78	20410	100.00	12.00	1.50	0.918
79	20411	100.00	19.00	1.50	0.975
80	20412	100.00	25.00	1.00	0.664
81	20413	100.00	75.00	2.00	1.846
82	20414	100.00	50.00	2.50	1.957
83	20415	100.00	50.00	1.80	1.423
84	20417	100.00	25.00	1.30	0.859
85	20418	100.00	12.00	2.00	1.166
86	20421	100.00	60.00	4.00	3.283
87	20422	100.00	50.00	5.00	3.770
88	20423	100.00	50.00	8.00	5.788
89	20401	101.00	12.70	1.10	0.662
90	20402	101.00	19.00	1.10	0.699
91	20416	101.60	44.45	1.50	1.158
92	20501	112.00	55.00	1.60	1.415
93	20502	120.00	50.00	4.00	3.499
94	20601	125.00	25.00	1.00	0.799

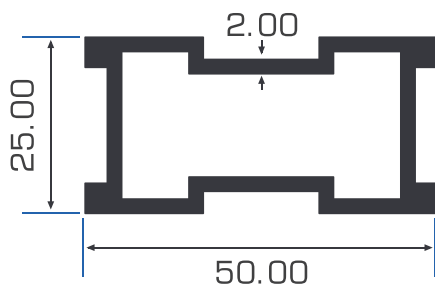
Special Rectangular / Square / Triangle Tube



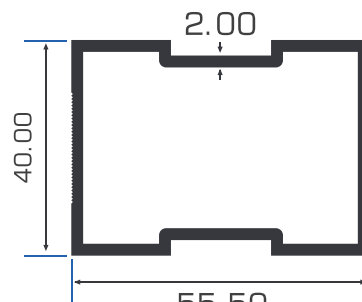
35201
(1.089 kg/m)



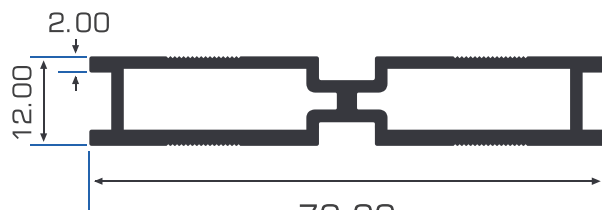
35501
(3.547 kg/m)



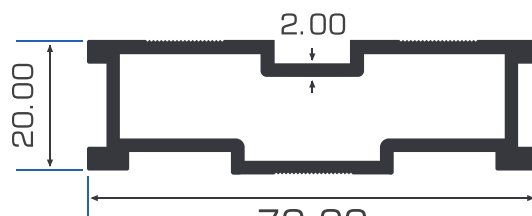
25101
(0.908 kg/m)



25102
(1.036 kg/m)

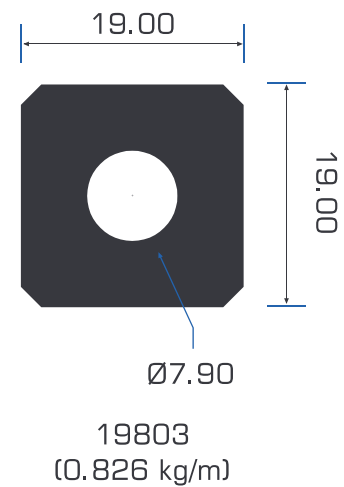
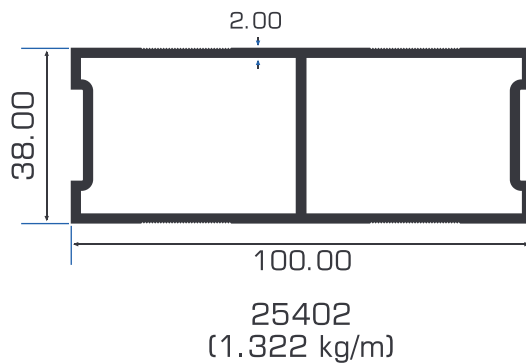
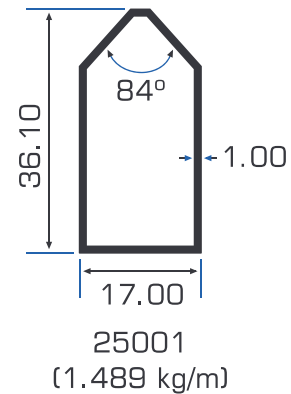
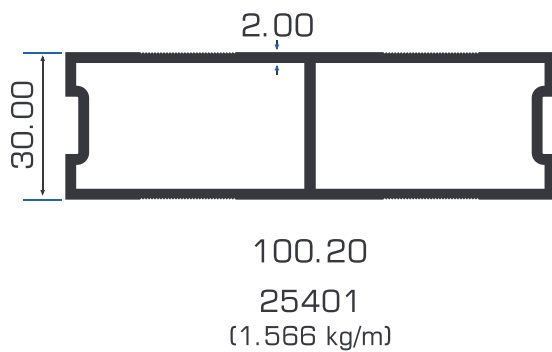
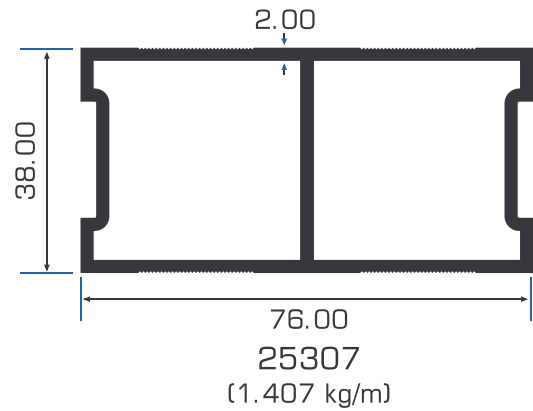
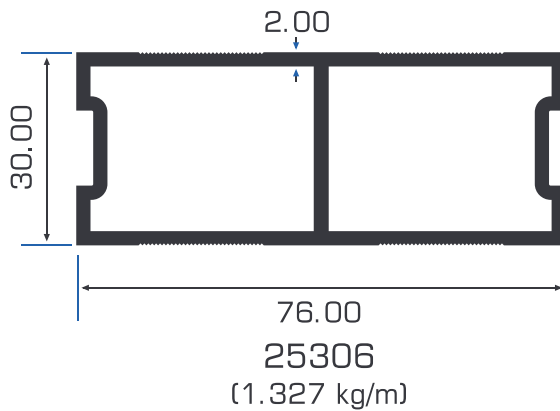


25301
(0.784 kg/m)

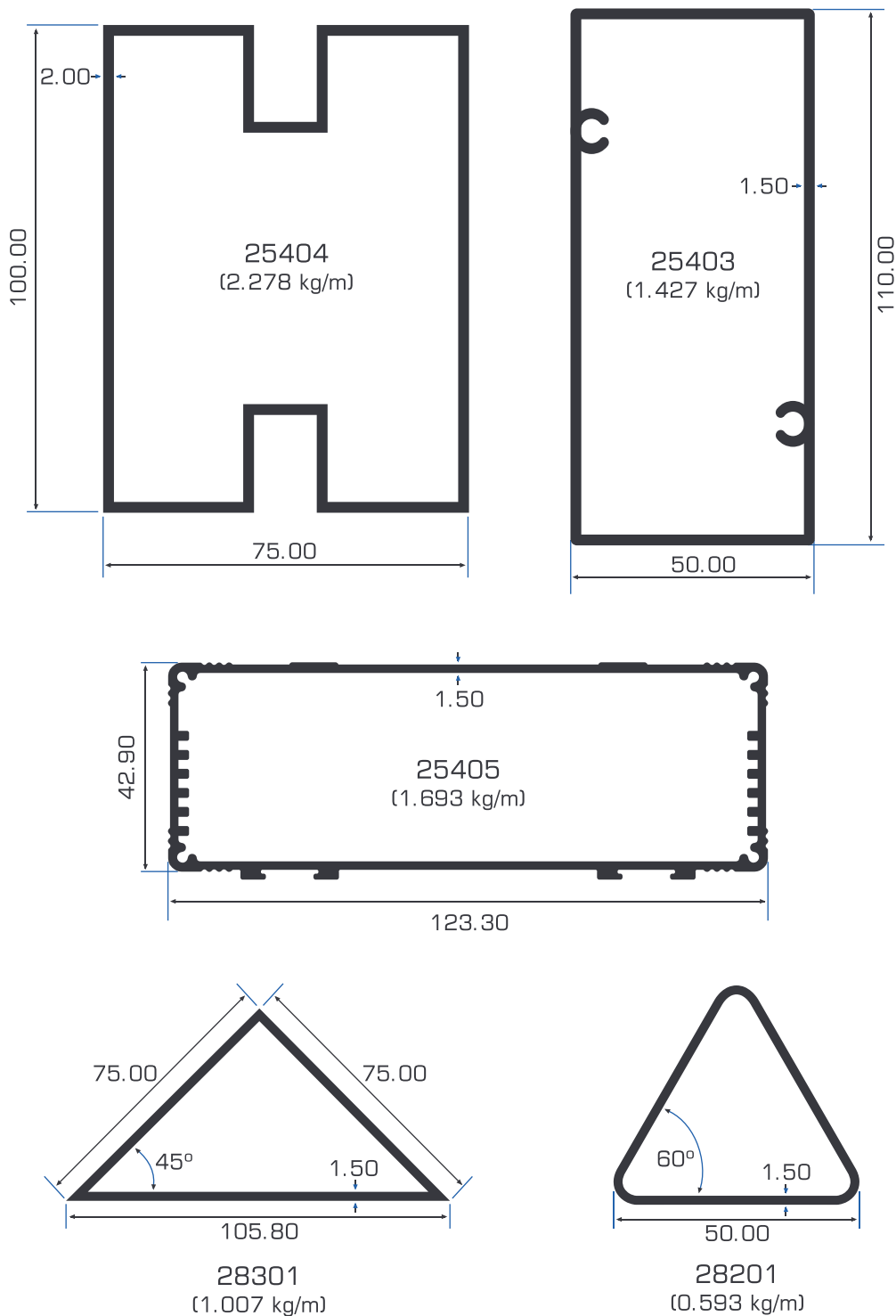


25302
(0.879 kg/m)

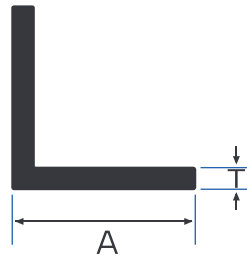
Special Rectangular / Square / Triangle Tube



Special Rectangular / Square / Triangle Tube

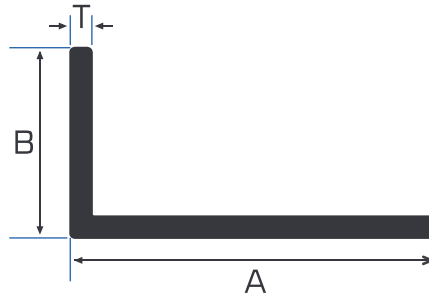


Equal Angle



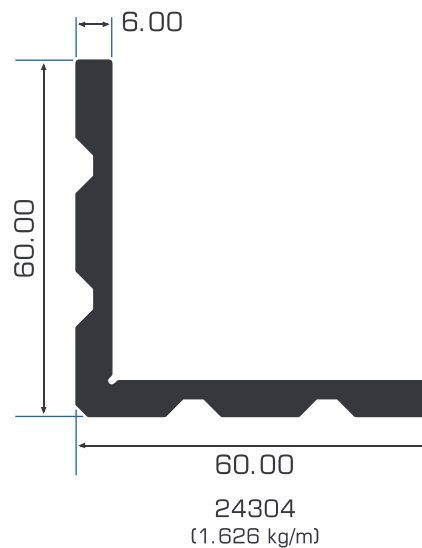
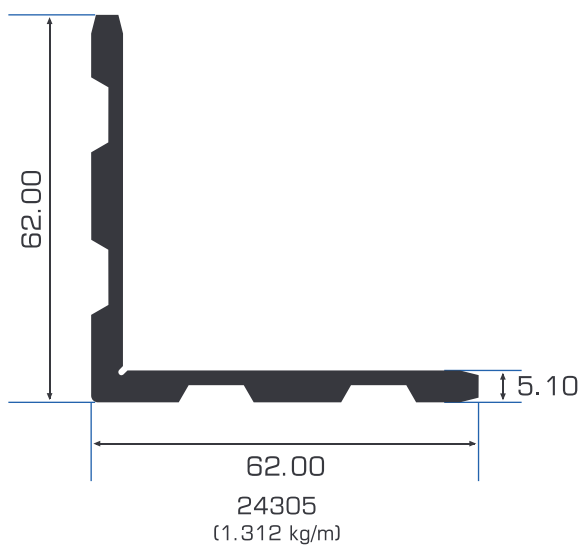
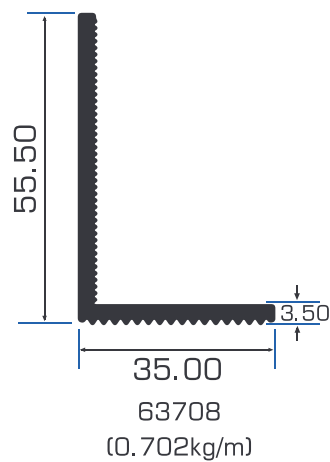
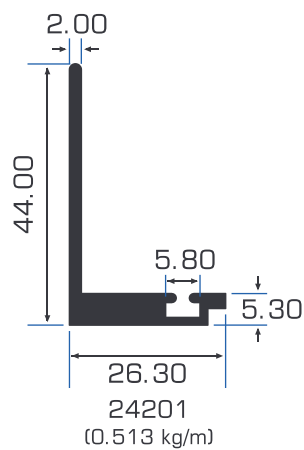
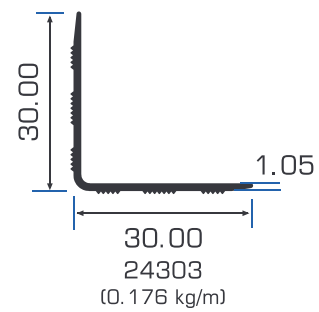
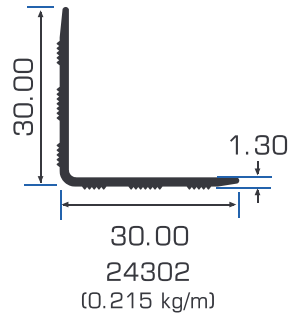
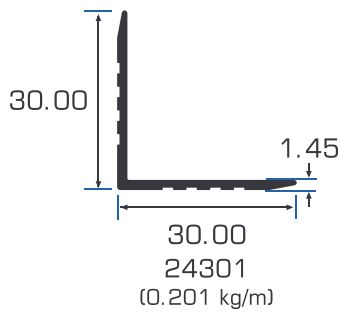
Sr.No.	Die.No.	Size (mm)		Weight
		A	T	Kg/m
1	12004	12.00	1.30	0.068
2	12005	18.00	1.50	0.139
3	12001	18.00	2.50	0.226
4	12006	19.00	1.50	0.147
5	12002	19.00	2.00	0.194
6	12113	25.00	1.50	0.196
7	12102	25.00	2.00	0.259
8	12101	25.00	3.00	0.380
9	12112	25.00	4.00	0.496
10	12105	25.40	6.35	0.770
11	12106	25.40	4.75	0.590
12	12115	25.40	6.35	0.770
13	12116	30.00	4.00	0.603
14	12111	32.00	3.00	0.494
15	12107	38.00	1.50	0.301
16	12103	38.00	2.00	0.399
17	12104	38.00	3.00	0.590
18	12114	38.00	4.00	0.770
19	12109	38.00	5.00	0.958
20	12110	38.10	6.00	1.137
21	12108	45.00	5.00	1.147
22	12201	50.00	1.50	0.398
23	12205	50.00	2.00	0.529
24	12212	50.00	2.80	0.734
25	12202	50.00	3.00	0.785
26	12211	50.00	5.00	1.282
27	12214	50.80	4.83	1.260
28	12206	50.80	6.00	1.548
29	12213	50.80	6.35	1.632
30	12210	60.00	4.00	1.252
31	12203	63.50	3.00	1.000
32	12207	75.00	3.00	1.190
33	12204	75.00	5.00	1.957
34	12209	75.00	6.00	2.332
35	12208	76.20	6.35	1.957

Unequal Angle

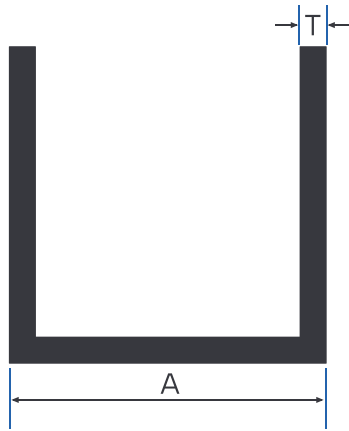


Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	13001	16.00	13.00	1.00	0.075
2	13002	18.00	13.00	0.60	0.049
3	13003	20.00	15.00	2.50	0.219
4	13101	25.00	13.00	1.00	0.099
5	13406	30.00	20.00	2.00	0.259
6	13109	31.80	25.60	2.60	0.383
7	13102	33.00	13.00	1.00	0.120
8	13108	35.00	25.00	5.00	0.742
9	13103	38.00	13.00	1.00	0.135
10	13105	38.00	24.00	3.00	0.477
11	13106	38.10	25.40	1.50	0.251
12	13104	39.00	13.00	1.00	0.137
13	13107	40.00	20.00	3.00	0.461
14	13201	43.00	13.00	1.00	0.148
15	13004	45.00	25.00	6.00	1.036
16	13202	50.00	25.00	2.00	0.394
17	13405	57.00	19.00	2.00	0.399
18	13205	75.00	25.00	2.00	0.785
19	13206	75.00	50.00	2.00	0.664
20	13203	75.00	50.00	5.00	1.620
21	13211	75.00	25.00	3.00	0.785
22	13204	76.20	38.10	2.00	0.606
23	13208	76.20	50.80	6.35	2.068
24	13209	80.00	44.00	3.00	0.980
25	13401	100.00	50.00	3.00	1.190
26	13402	100.00	50.00	6.00	2.332

Special Angle

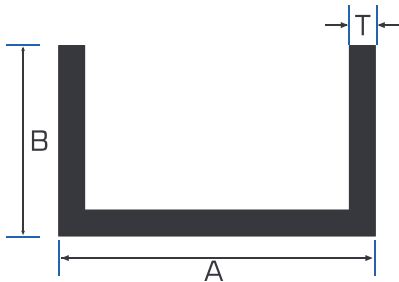


Equal Channel



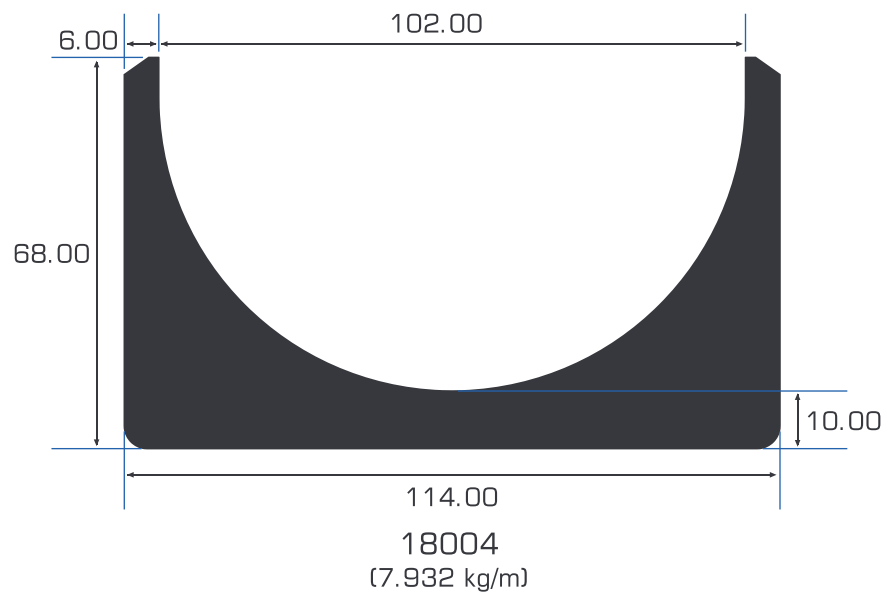
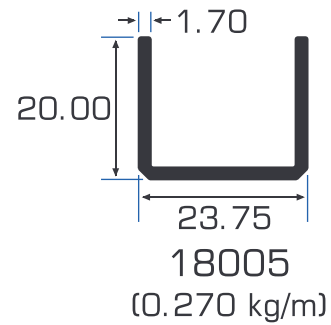
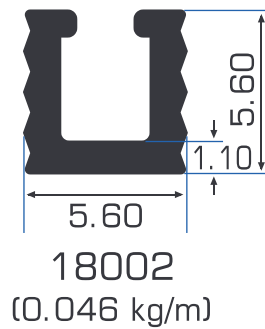
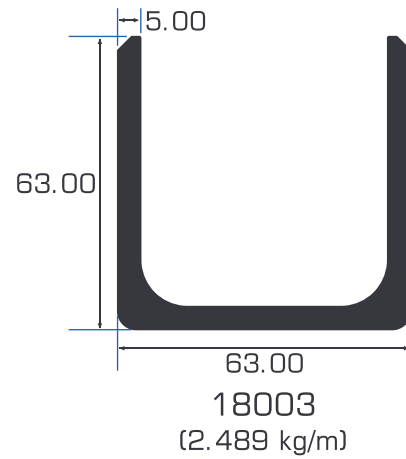
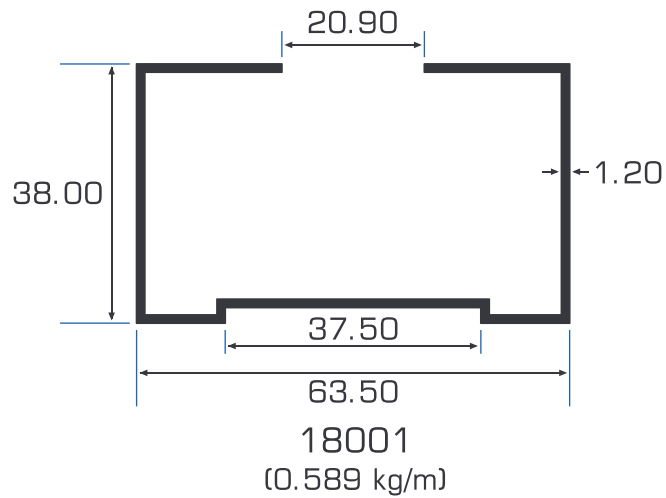
Sr.No.	Die.No.	Size (mm)		Weight
		A	T	Kg/m
1	17001	9.50	0.55	0.040
2	17002	10.00	1.20	0.089
3	17003	12.00	0.75	0.300
4	17004	19.10	3.20	0.653
5	17103	25.00	1.50	0.291
6	17101	25.00	2.00	0.383
7	17104	30.00	3.00	0.680
8	17102	38.00	3.00	0.874
9	17105	40.00	2.00	0.626
10	17201	44.95	2.00	0.704
11	17202	60.00	3.00	1.409

Unequal Channel

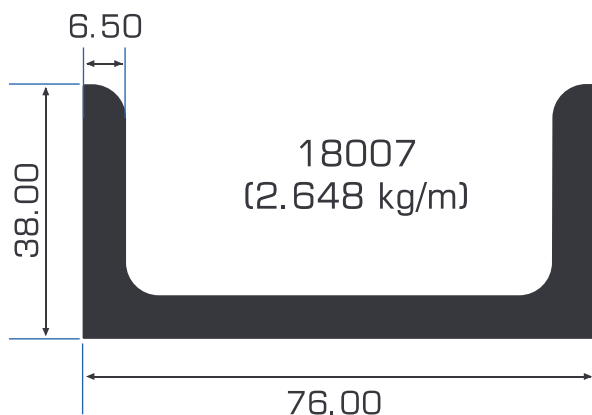
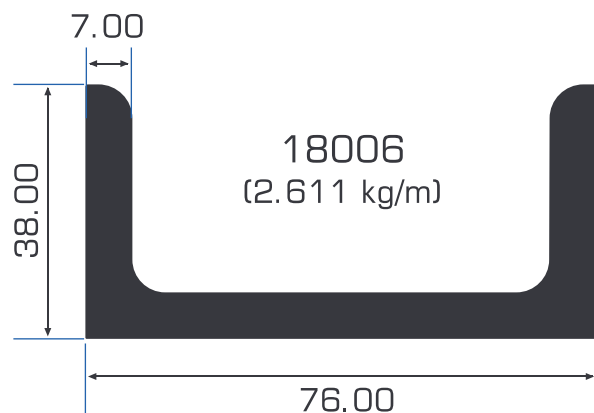


Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	17513	19.00	13.00	2.00	0.221
2	17511	20.00	15.00	2.00	0.248
3	17501	21.00	15.00	1.60	0.206
4	17519	22.23	15.88	3.18	0.462
5	17502	23.00	12.00	1.80	0.210
6	17503	23.75	20.00	1.70	0.270
7	17504	38.00	19.00	2.00	0.388
8	17505	50.00	25.00	2.00	0.518
9	17518	50.80	38.10	3.18	1.034
10	17515	57.15	38.10	3.18	1.088
11	17520	60.00	40.00	5.00	1.754
12	17512	70.00	60.00	3.00	1.490
13	17516	73.05	38.10	3.18	1.224
14	17514	75.00	25.00	2.00	0.653
15	17506	76.20	38.10	6.35	2.395
16	17507	85.00	42.00	2.00	0.890
17	17517	100.00	50.00	1.80	3.266
18	17509	100.00	75.00	6.35	4.068
19	17508	101.60	50.80	6.35	3.266
20	17510	127.00	50.80	2.00	1.212

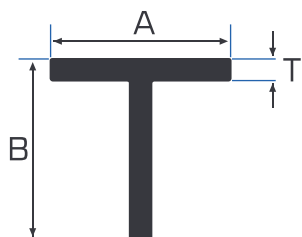
Special Channel



Special Channel

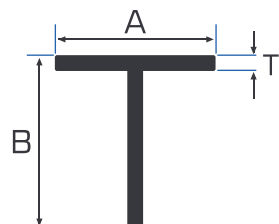


Plain Tee



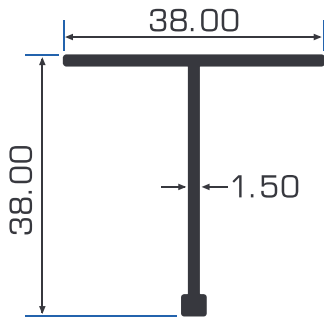
Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	15001	18.00	18.00	1.45	0.135
2	15101	25.00	25.00	1.60	0.209
3	15302	50.00	50.00	8.00	1.987
4	15303	50.80	50.80	4.00	1.053
5	15301	70.00	70.00	3.00	1.109

Unequal Plain Tee

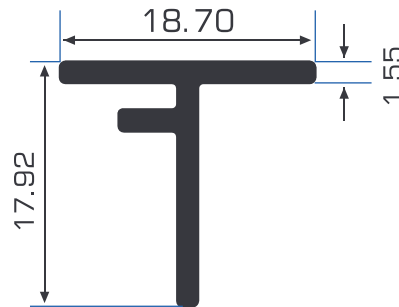


Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	15701	38.00	38.00	1.50	0.317
2	15702	18.70	17.92	1.50	0.164
3	15703	34.50	37.00	2.20	0.660
4	15704	41.30	27.00	4.80	0.720

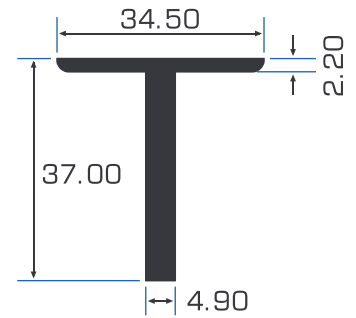
Special Tee



15701
(0.317 kg/m)

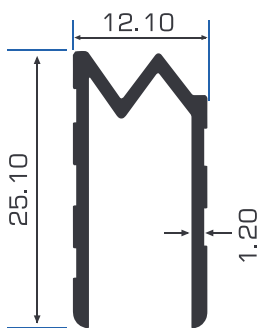


15702
(0.164 kg/m)

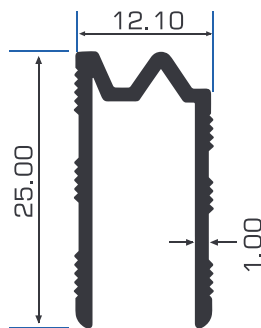


15703
(0.660 kg/m)

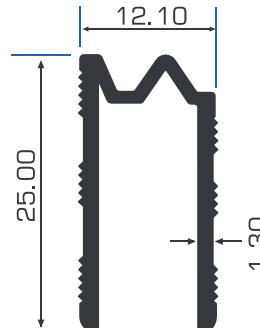
Special M Section



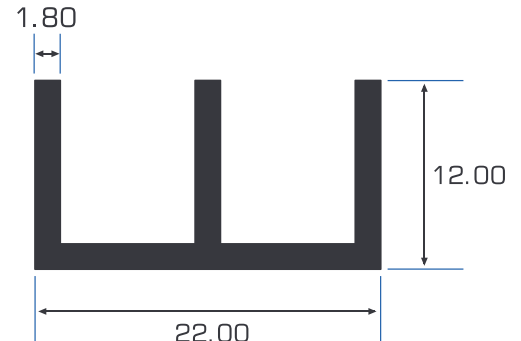
22201
(0.173 kg/m)



22202
(0.186 kg/m)

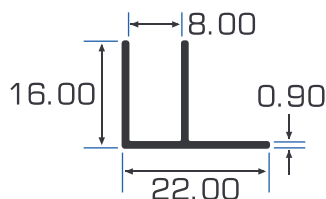


22203
(0.221 kg/m)

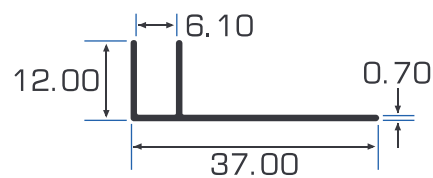


22501
(0.255 kg/m)

F PROFILE



22001
(0.125 kg/m)

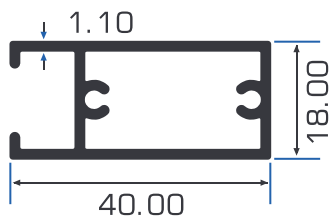


22002
(0.112 kg/m)

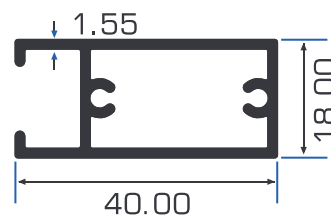
Sliding Window

18MM SERIES

Handle

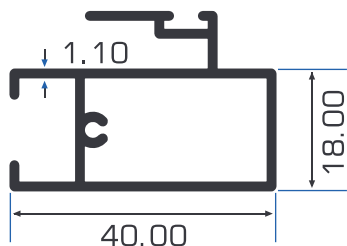


52203
(0.390 kg/m)

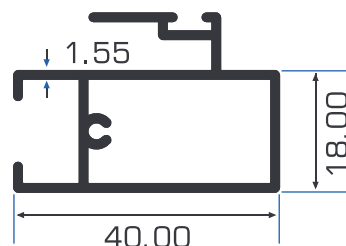


52204
(0.540 kg/m)

Inter lock

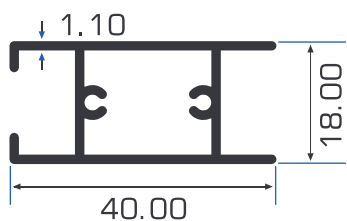


52304
(0.503 kg/m)

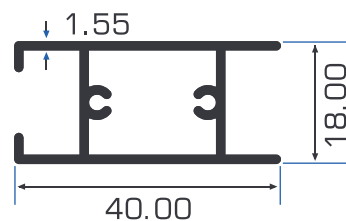


52305
(0.464 kg/m)

Top Bottom

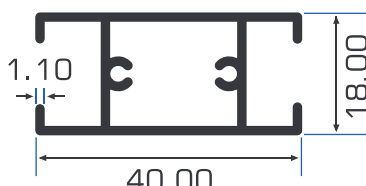


52403
(0.390 kg/m)



52404
(0.553 kg/m)

Middle

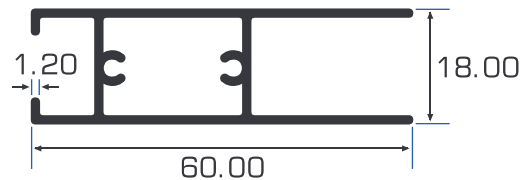


52602
(0.408 kg/m)

Sliding Window

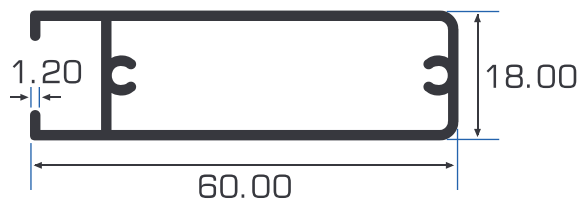
18MM SERIES

TOP BOTTOM



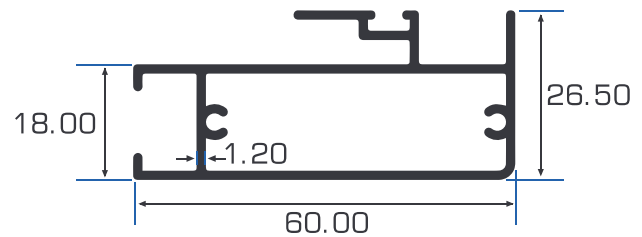
52451
(0.655 kg/m)

HANDLE



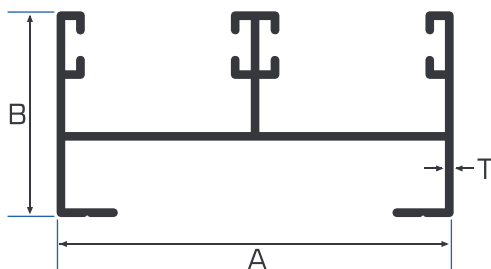
52251
(0.545 kg/m)

INTERLOCK



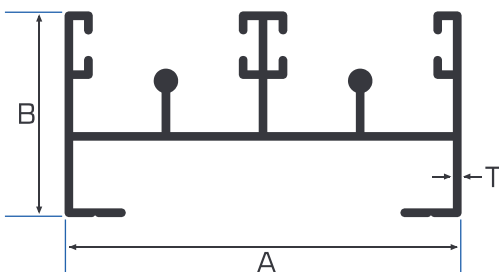
52351
(0.653 kg/m)

TWO TRACK TOP



Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	52003	61.00	31.75	1.00	0.532
2	52004	61.00	31.75	1.30	0.691
3	52005	61.00	31.75	1.50	0.798

TWO TRACK BOTTOM

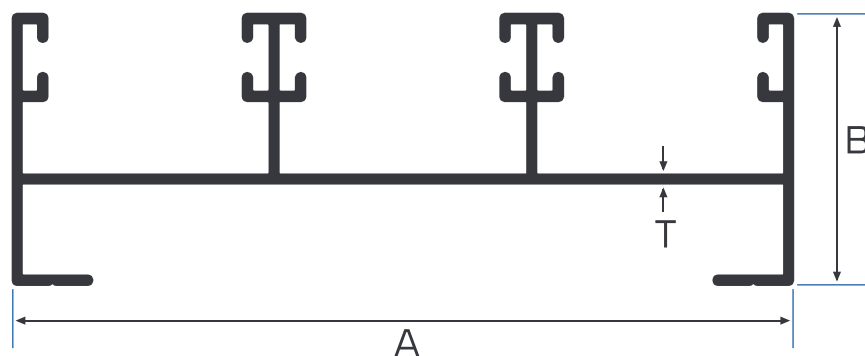


Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	52102	61.00	31.75	1.00	0.587
2	52103	61.00	31.75	1.30	0.710
3	52104	61.00	31.75	1.55	1.010

Sliding Window

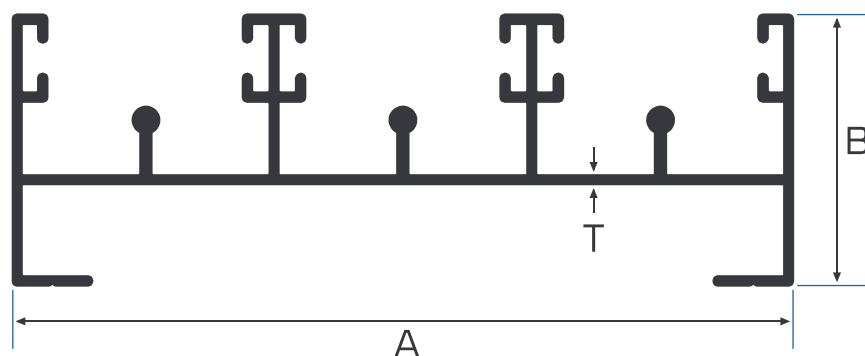
18MM SERIES

THREE TRACK TOP



Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	52052	92.00	31.75	1.00	0.605
2	52054	92.00	31.75	1.30	0.926
3	52053	92.00	31.75	1.60	1.077

THREE TRACK BOTTOM

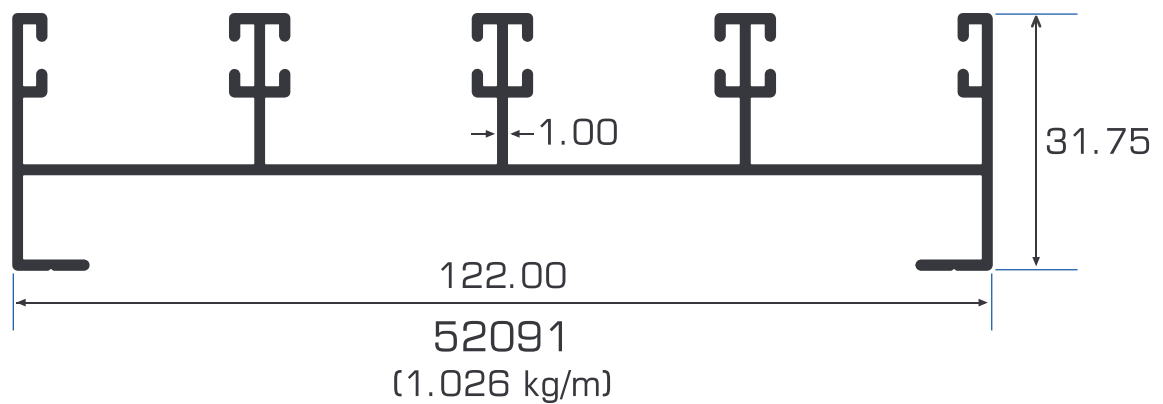


Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	52152	92.00	31.75	1.00	0.879
2	52153	92.00	31.75	1.30	1.060
3	52154	92.00	31.75	1.60	1.340

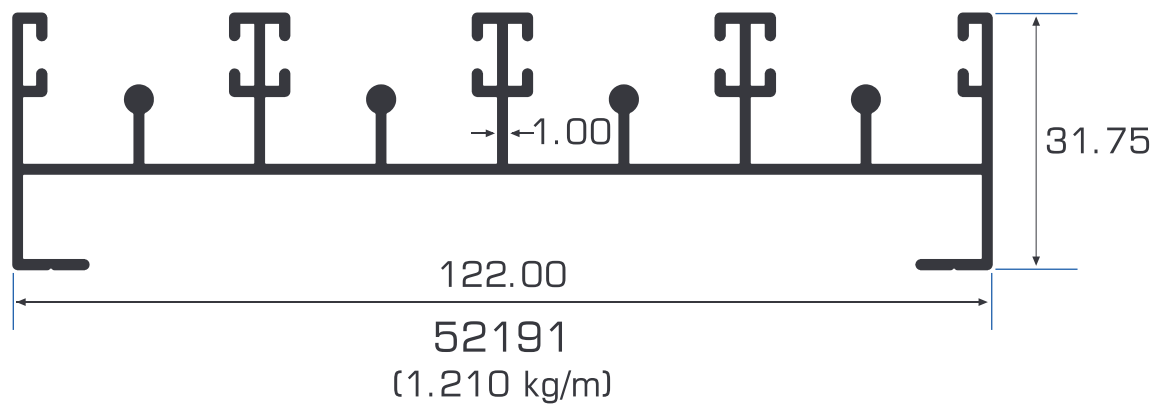
Sliding Window

18MM SERIES

FOUR TRACK TOP

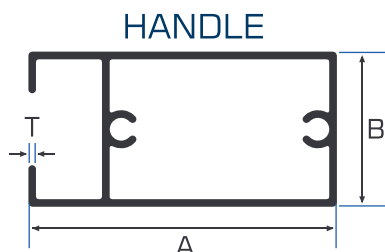


FOUR TRACK BOTTOM

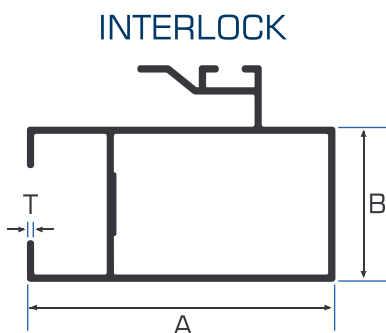


Sliding Window

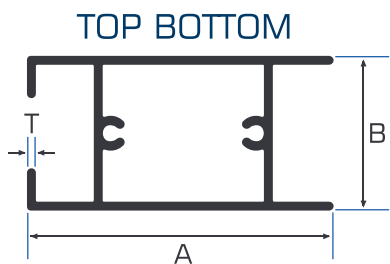
25MM SERIES



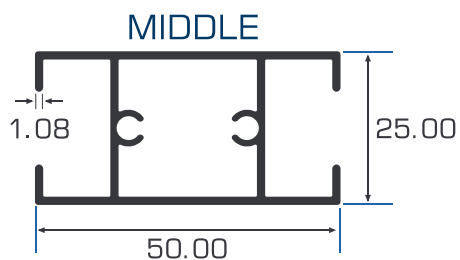
Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	53202	50.00	25.00	1.00	0.530
2	53204	50.00	25.00	1.20	0.562
3	53203	50.00	25.00	1.50	0.725



Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	53301	50.00	25.00	1.00	0.500
2	53302	50.00	25.00	1.20	0.646



Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	53401	50.00	25.00	1.00	0.400
2	53403	50.00	25.00	1.20	0.550
3	53402	50.00	25.00	1.85	0.890

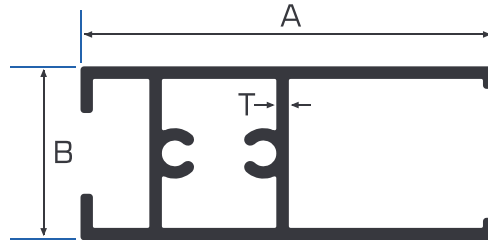


53601
(0.523 kg/m)

Sliding Window

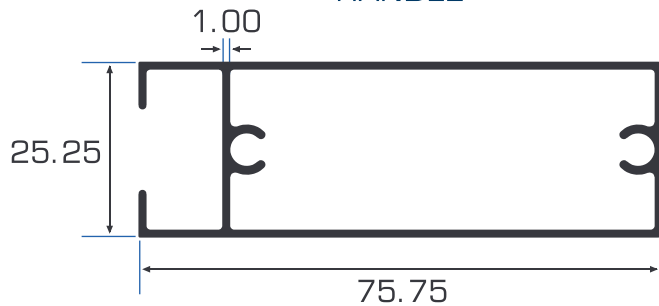
25MM SERIES

BEARING BOTTOM



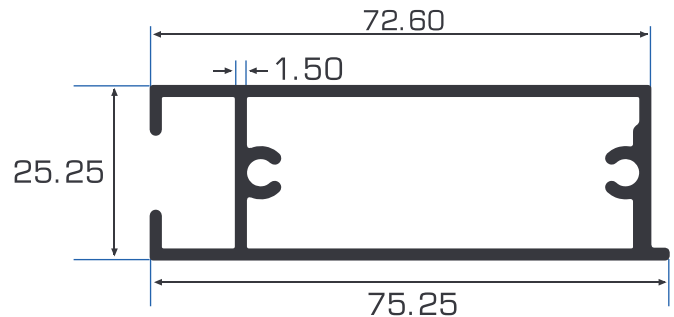
Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	53501	52.00	18.00	1.00	0.543
2	53502	52.00	18.00	1.10	0.600
3	53503	52.00	18.00	1.50	0.790

HANDLE



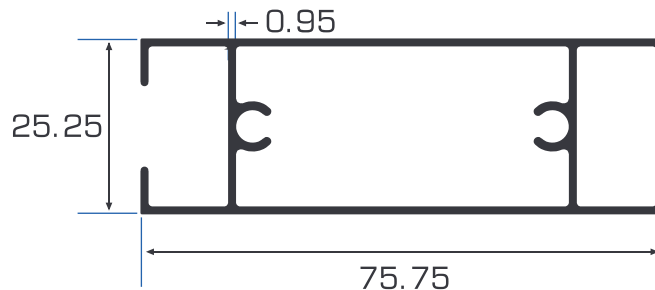
33405
(0.612 kg/m)

HANDLE SINGLE LEG



33402
(0.945 kg/m)

PLAIN DOOR CENTRE

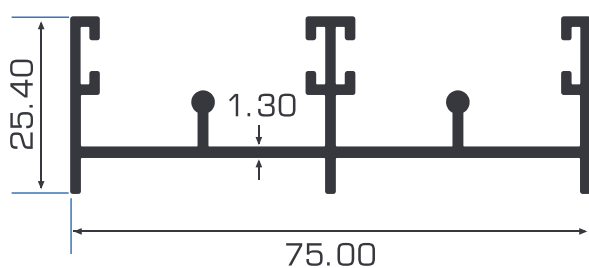


33406
(0.612 kg/m)

Sliding Window

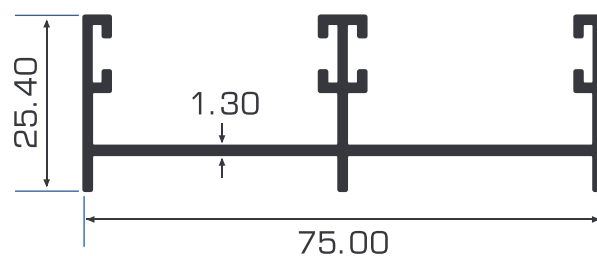
25MM SERIES

TWO TRACK BOTTOM



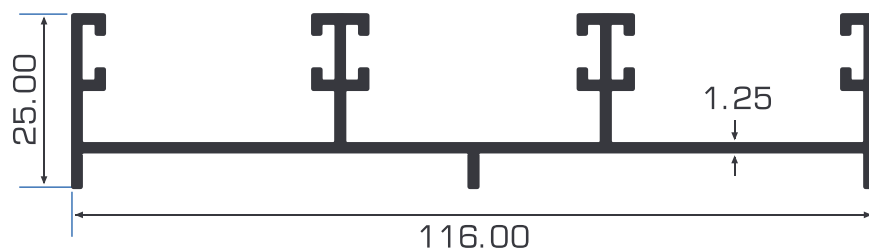
53101
(0.724 kg/m)

TWO TRACK TOP



53001
(0.612 kg/m)

THREE TRACK TOP



53051
(0.975 kg/m)

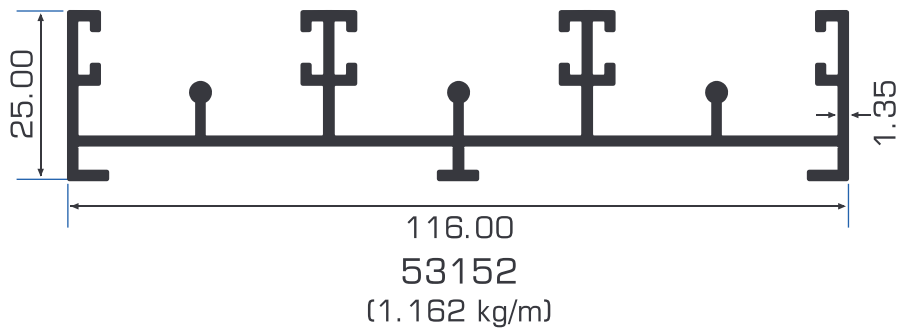
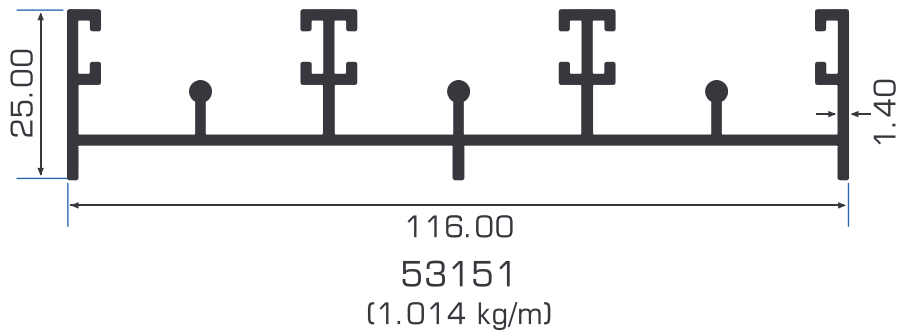


53052
(0.990 kg/m)

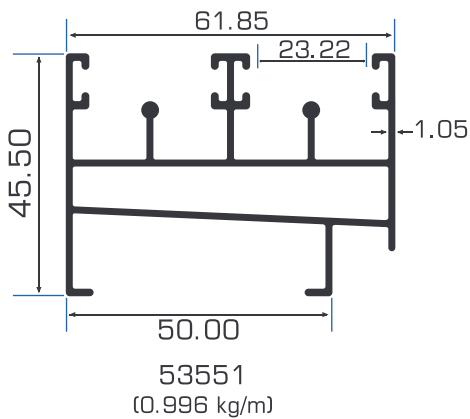
Sliding Window

25MM SERIES

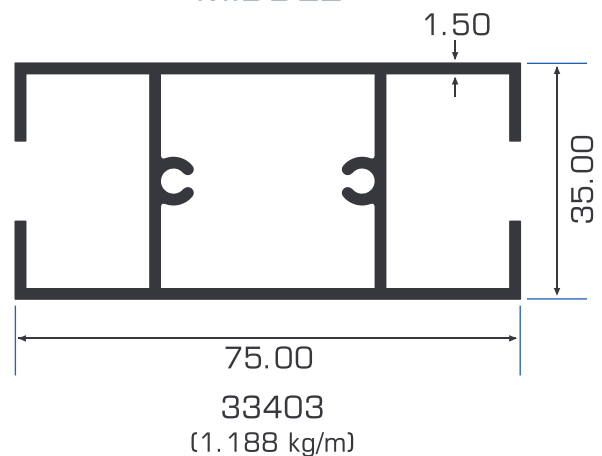
THREE TRACK BOTTOM



TWO TRACK BOTTOM HOLLOW

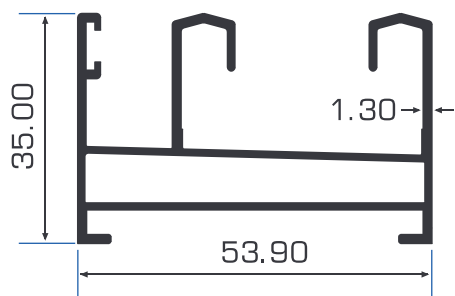


MIDDLE

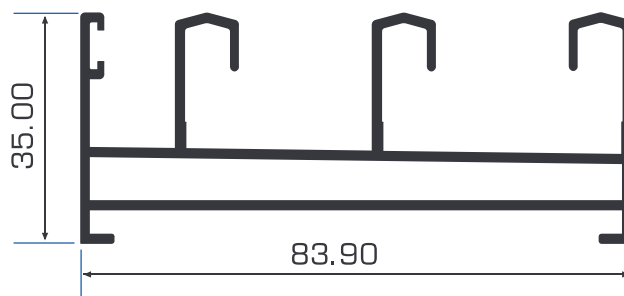


Sliding Window Euro Series

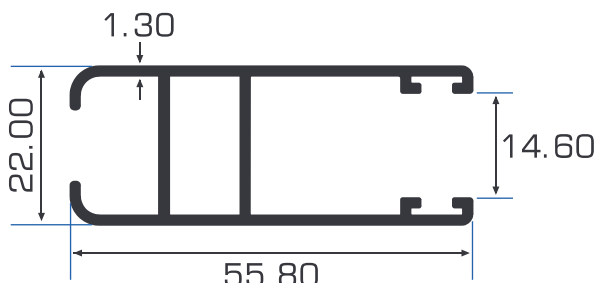
22MM SERIES



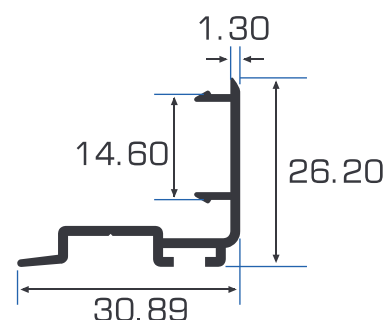
33003
(0.790 kg/m)



33004
(1.140 kg/m)



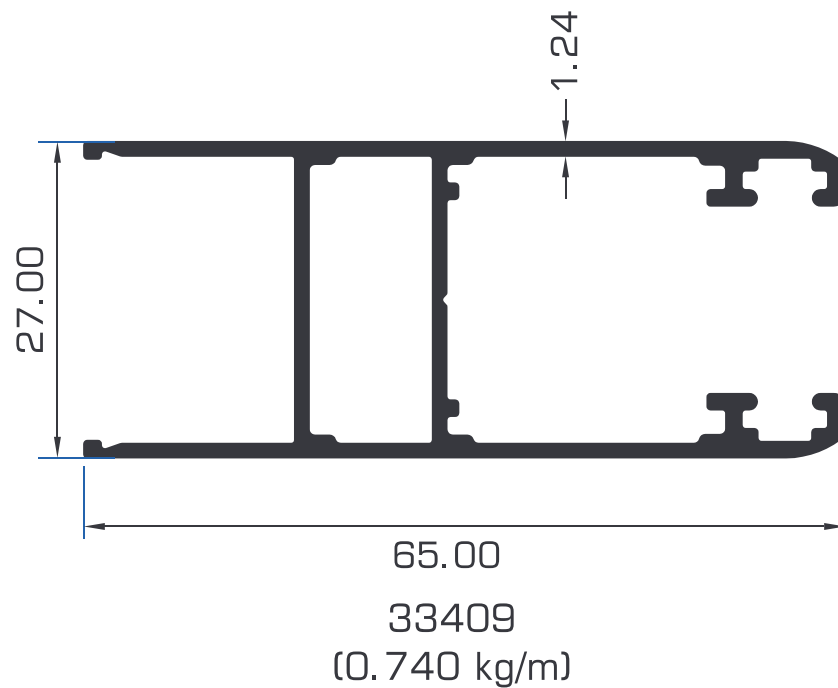
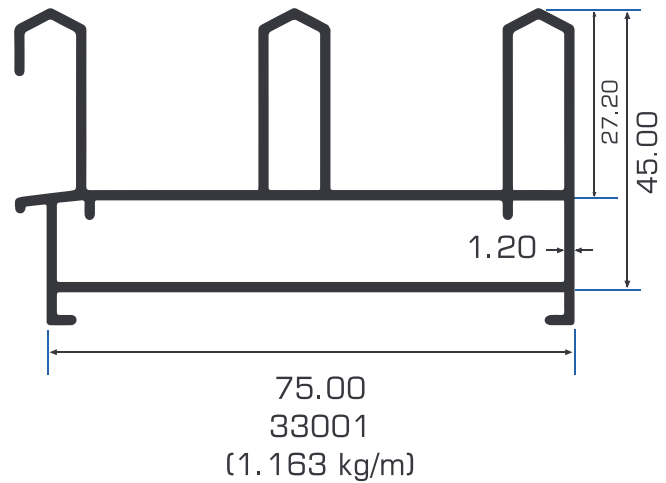
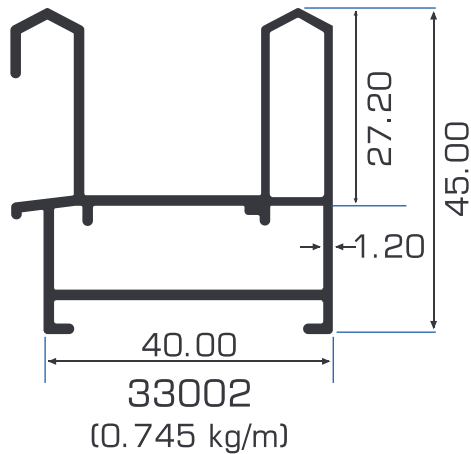
33407
(0.600 kg/m)



33203
(0.250 kg/m)

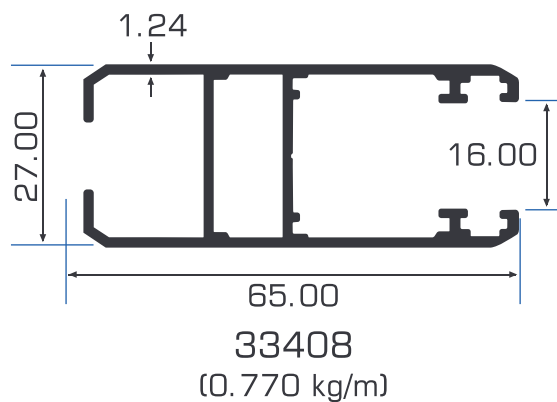
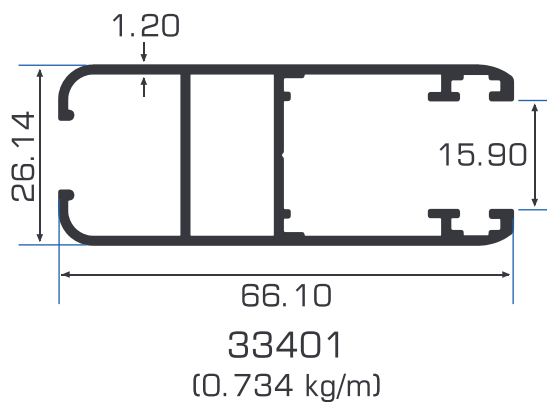
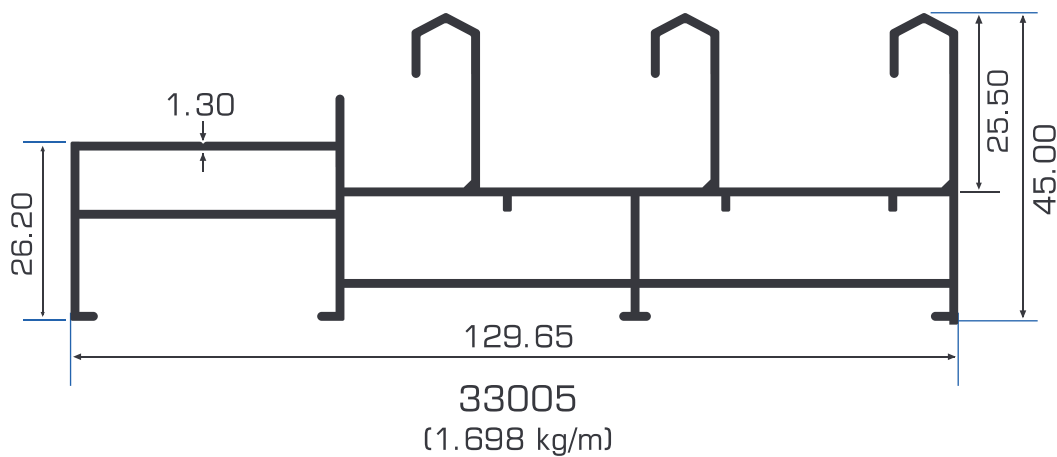
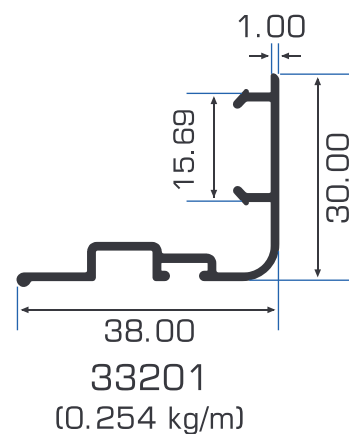
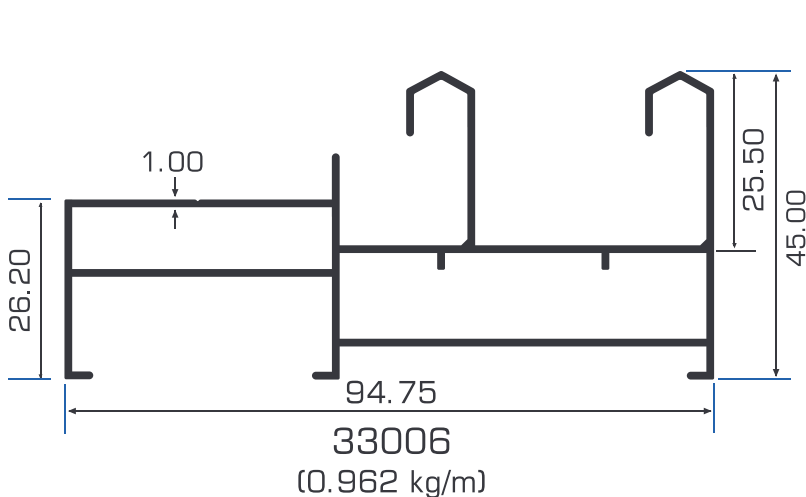
Sliding Window Euro Series

27MM SERIES



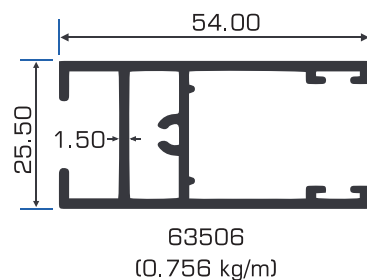
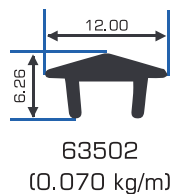
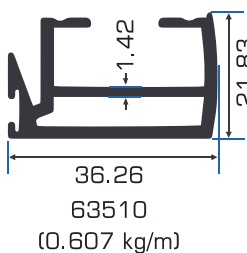
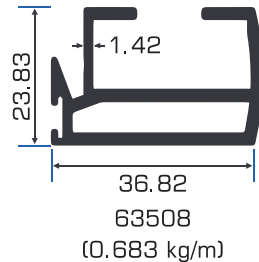
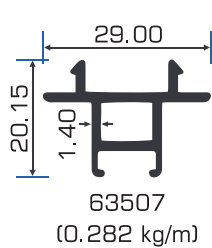
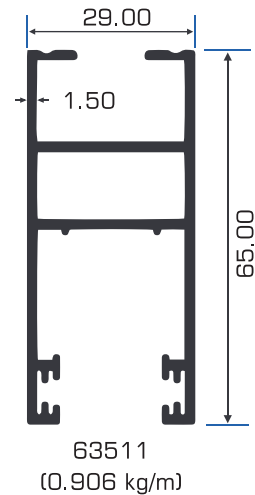
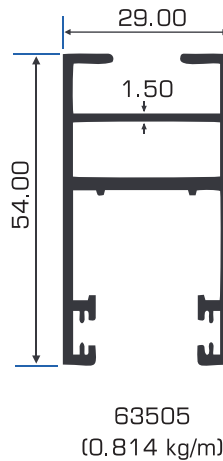
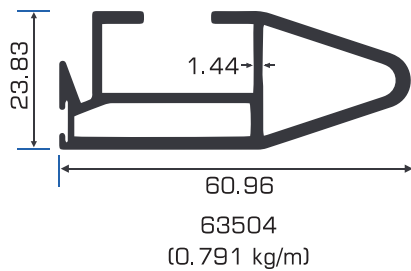
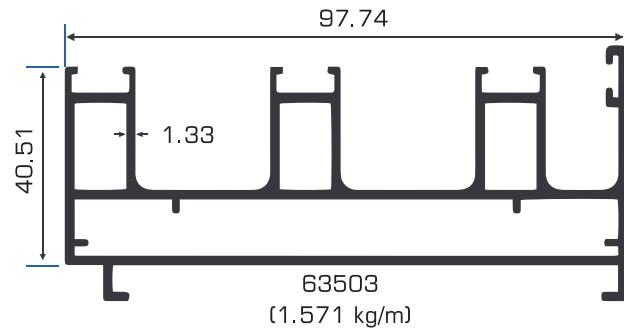
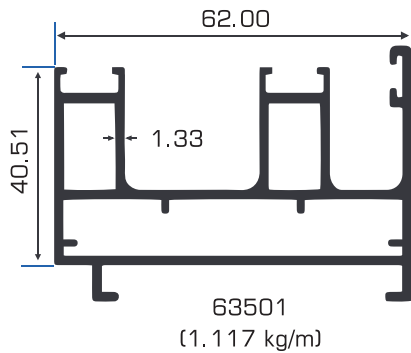
Sliding Window Euro Series

26MM SERIES



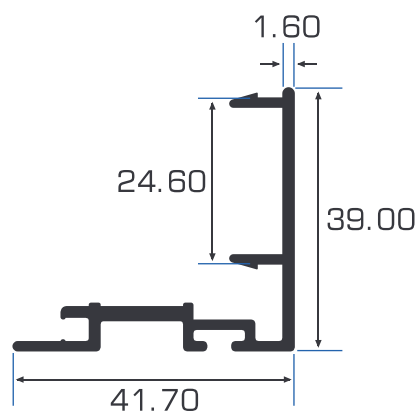
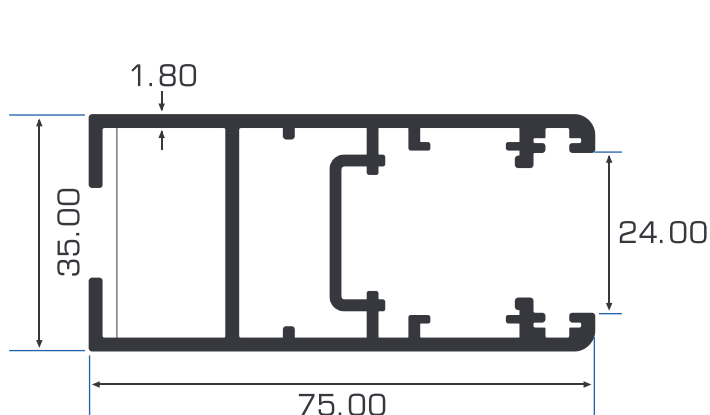
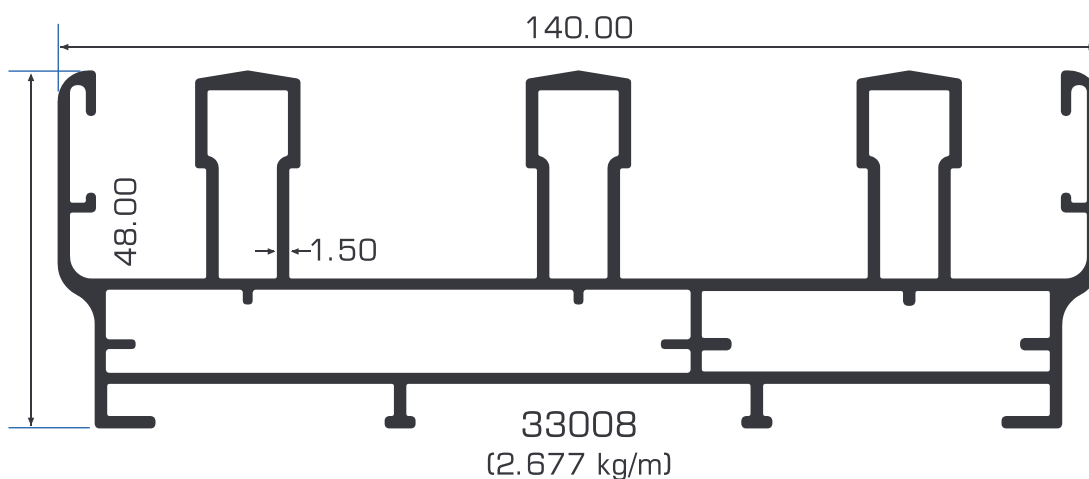
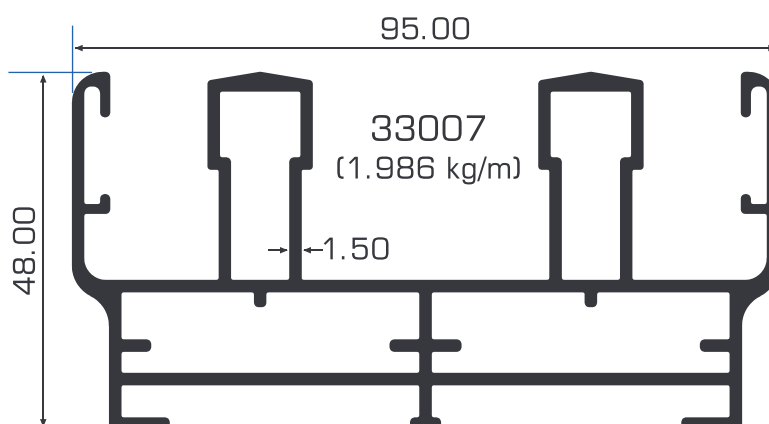
Sliding Window Euro Series

29MM SERIES



Sliding Window Euro Series

35MM SERIES

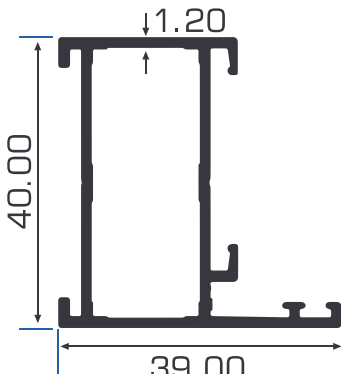


33404
(1.497 kg/m)

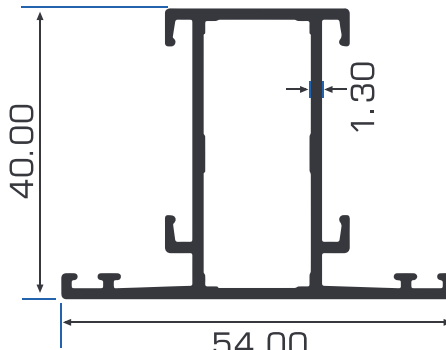
33202
(0.480 kg/m)

Casement Window Series

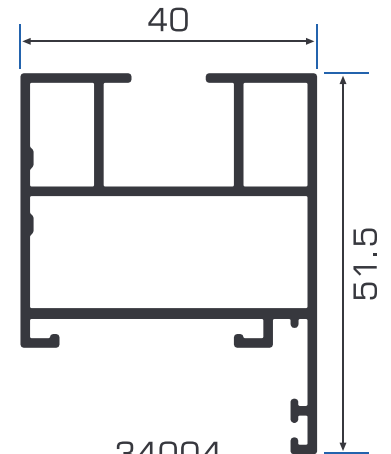
40MM SERIES



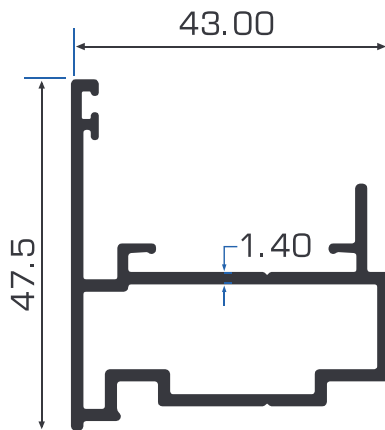
34002
(0.545 Kg/m)



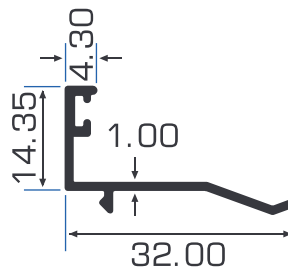
34402
(0.663 Kg/m)



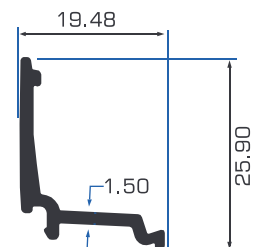
34004
(0.680 Kg/m)



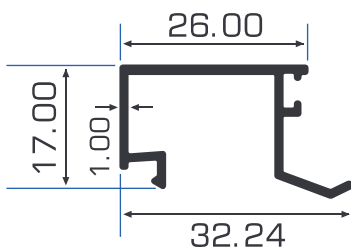
34005
(0.684 Kg/m)



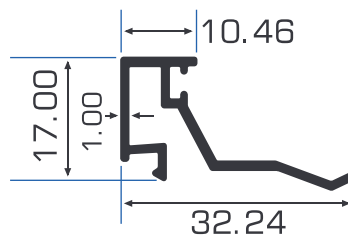
34605
(0.158 kg/m)



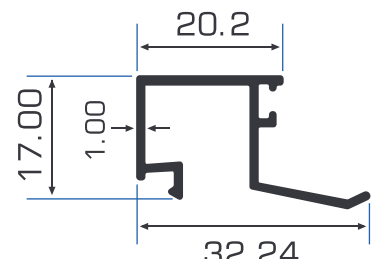
34606
(0.199 Kg/m)



34604
(0.224 kg/m)



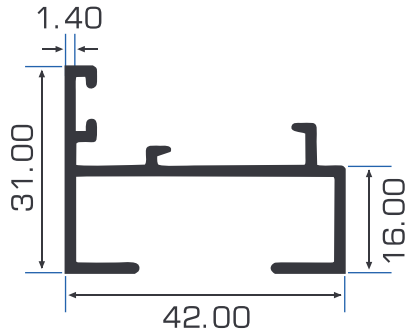
34602
(0.212 kg/m)



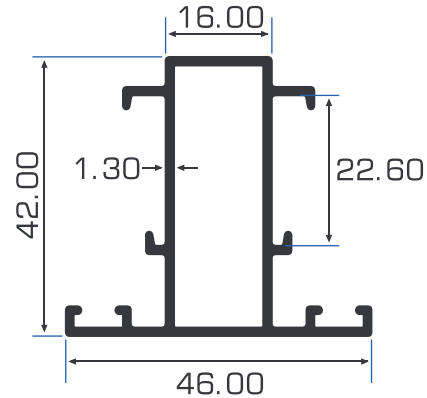
34603
(0.220 kg/m)

Casement Window Series

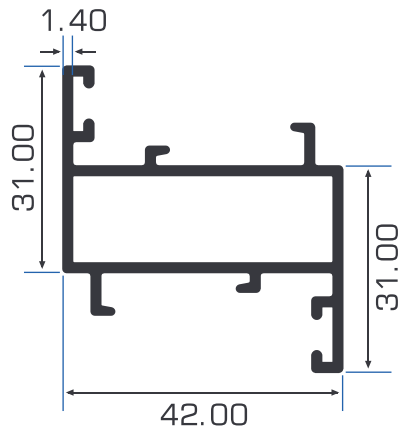
42MM SERIES



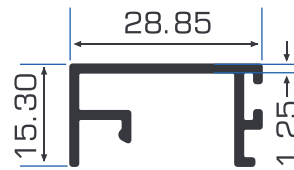
34001
(0.480 kg/m)



34401
(0.647 kg/m)

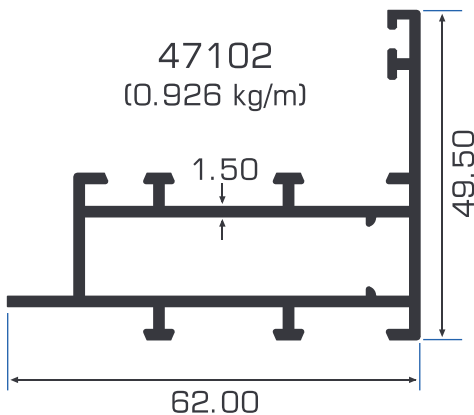


34201
(0.710 kg/m)

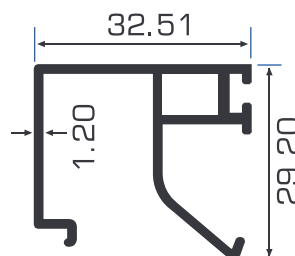


34601
(0.258 kg/m)

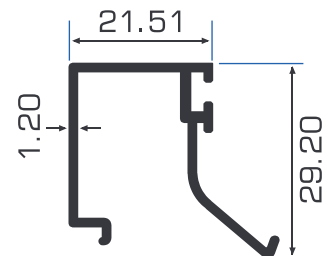
62MM SERIES



47102
(0.926 kg/m)



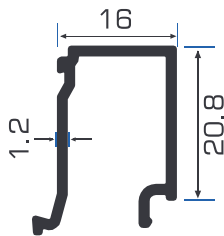
47103
(0.402 kg/m)



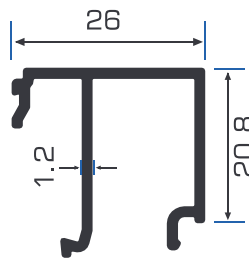
47104
(0.313 kg/m)

Casement Window Series

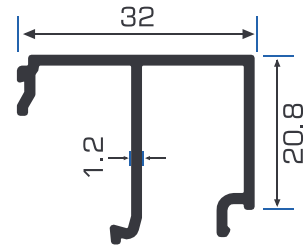
50 MM SERIES



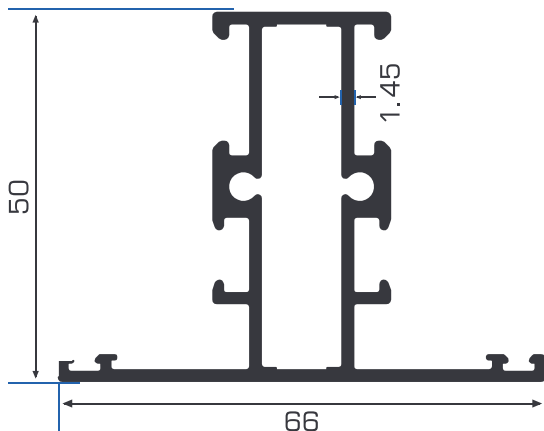
34701
(0.229 Kg/m)



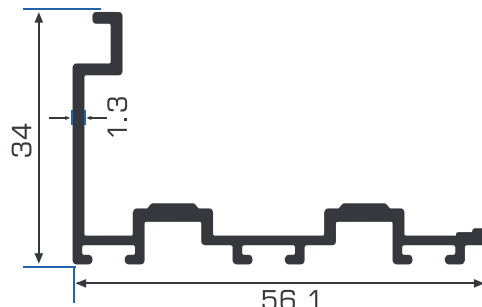
34702
(0.282 Kg/m)



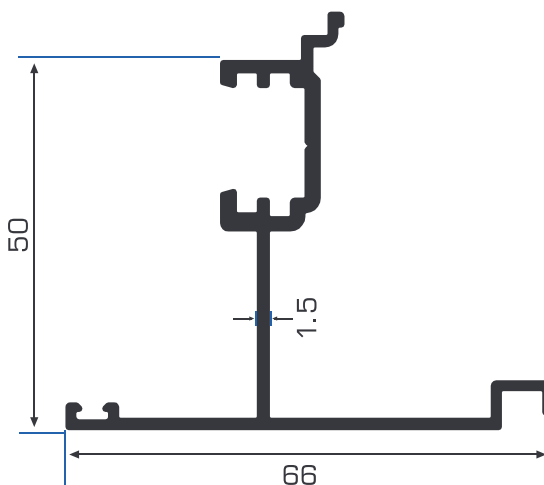
34703
(0.302 Kg/m)



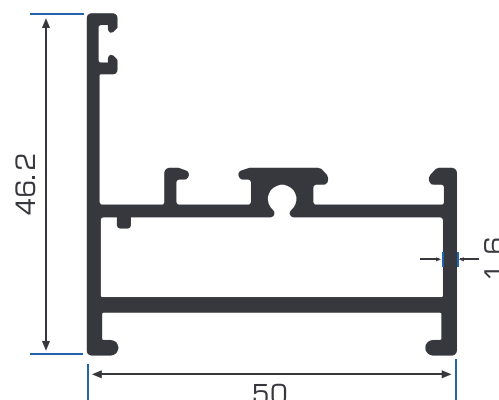
34708
(0.995 Kg/m)



34705
(0.454 Kg/m)



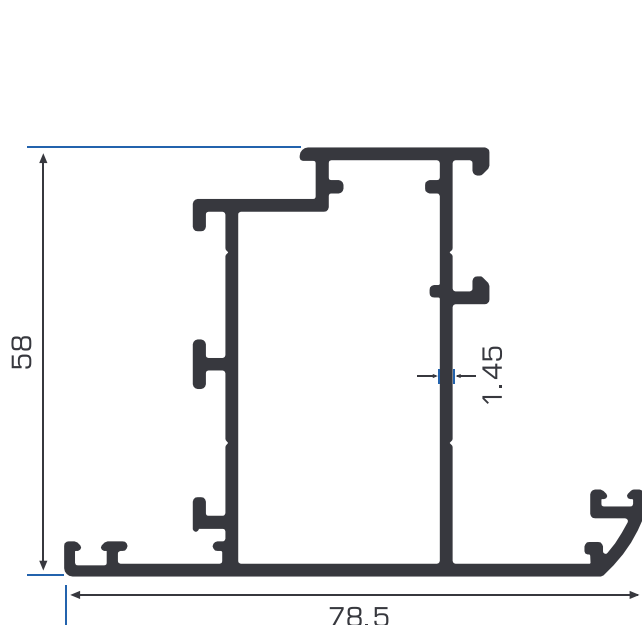
34704
(0.700 Kg/m)



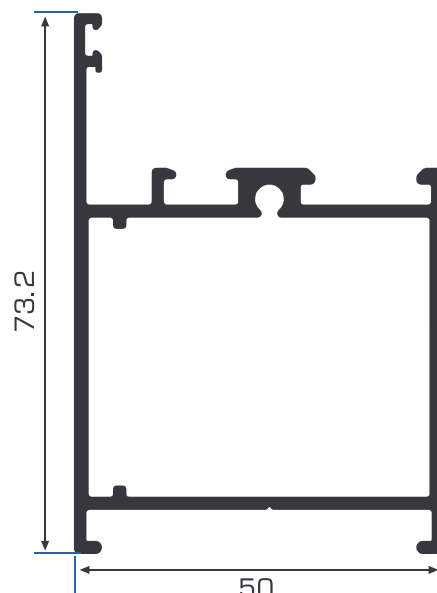
34706
(0.883 Kg/m)

Casement Window Series

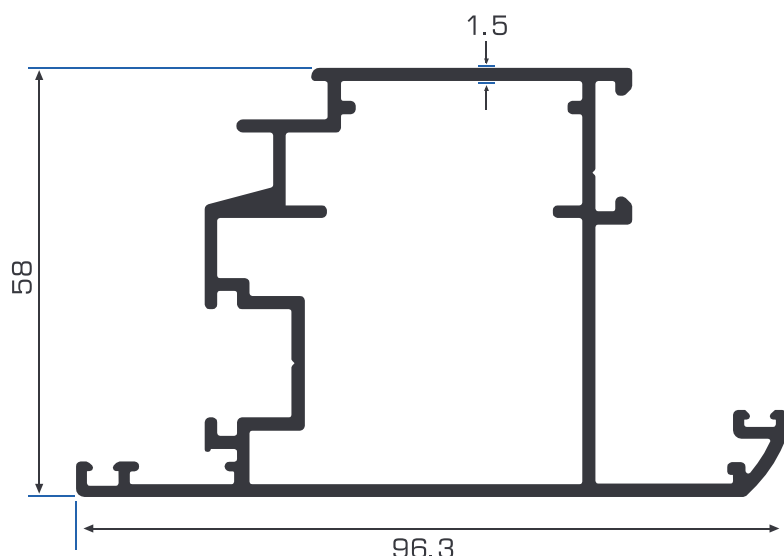
50 MM SERIES



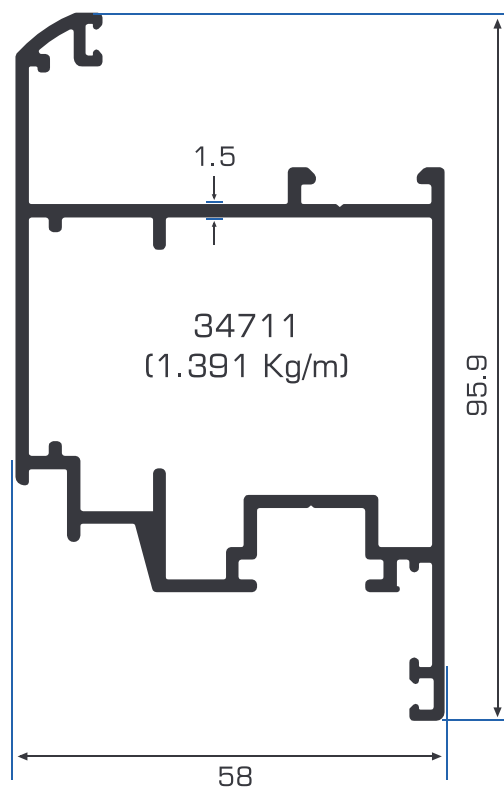
34709
(1.135 Kg/m)



34707
(1.081 Kg/m)



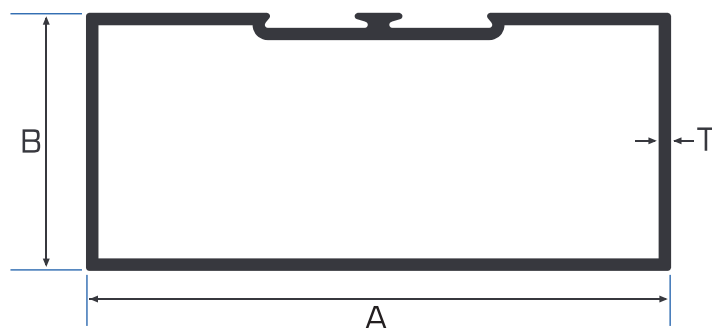
34710
(1.406 Kg/m)



34711
(1.391 Kg/m)

Door Profile

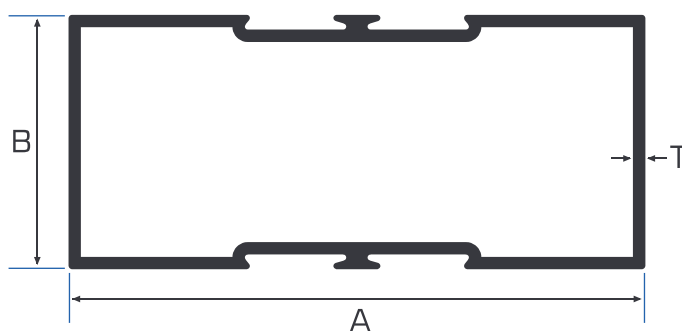
Single partition



Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	54001	50.00	25.00	1.50	0.348
2	54101	63.00	38.00	0.85	0.488
3	54102	63.00	38.00	1.00	0.587
4	54103	63.00	38.00	1.15	0.667
5	54105	63.00	38.00	1.25	0.720
6	54104	63.00	38.00	1.60	0.900
7	54106	63.50	38.10	1.95	1.091
8	54201	83.00	38.00	1.35	0.868
9	54301	101.00	44.50	1.20	0.990
9	54304	101.00	44.50	1.50	1.136
10	54302	101.00	44.50	2.00	1.590
11	54303	101.00	44.50	3.00	2.330
12	54401	123.00	44.50	3.00	2.685

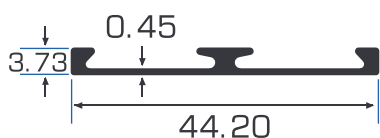
Door Profile

DOUBLE PARTITION

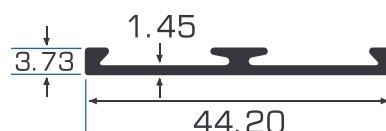


Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	55001	50.00	25.00	0.70	0.370
2	55101	63.00	38.00	0.90	0.590
3	55102	63.00	38.00	1.00	0.642
4	55104	63.00	38.00	1.25	0.777
5	55103	63.00	38.00	1.55	0.937
6	55105	63.50	38.00	1.50	0.937
7	55106	63.50	38.00	3.00	1.728
8	55107	63.50	38.10	1.85	1.101
9	55201	83.00	38.00	1.30	0.875
10	55202	83.00	38.00	2.00	1.456
11	55301	101.00	44.50	1.30	1.050
12	55302	101.00	44.50	1.50	1.270
13	55303	101.00	44.50	2.00	1.650
14	55304	101.00	44.50	3.00	2.360

GLAZING CLIP



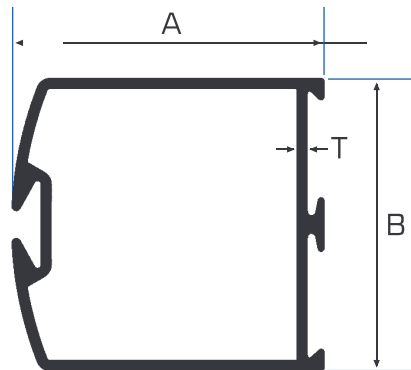
57501
(0.120 kg/m)



57502
(0.239 kg/m)

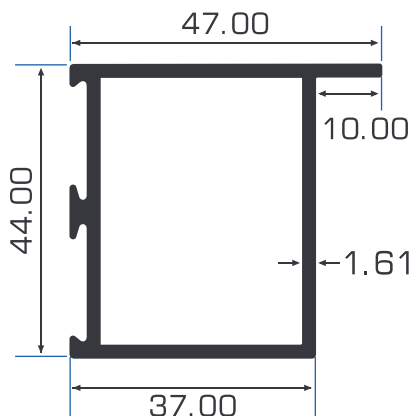
Door Profile

DOOR VERTICAL

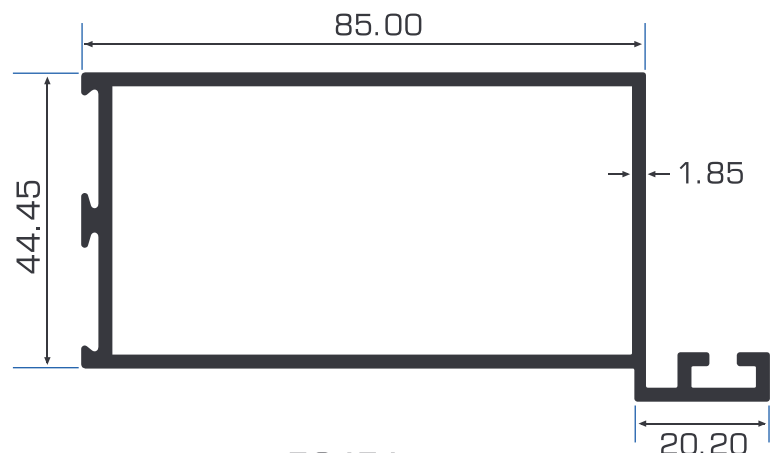


Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	56301	47.00	44.00	1.10	0.630
2	56302	47.00	44.00	1.44	0.780
3	56303	47.00	44.00	1.50	0.810
4	56351	85.00	44.50	1.40	1.066
5	56354	85.00	44.50	1.50	1.134
6	56353	85.00	44.50	2.00	1.455
7	56352	85.00	44.50	3.00	2.077

DOOR TOP SINGLE LEG



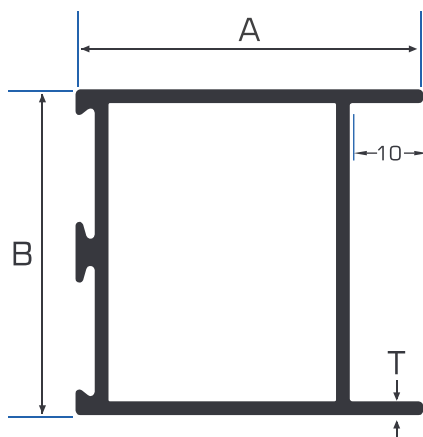
56401
(0.772 kg/m)



56451
(1.350 kg/m)

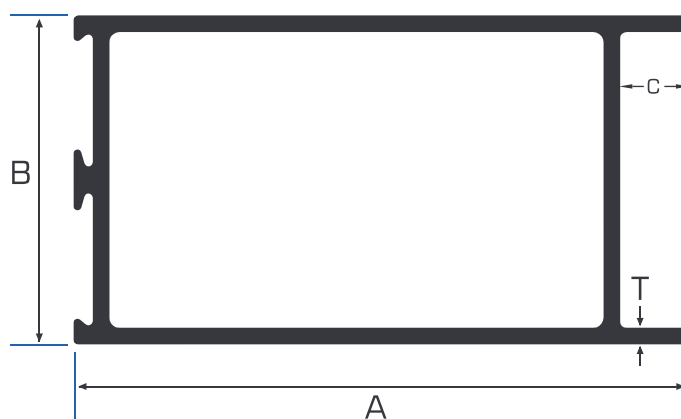
Door Profile

DOOR TOP



Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	56201	47.00	44.00	1.15	0.612
2	56202	47.00	44.00	1.70	0.866
3	65203	85.00	44.00	1.60	1.130

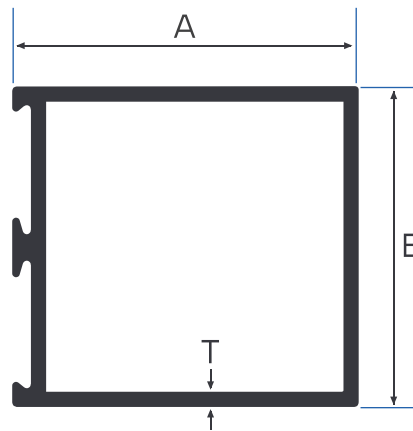
DOOR BOTTOM



Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	56505	85.00	44.00	1.50	1.066
2	56501	85.00	44.00	1.60	1.130
3	56503	85.00	44.00	3.00	2.000
4	56502	114.00	44.50	1.15	0.990
5	56551	114.00	44.50	1.20	1.050
6	56504	114.00	44.50	1.35	1.194

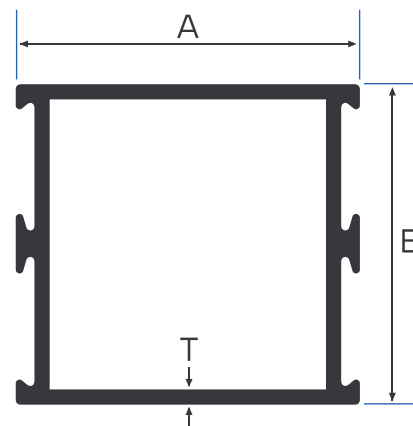
Door Profile

DOOR MIDDLE SINGLE



Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	56001	47.00	44.00	1.15	0.610
2	56002	47.00	44.00	1.70	0.850

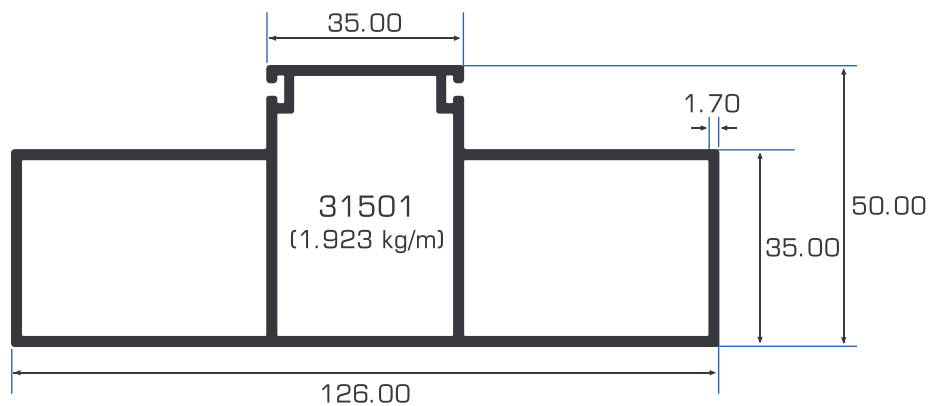
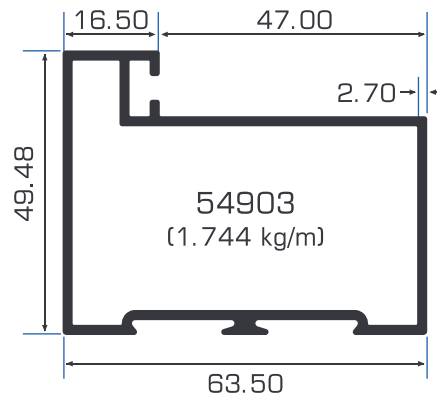
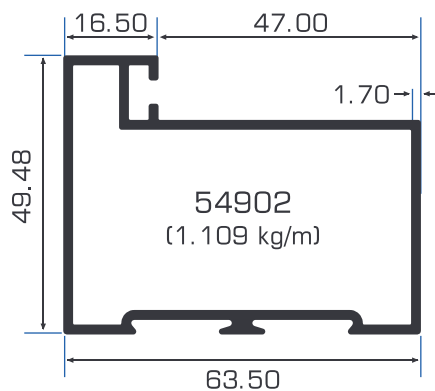
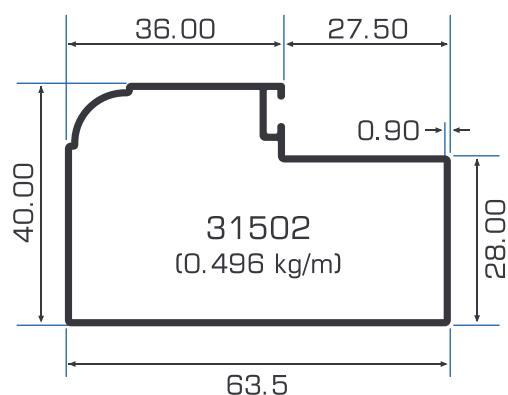
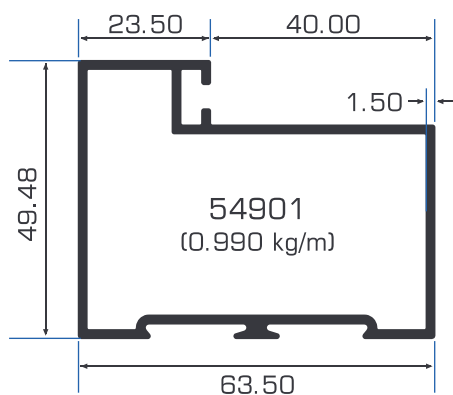
DOOR MIDDLE DOUBLE



Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	56101	47.00	44.00	1.05	0.610
2	56102	47.00	44.00	1.50	0.830
3	56151	85.00	44.00	1.20	0.940

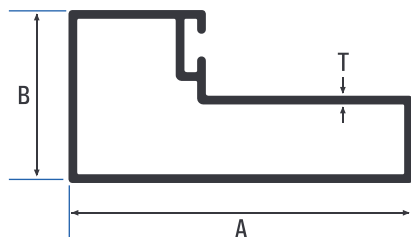
Door Profile

DOOR FRAME SECTION



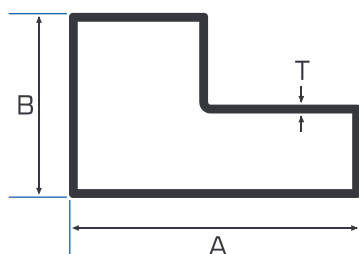
Door Profile

L PIPE



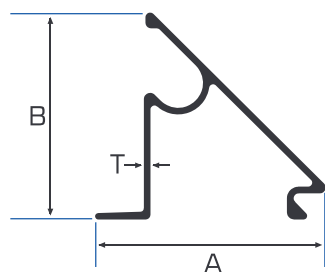
Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	40111	48.00	24.00	0.90	0.357
2	40112	48.00	24.00	1.10	0.433

L TUBE

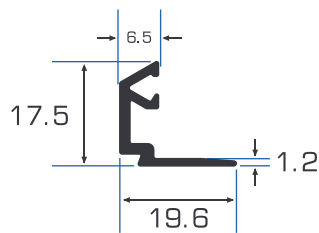


Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	40213	38.00	24.00	1.00	0.322
2	40214	38.00	24.00	1.35	0.430

GLAZING CLIP



Sr.No.	Die.No.	Size (mm)			Weight
		A	B	T	Kg/m
1	57001	21.00	17.25	0.50	0.069
2	57002	21.00	17.25	0.55	0.072
3	57003	21.00	17.25	0.70	0.093
4	57005	21.00	17.25	1.20	0.144

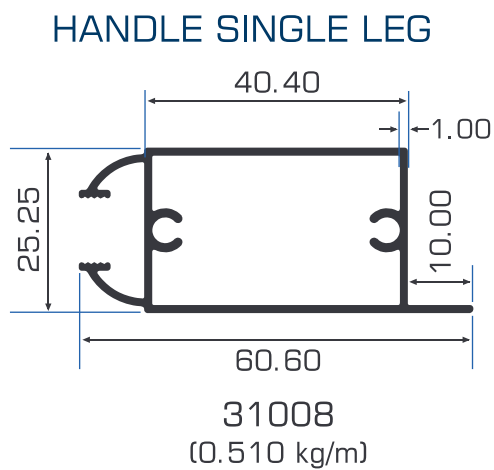
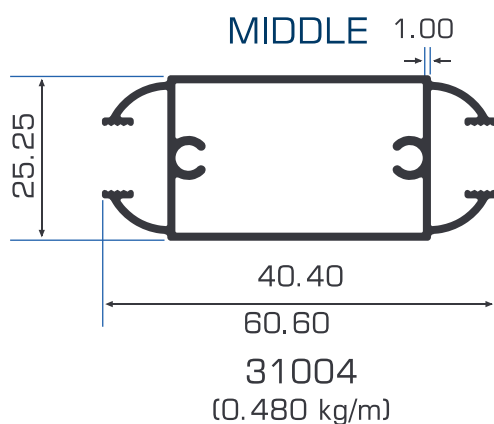
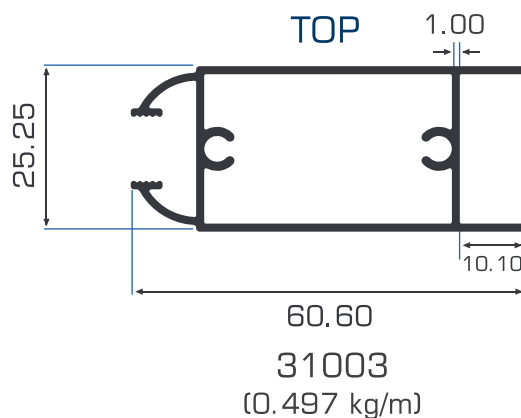
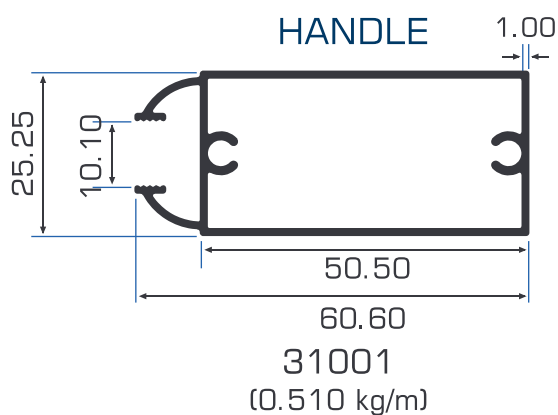


57004
(0.170 kg/m)

Door profile

MOULDING DOOR SERIES

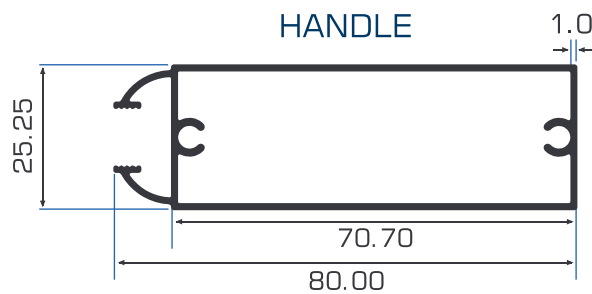
60MM SERIES



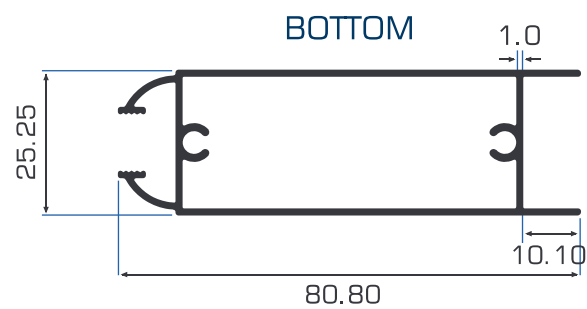
Door Profile

MOULDING DOOR SERIES

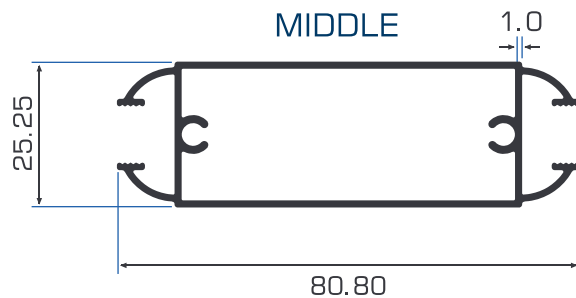
80MM SERIES



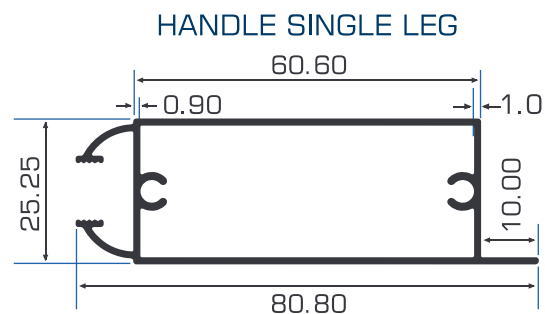
31002
(0.587 kg/m)



31005
(0.581 kg/m)



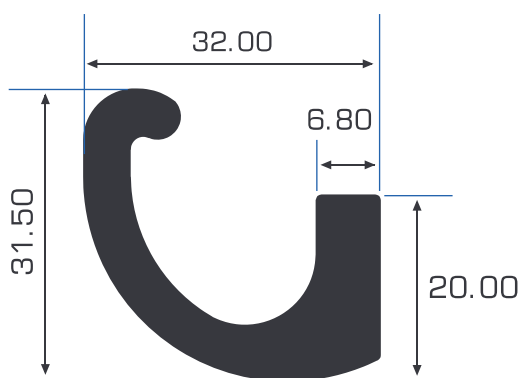
31007
(0.586 kg/m)



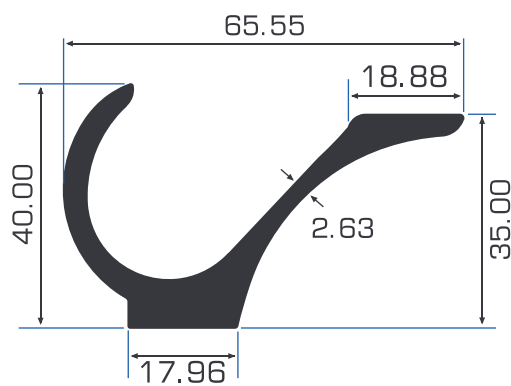
31006
(0.562 kg/m)

Hardware & Kitchen Profile

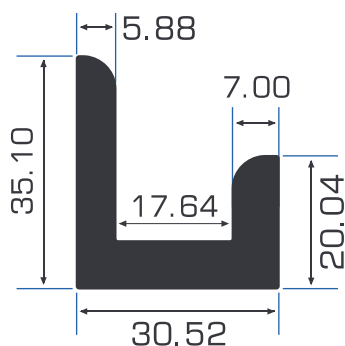
HARDWARE PROFILE



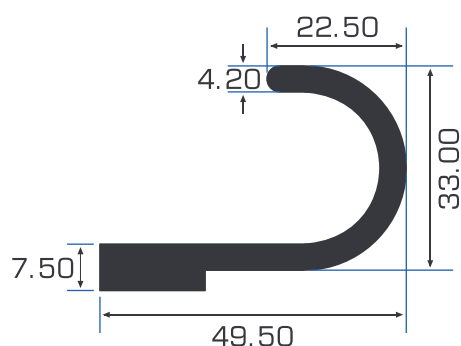
59001
(1.020 kg/m)



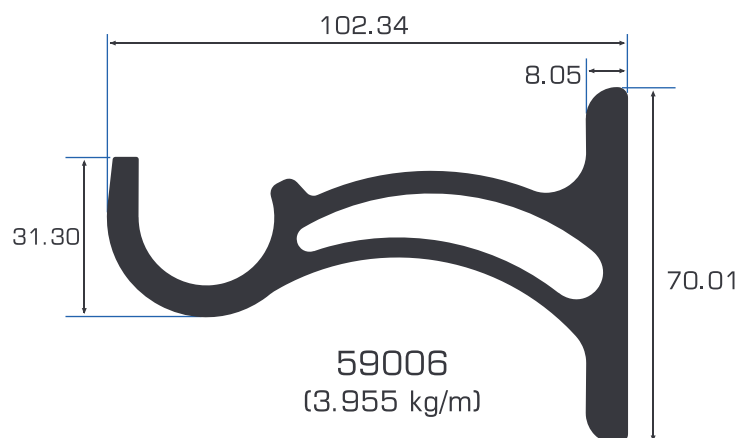
59002
(1.318 kg/m)



43003
(1.248 kg/m)



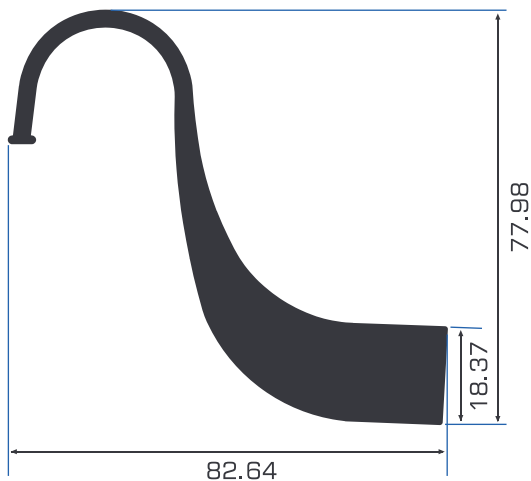
43005
(1.101 kg/m)



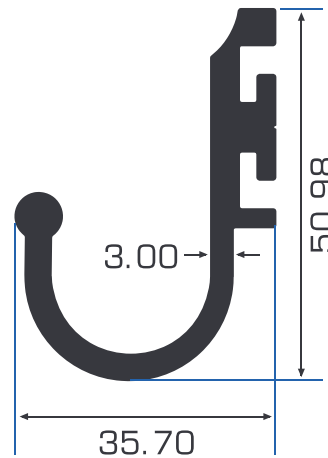
59006
(3.955 kg/m)

Hardware & Kitchen Profile

HARDWARE PROFILE



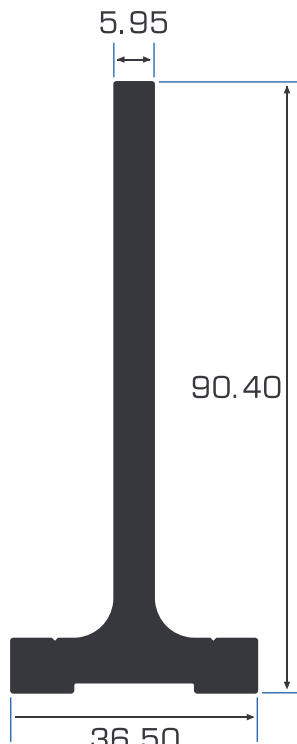
59007
(0.696 kg/m)



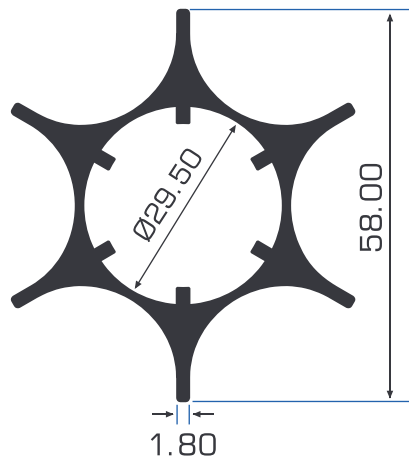
59022
(1.064 kg/m)



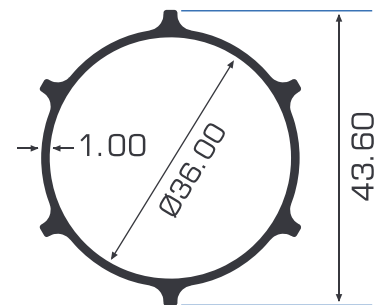
59023
(0.461 kg/m)



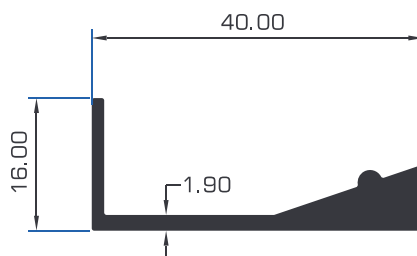
59009
(2.076 kg/m)



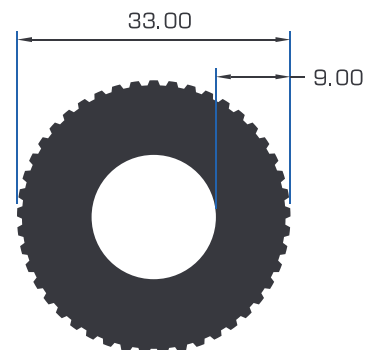
59011
(1.225 kg/m)



59012
(0.427 kg/m)



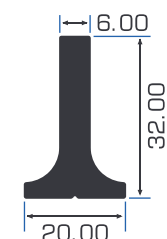
70756
(0.419 Kg/m)



70757
(1.757 Kg/m)

Hardware & Kitchen Profile

HARDWARE PROFILE



59010
(0.687 kg/m)



59005
(0.673 kg/m)



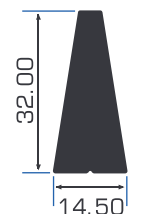
59008
(0.609 kg/m)



59014
(0.662 kg/m)



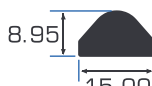
59015
(0.596 kg/m)



59043
(0.823 kg/m)



59018
(0.197 kg/m)



59019
(0.276 kg/m)



59013
(0.553 kg/m)



59026
(0.378 kg/m)



59017
(0.258 kg/m)



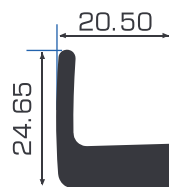
59020
(0.727 kg/m)



59021
(0.275 kg/m)



59025
(0.814 kg/m)



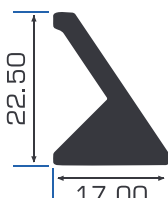
59016
(0.538 kg/m)



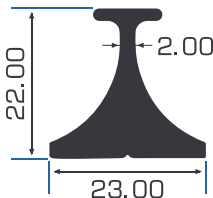
70753
(0.379 Kg/m)



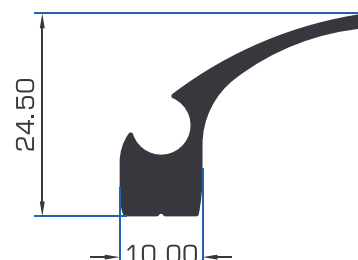
59042
(0.851 kg/m)



59049
(0.407 kg/m)



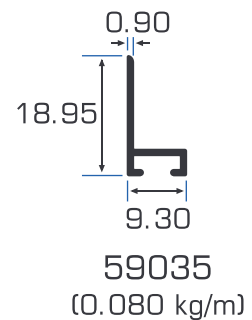
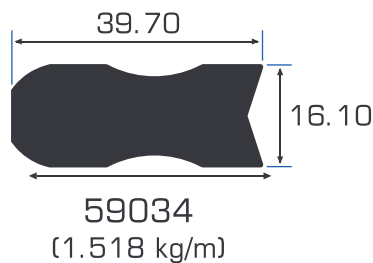
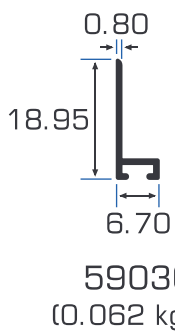
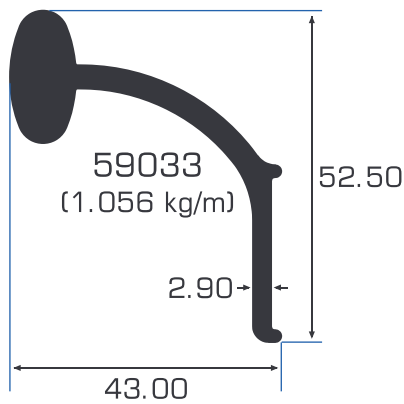
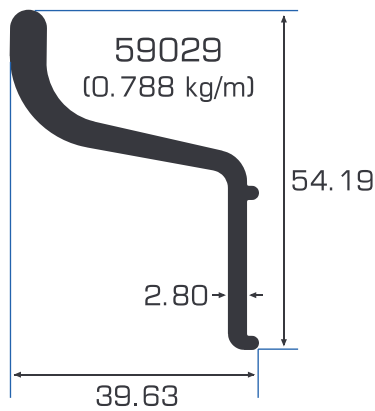
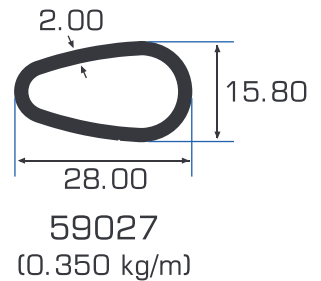
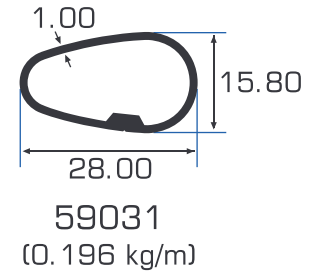
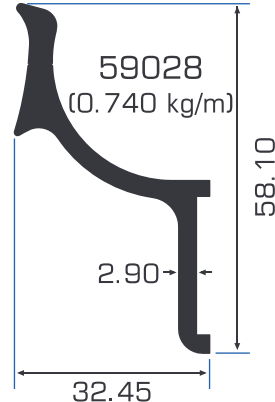
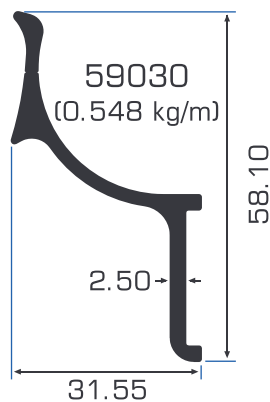
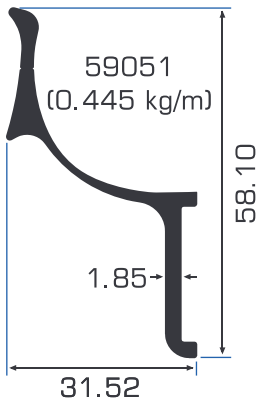
59050
(0.498 kg/m)



70752
(0.398 Kg/m)

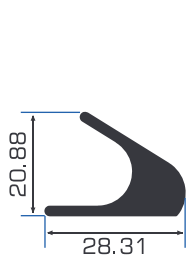
Hardware & Kitchen Profile

HARDWARE PROFILE

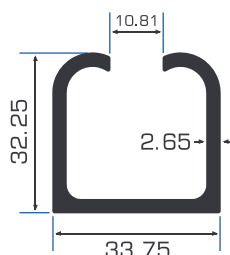


Hardware & Kitchen Profile

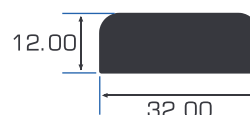
HARDWARE PROFILE



59041
(0.509 kg/m)



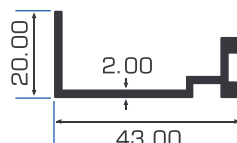
59003
(0.762 kg/m)



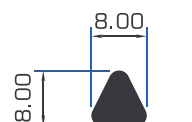
59040
(1.018 kg/m)



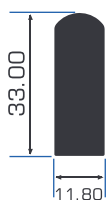
59039
(1.212 kg/m)



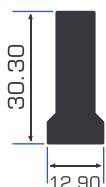
59046
(0.451 kg/m)



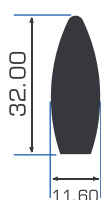
50507
(0.118 Kg/m)



59044
(1.020 kg/m)



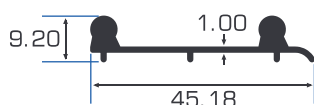
59045
(0.792 kg/m)



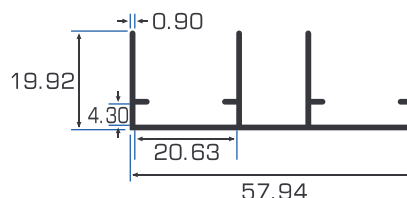
59047
(0.798 kg/m)



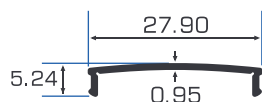
59048
(0.727 kg/m)



59037
(0.290 kg/m)



59038
(0.351 kg/m)



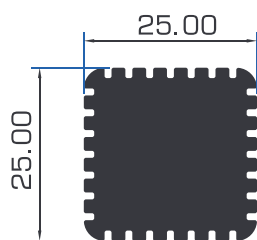
47211
(0.095 kg/m)



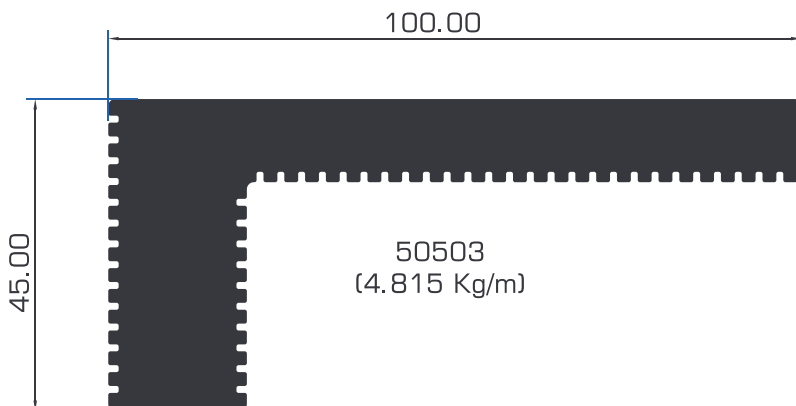
47206
(0.327 kg/m)

Hardware & Kitchen Profile

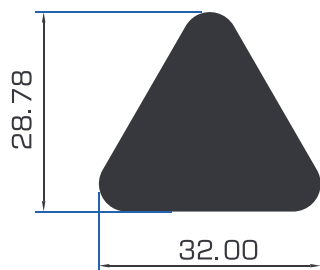
KITCHEN PROFILE



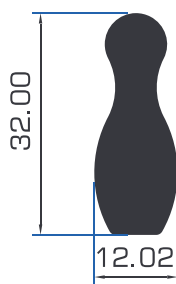
50502
(1.533 Kg/m)



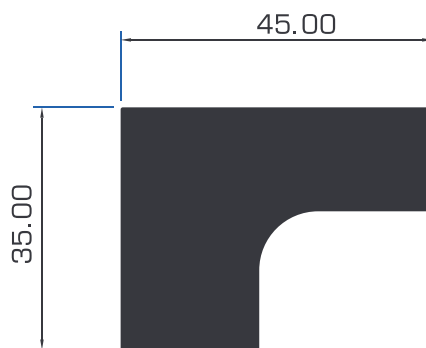
50503
(4.815 Kg/m)



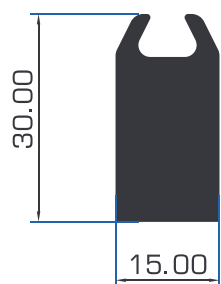
50504
(1.586 Kg/m)



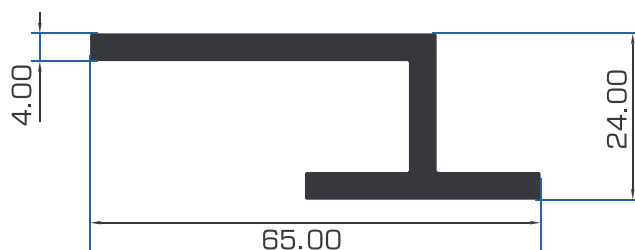
50508
(0.770 Kg/m)



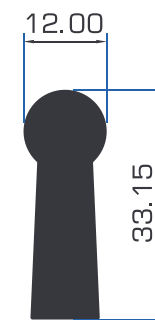
50505
(2.939 Kg/m)



50506
(1.056 Kg/m)



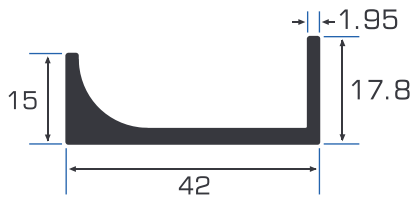
65301
(1.079 Kg/m)



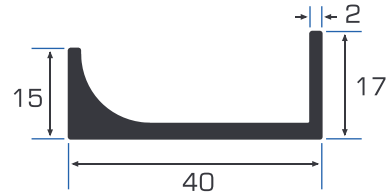
5050
(0.835 Kg/m)

Hardware & Kitchen Profile

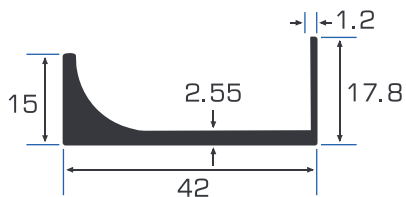
KITCHEN PROFILE



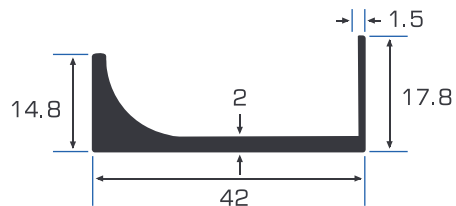
43001
(0.511 kg/m)



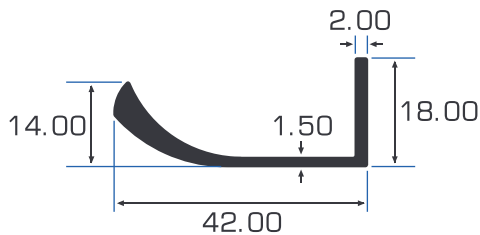
43038
(0.429 kg/m)



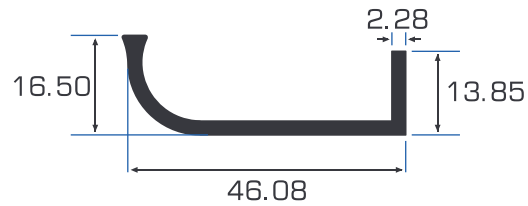
43034
(0.313 kg/m)



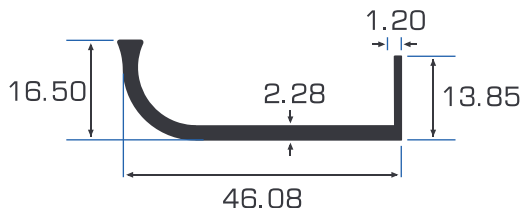
43041
(0.422 kg/m)



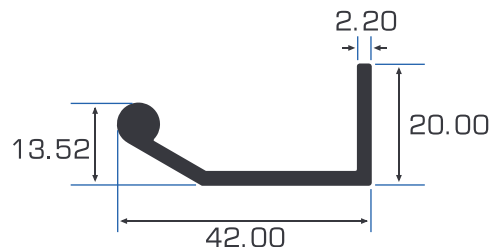
43010
(0.374 kg/m)



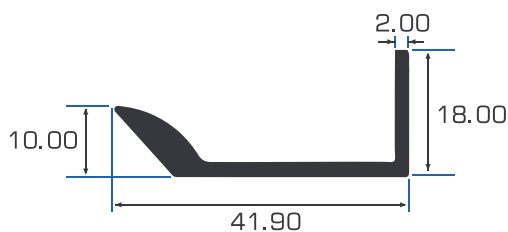
43008
(0.442 kg/m)



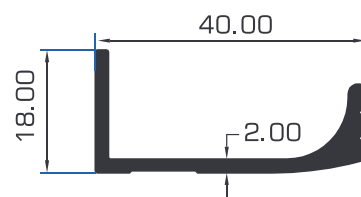
43035
(0.388 kg/m)



43030
(0.439 kg/m)



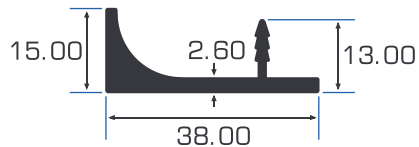
43036
(0.393 Kg/m)



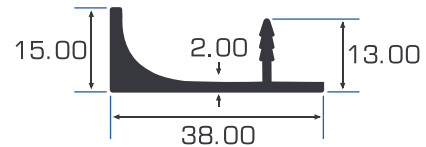
70751
(0.389 Kg/m)

Hardware & Kitchen Profile

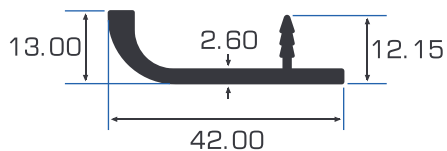
KITCHEN PROFILES



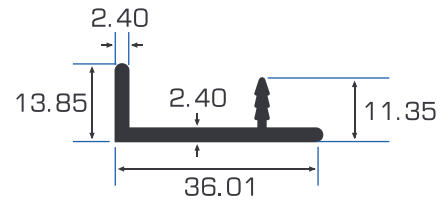
43002
(0.458 kg/m)



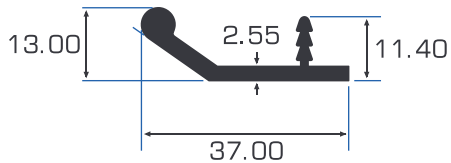
43039
(0.390 kg/m)



43004
(0.413 kg/m)



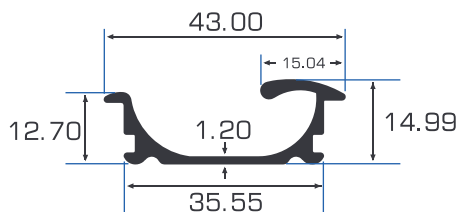
43007
(0.354 kg/m)



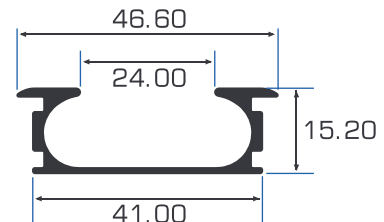
43006
(0.375 kg/m)



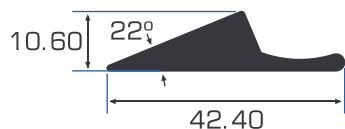
43018
(0.424 kg/m)



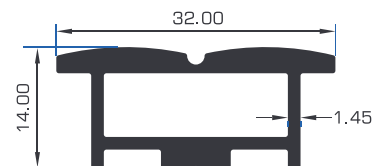
43009
(0.361 kg/m)



43011
(0.335 kg/m)



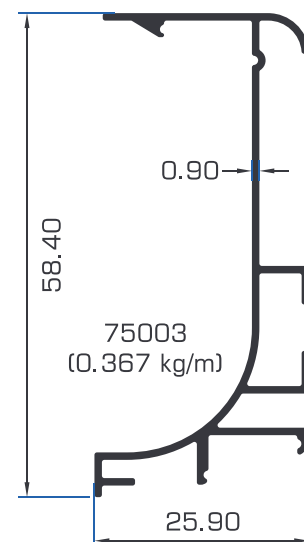
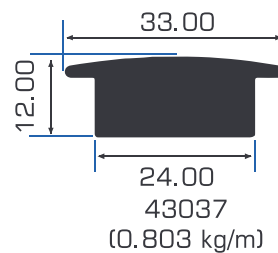
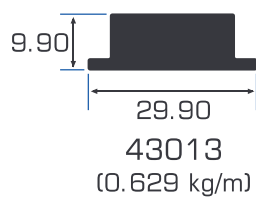
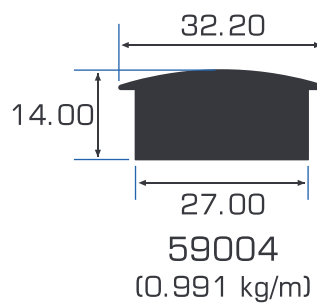
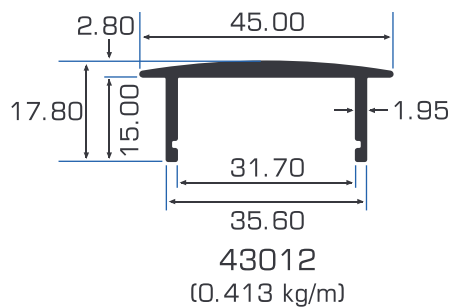
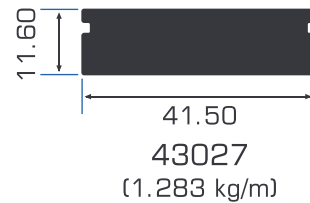
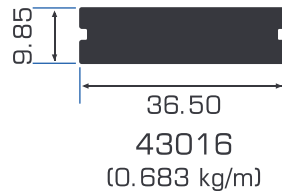
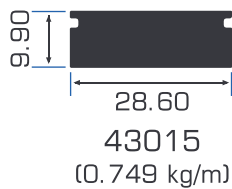
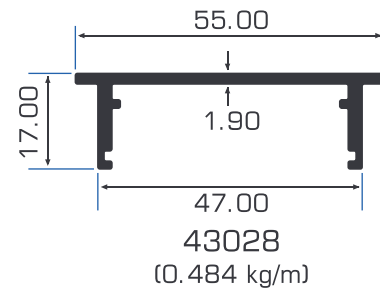
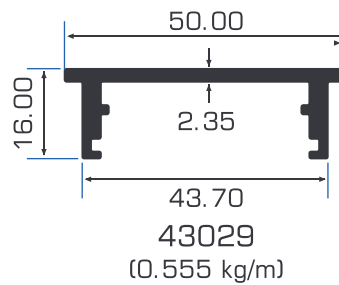
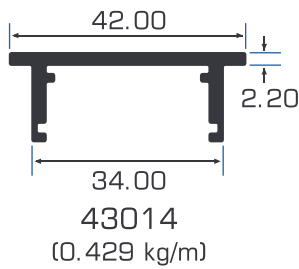
43026
(0.535 kg/m)



70755
(0.442 Kg/m)

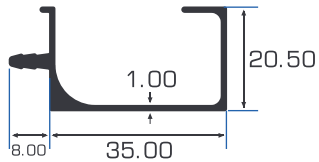
Hardware & Kitchen Profile

KITCHEN PROFILE

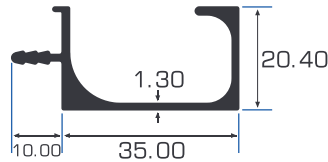


Hardware & Kitchen Profile

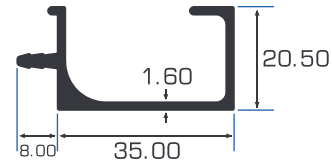
KITCHEN PROFILE



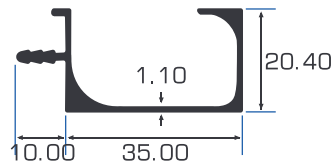
43019
(0.322 kg/m)



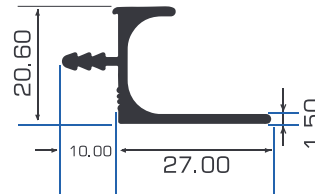
43021
(0.437 kg/m)



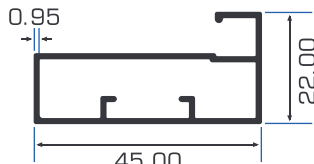
43020
(0.447 kg/m)



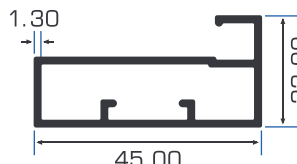
43040
(0.350 kg/m)



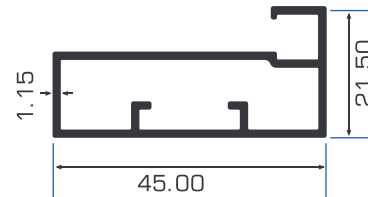
43033
(0.313 kg/m)



43024
(0.375 kg/m)



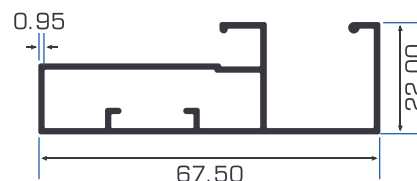
43025
(0.497 kg/m)



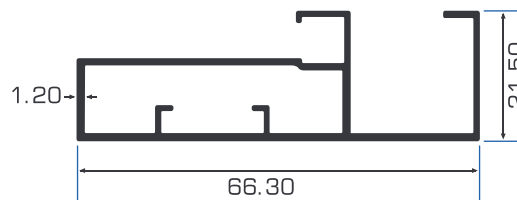
43031
(0.382 kg/m)



43023
(0.670 kg/m)



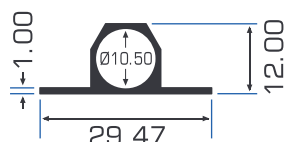
43022
(0.522 kg/m)



43032
(0.576 kg/m)

Hardware & Kitchen Profile

TOWER BOLT



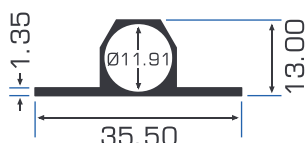
50101
(0.166 kg/m)



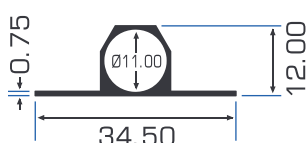
50102
(0.250 kg/m)



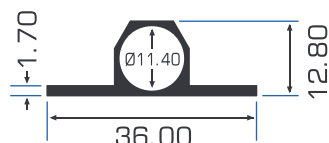
50103
(0.230 kg/m)



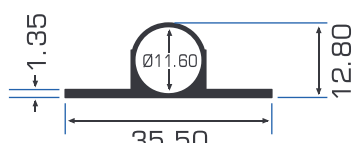
50104
(0.202 kg/m)



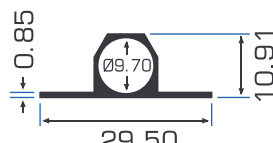
50105
(0.144 kg/m)



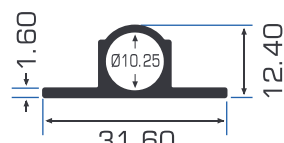
50106
(0.230 kg/m)



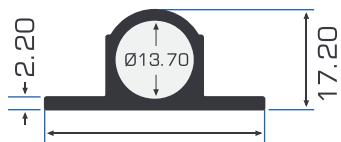
50107
(0.188 kg/m)



50108
(0.137 kg/m)



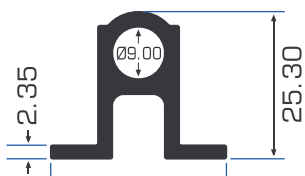
50114
(0.237 kg/m)



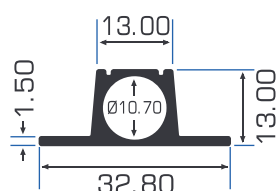
50117
(0.430 kg/m)



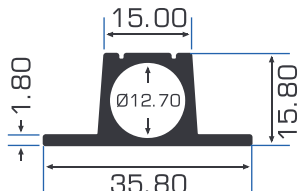
50111
(0.477 kg/m)



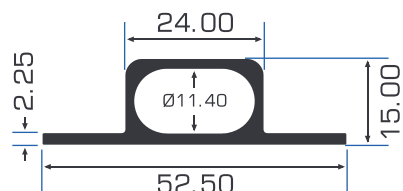
50121
(0.579 kg/m)



50116
(0.319 kg/m)



50115
(0.431 kg/m)



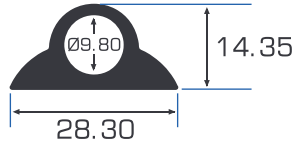
50119
(0.563 kg/m)

Hardware & Kitchen Profile

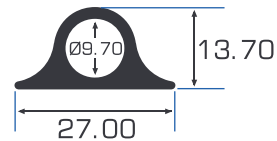
TOWER BOLT



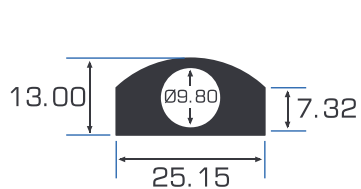
50120
(0.229 kg/m)



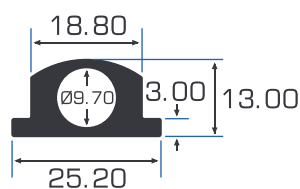
50113
(0.673 kg/m)



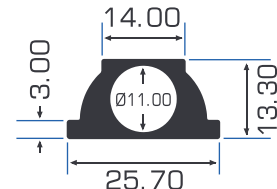
50118
(0.349 kg/m)



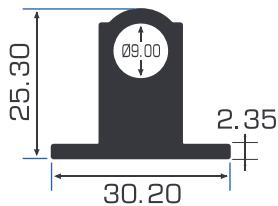
50109
(0.572 kg/m)



50110
(0.463 kg/m)



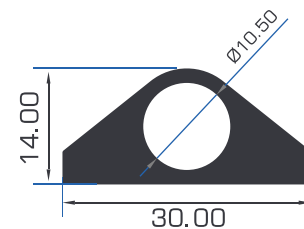
50112
(0.452 kg/m)



50122
(0.844 kg/m)

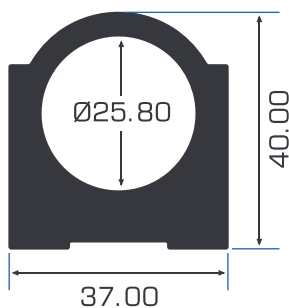


50123
(0.570 kg/m)

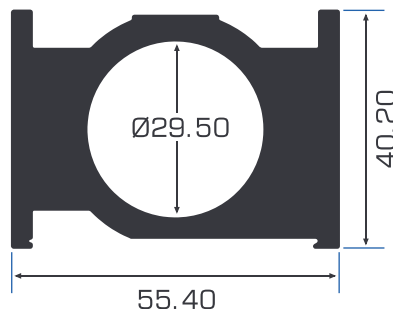


50501
(0.557 kg/m)

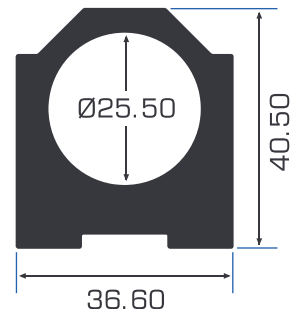
DOOR CLOSER



32002
(2.208 kg/m)



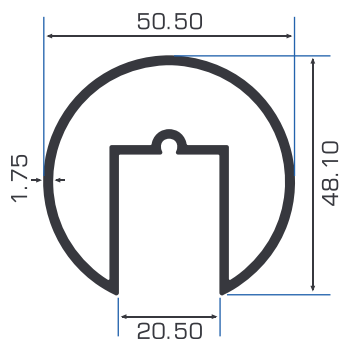
32003
(3.263 kg/m)



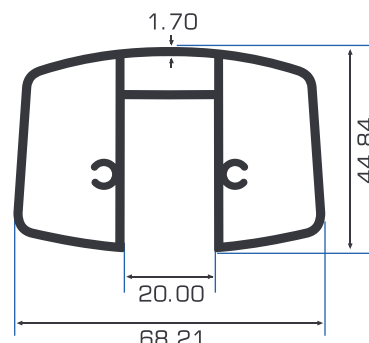
32001
(2.211 kg/m)

Hand Railing

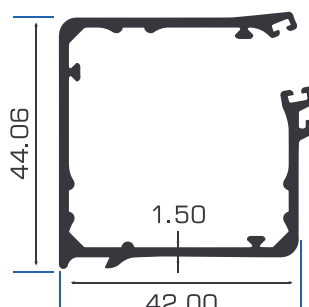
HAND RAILING - TOP



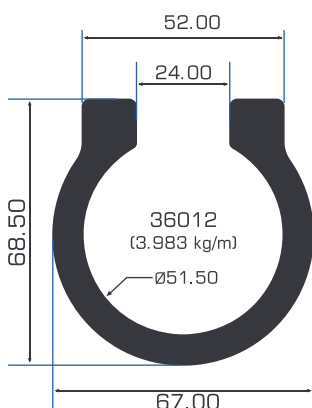
36003
(0.980 kg/m)



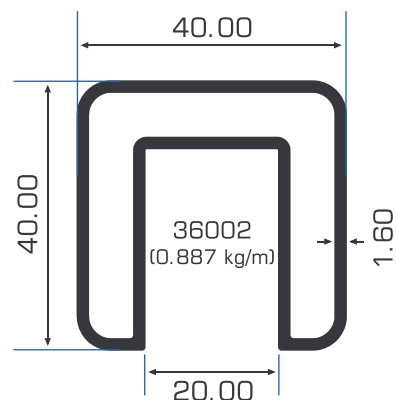
36004
(1.373 kg/m)



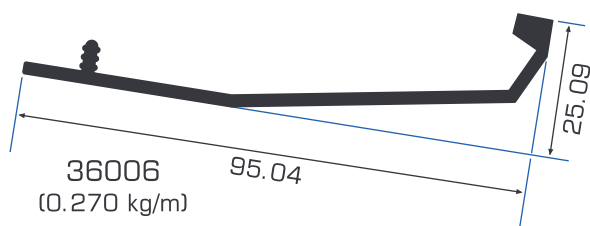
67014
(0.771 kg/m)



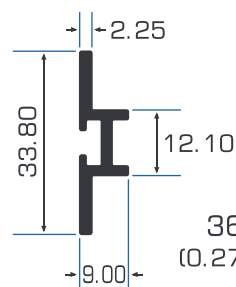
36012
(3.983 kg/m)



36002
(0.887 kg/m)



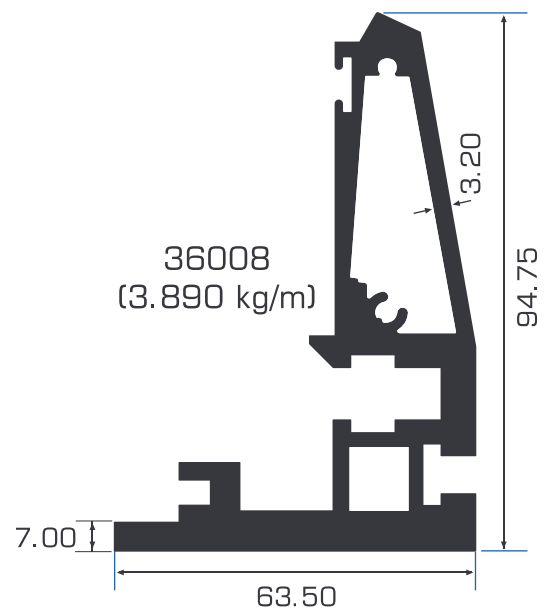
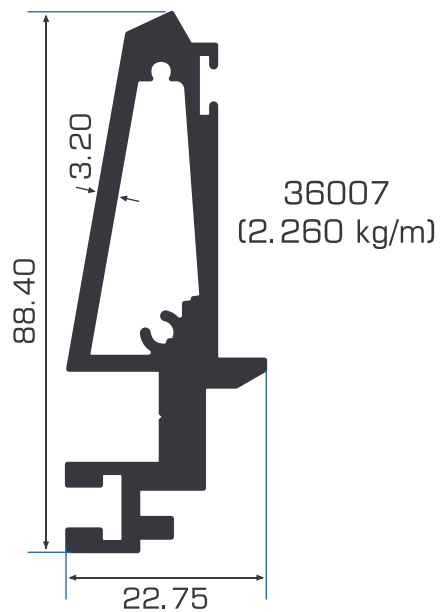
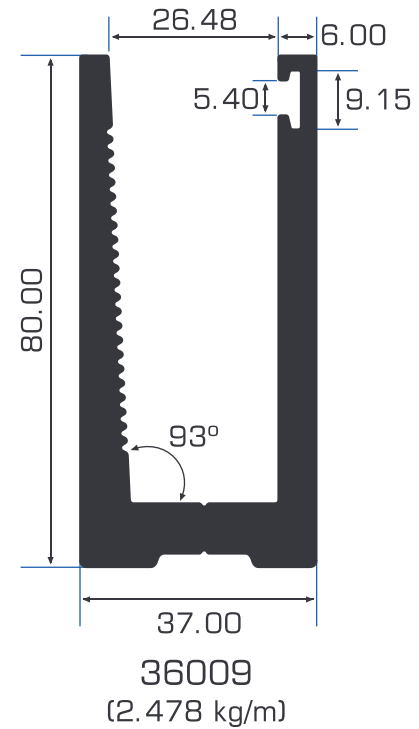
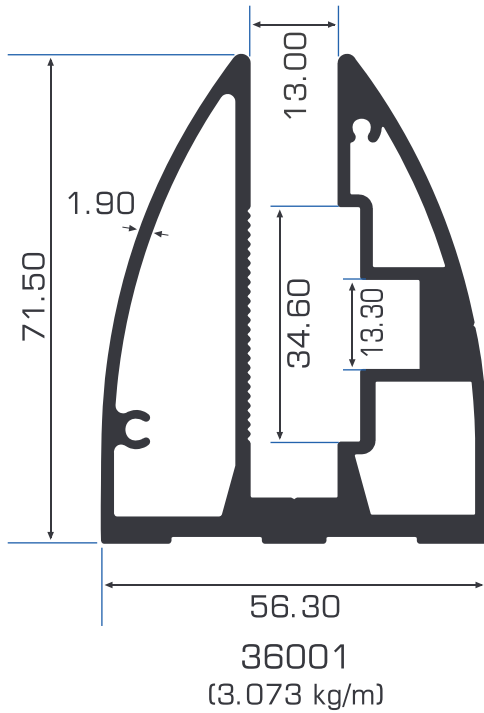
36006
(0.270 kg/m)



36010
(0.272 kg/m)

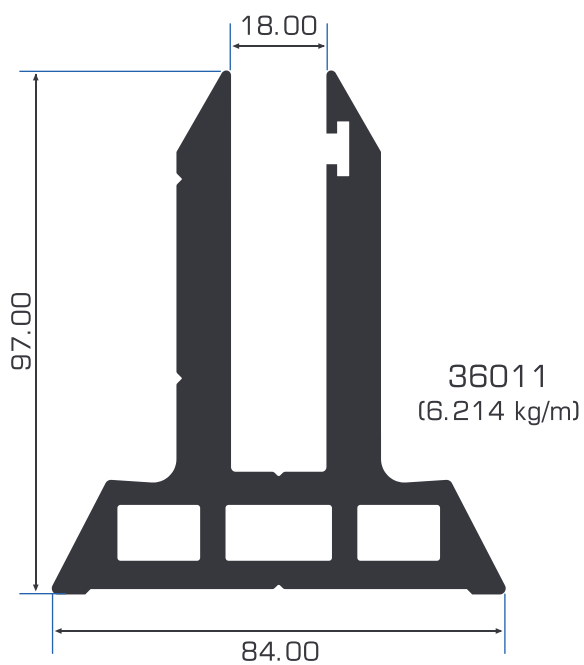
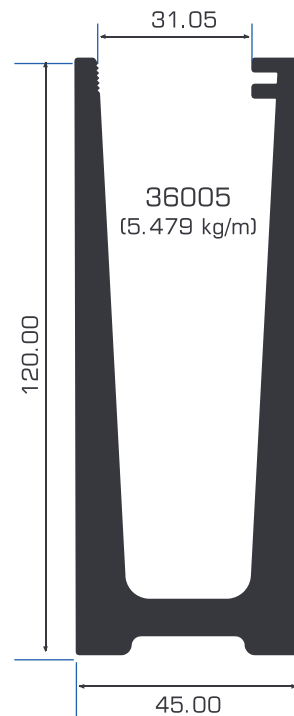
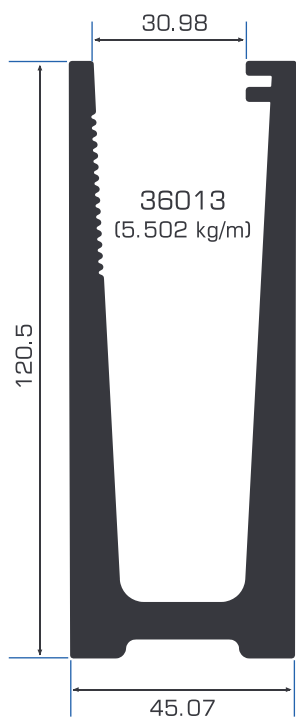
Hand Railing

HAND RAILING - BOTTOM



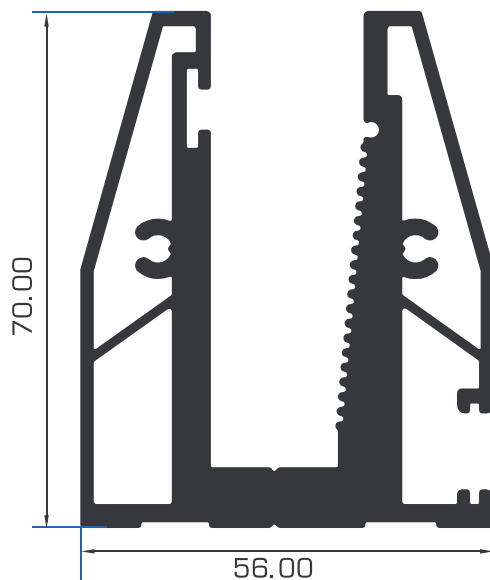
Hand Railing

HAND RAILING - BOTTOM

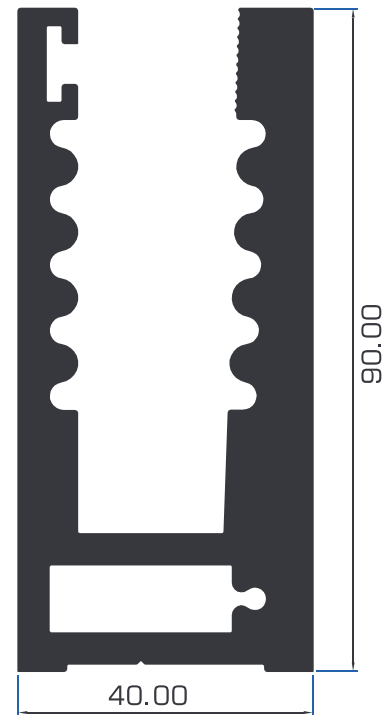


Hand Railing

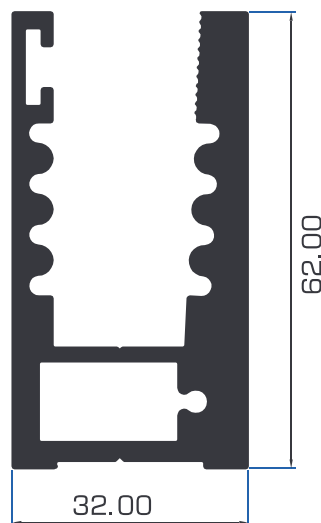
HAND RAILING - BOTTOM



38004
(3.316 kg/m)

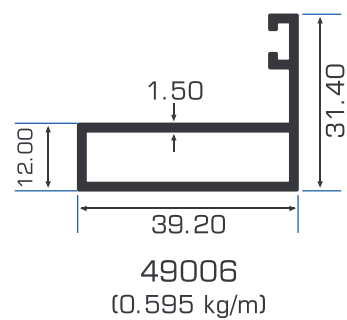
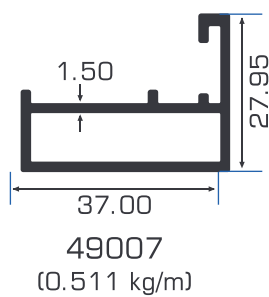
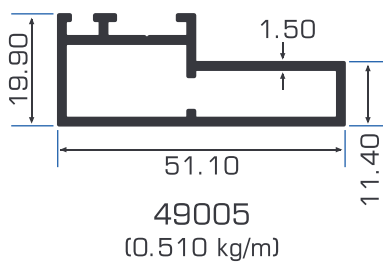
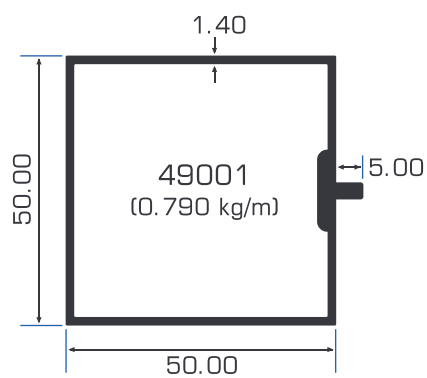
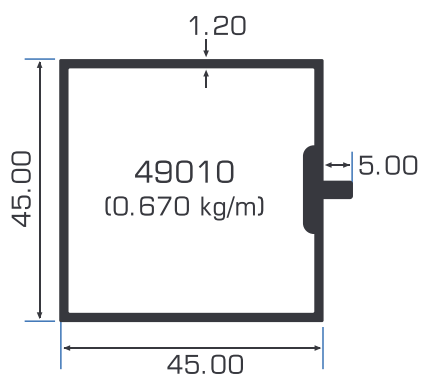
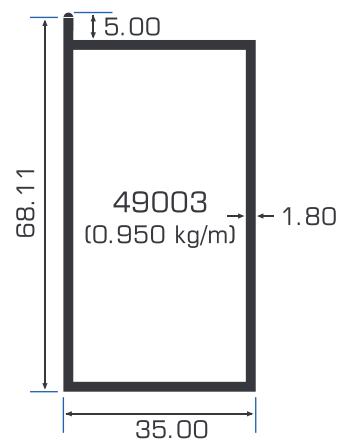
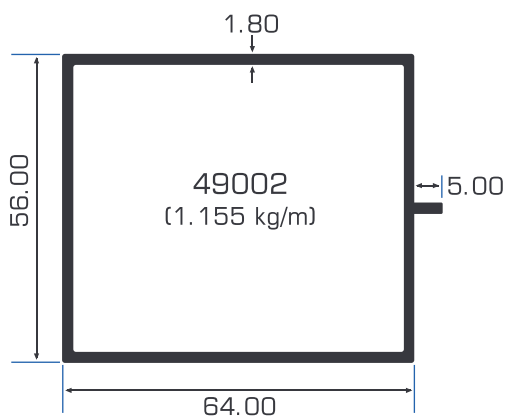


38002
(4.384 kg/m)

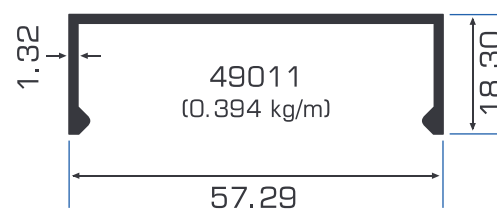
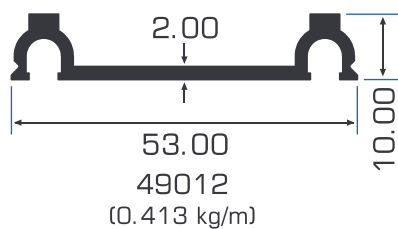
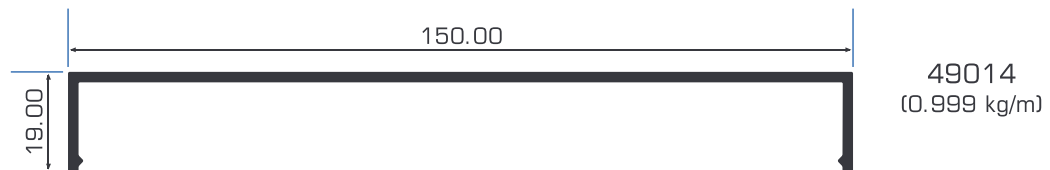
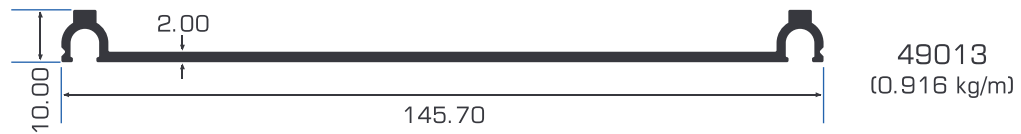
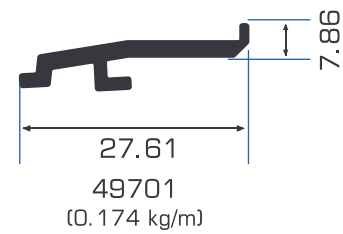
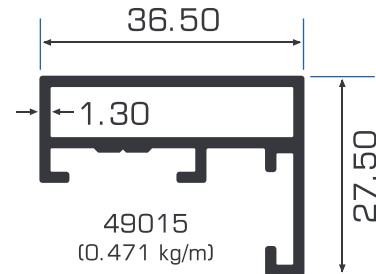
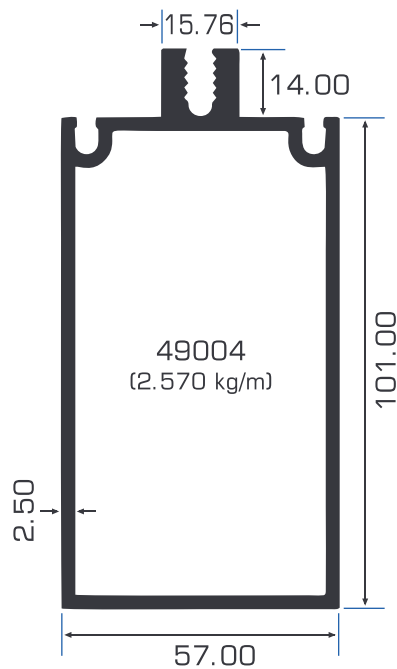


38001
(2.054 kg/m)

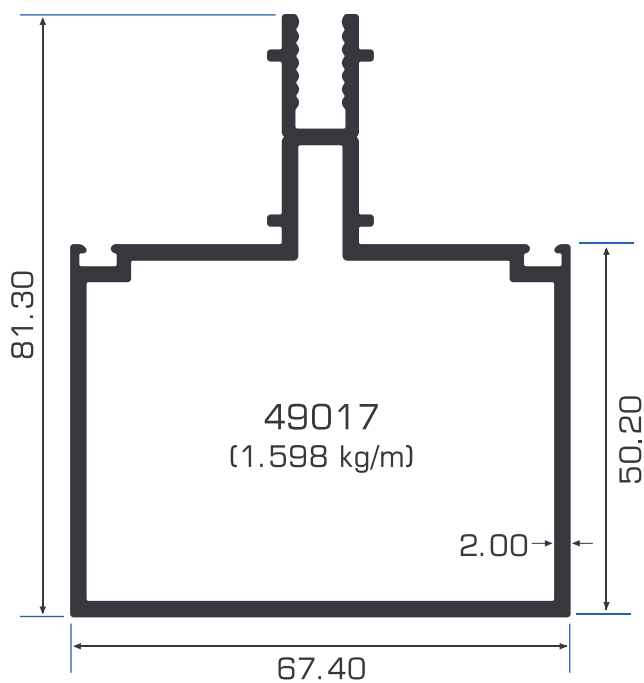
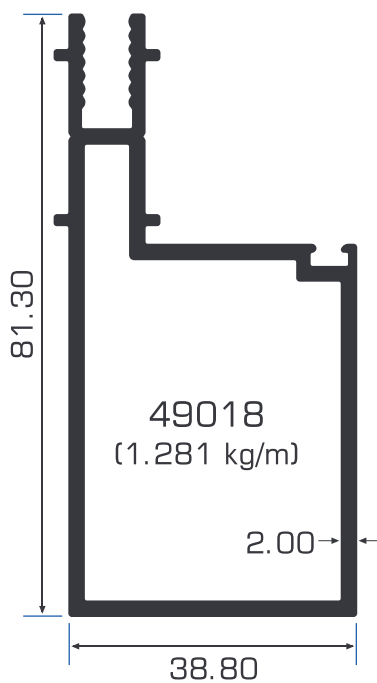
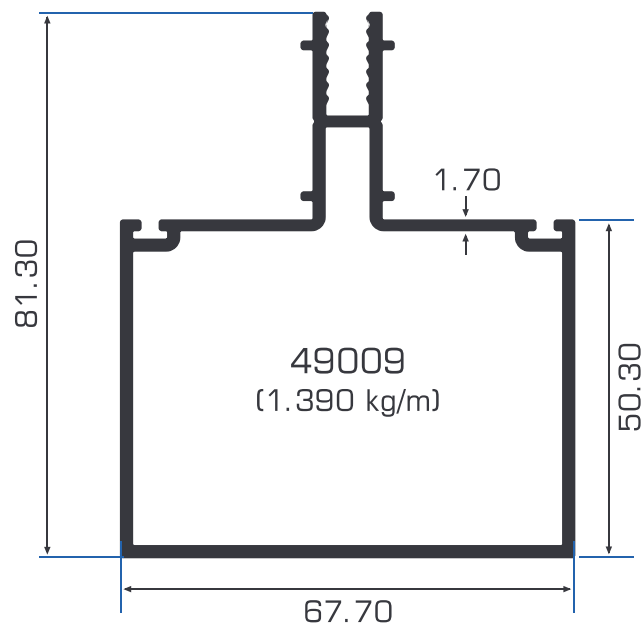
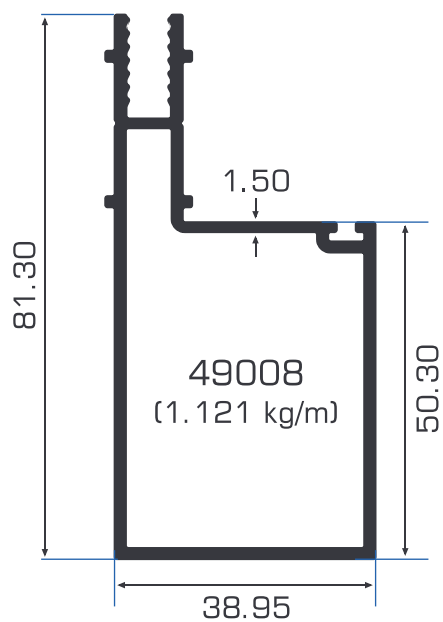
Curtain Wall

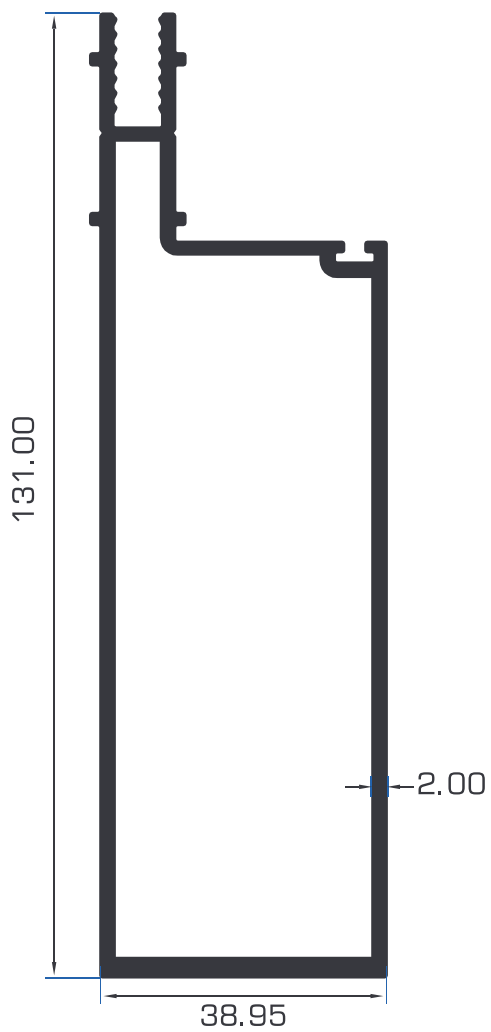


Curtain Wall

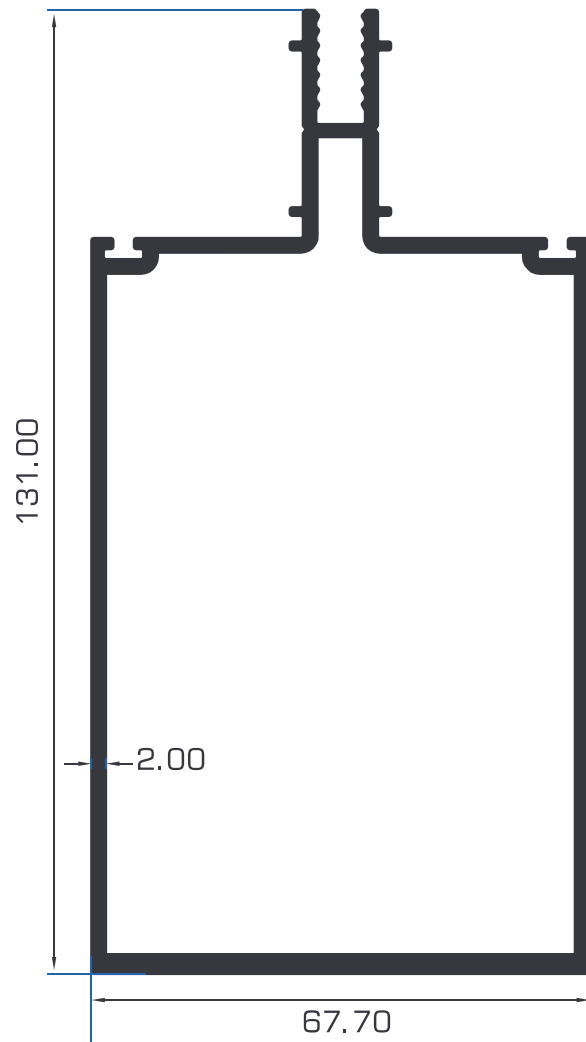


Curtain Wall



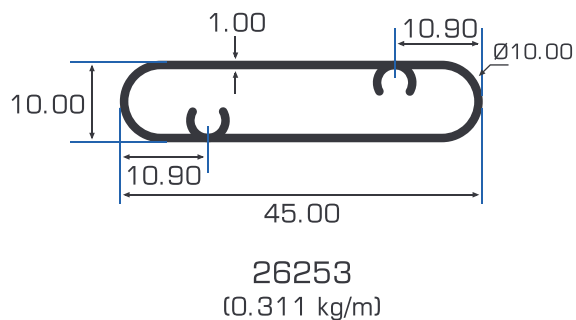
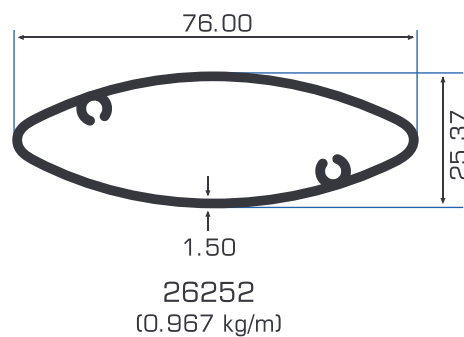
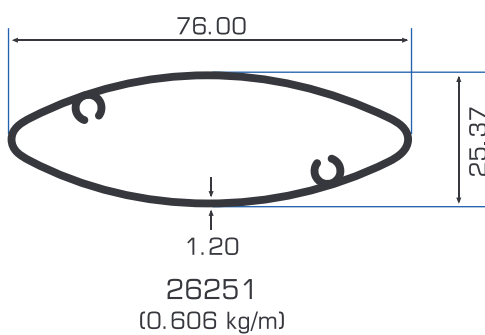
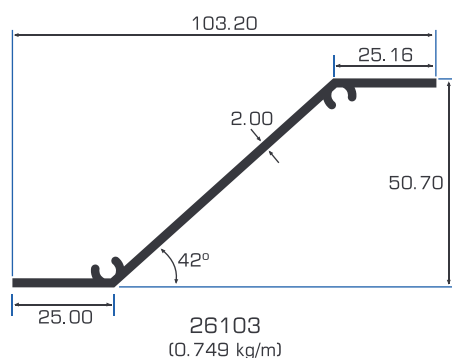
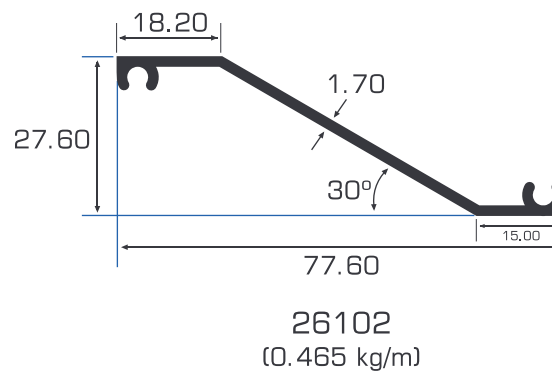
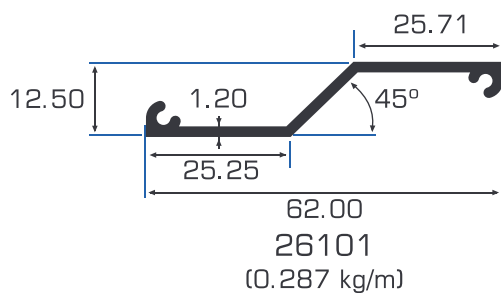


49017
(1.880 kg/m)

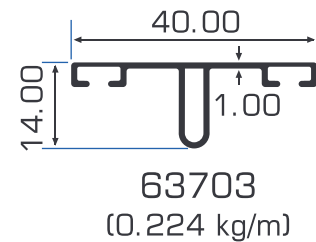
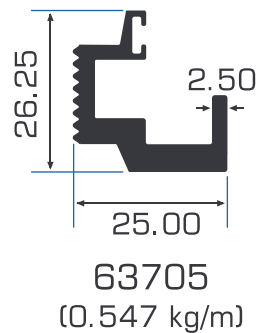
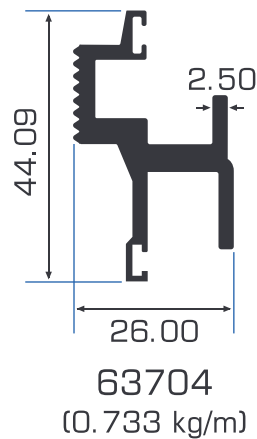
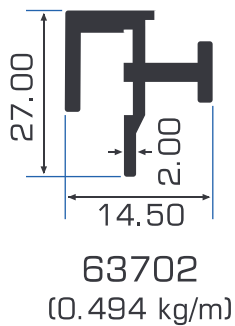
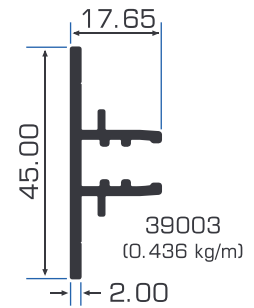
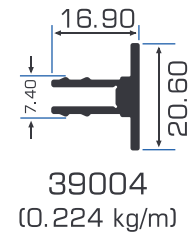
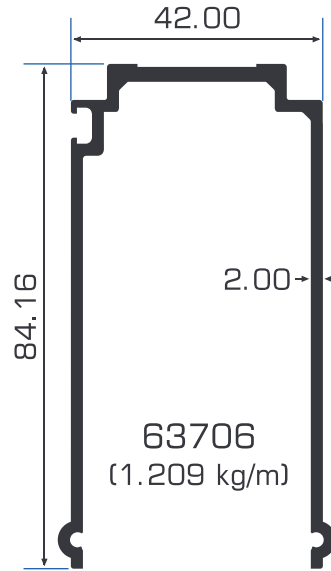
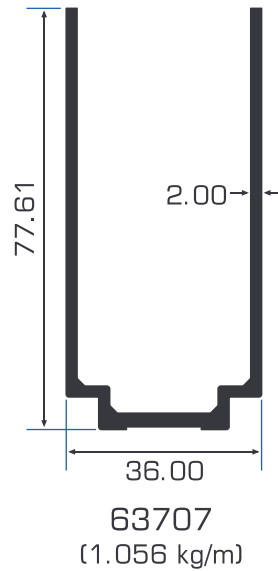
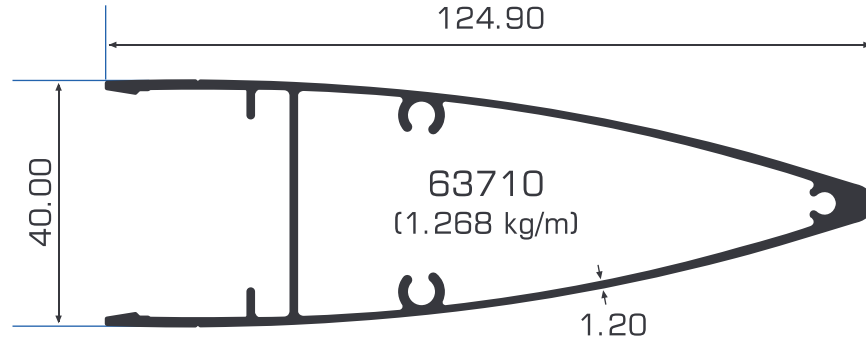
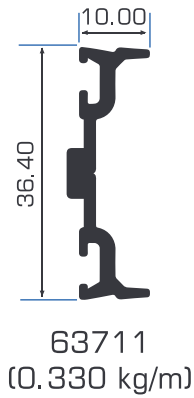


49020
(2.272 kg/m)

Louver Section

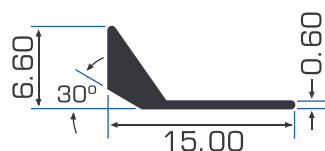


Facade Profile

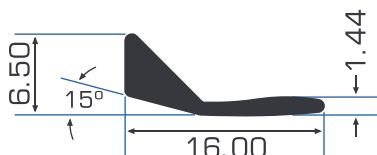


Industrial Profile

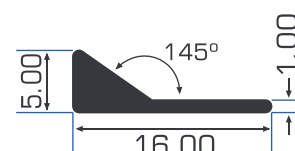
AIR GRILL PROFILE



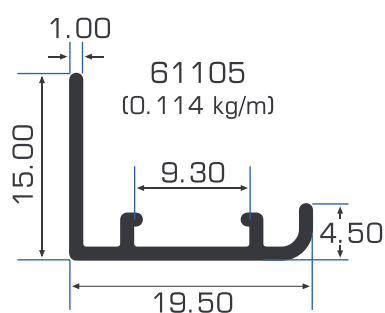
61101
(0.059 kg/m)



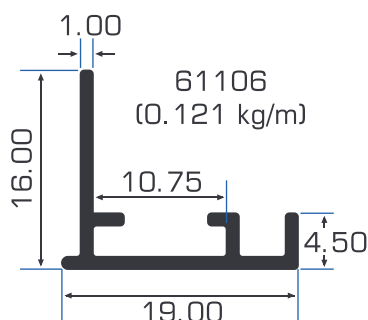
61111
(0.086 kg/m)



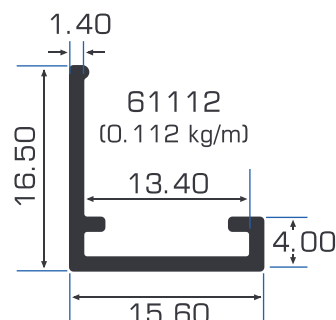
61115
(0.080 kg/m)



61105
(0.114 kg/m)



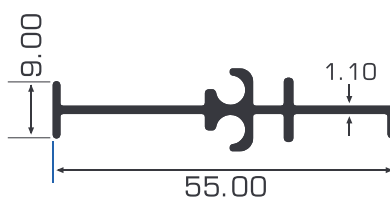
61106
(0.121 kg/m)



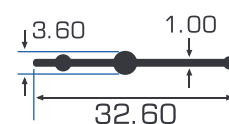
61112
(0.112 kg/m)



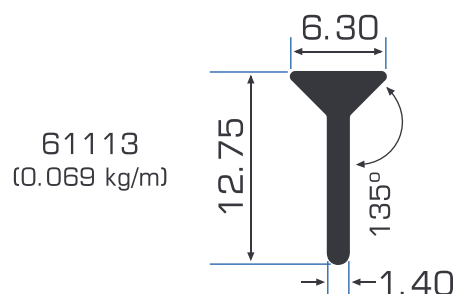
61102
(0.415 kg/m)



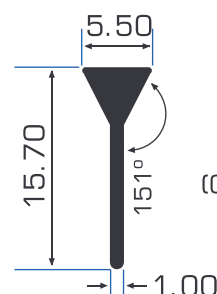
61104
(0.315 kg/m)



61110
(0.115 kg/m)



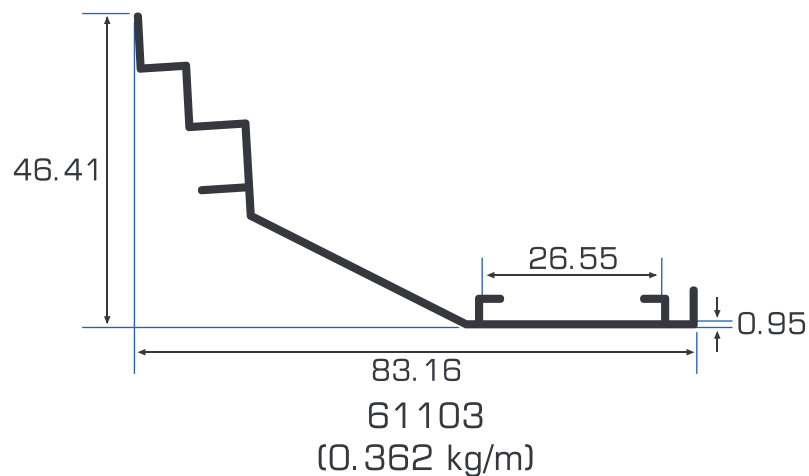
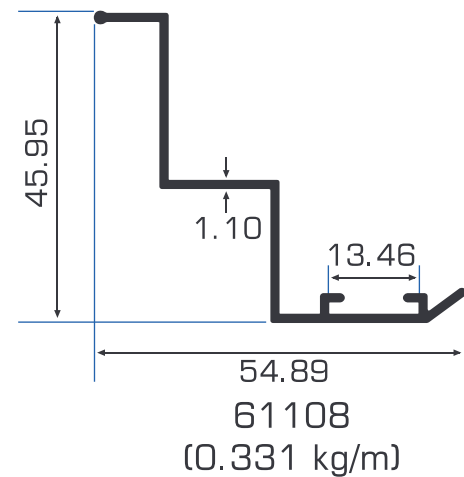
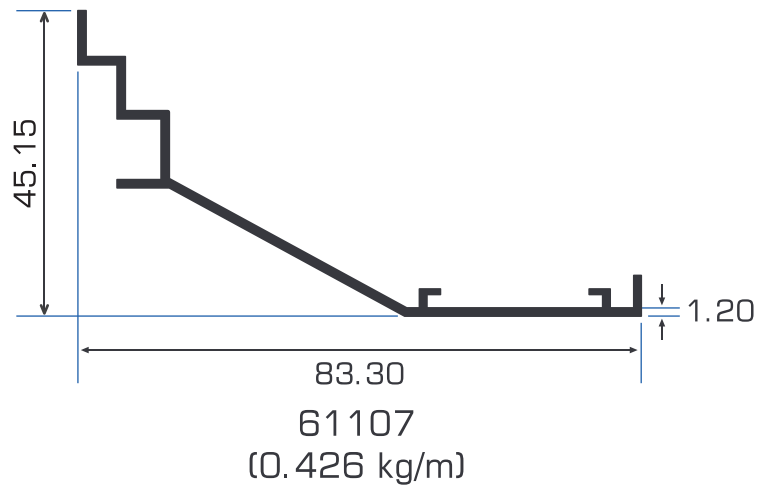
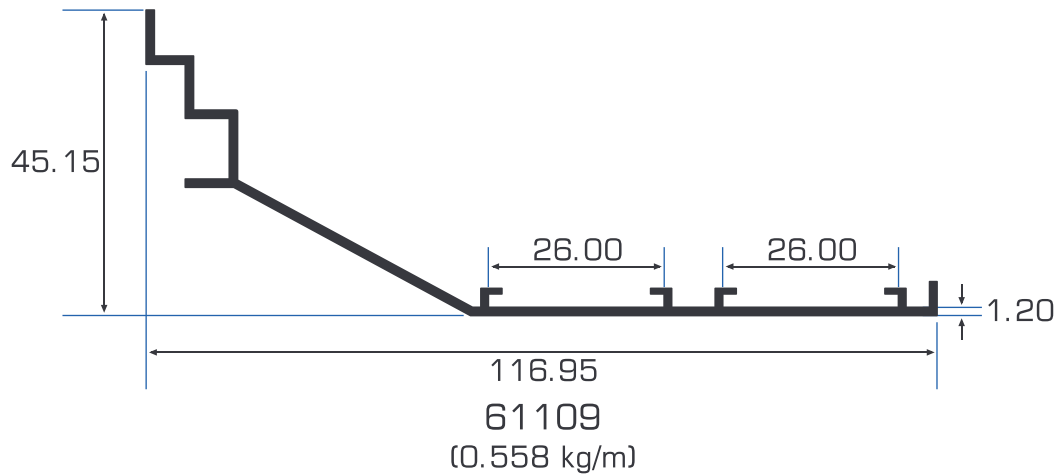
61113
(0.069 kg/m)



61114
(0.072 kg/m)

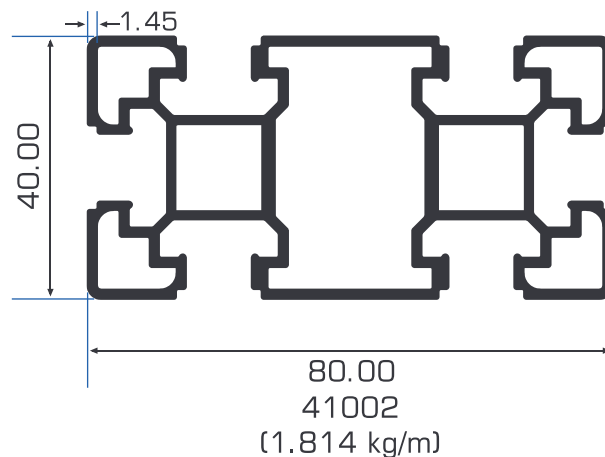
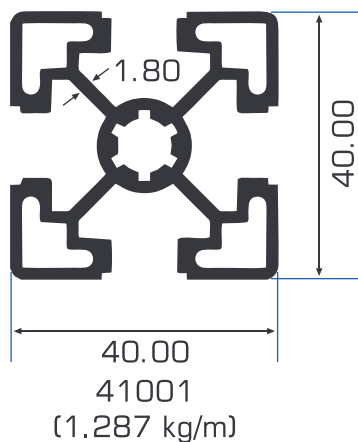
Industrial Profile

AIR GRILL PROFILE

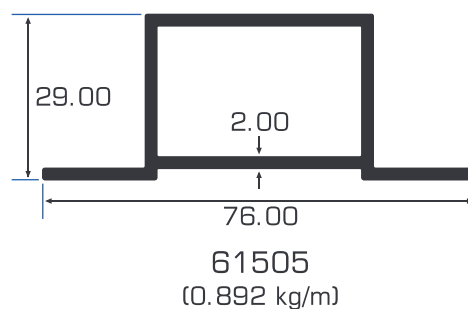
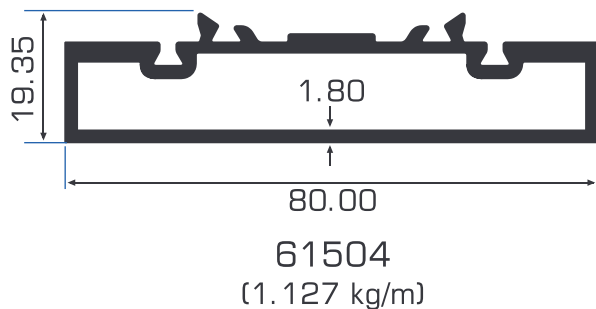
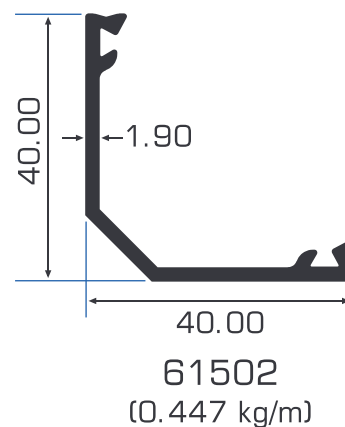
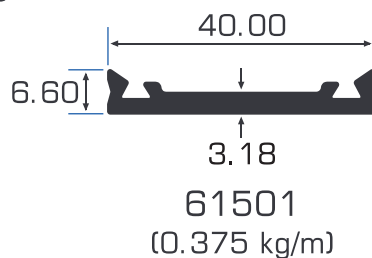
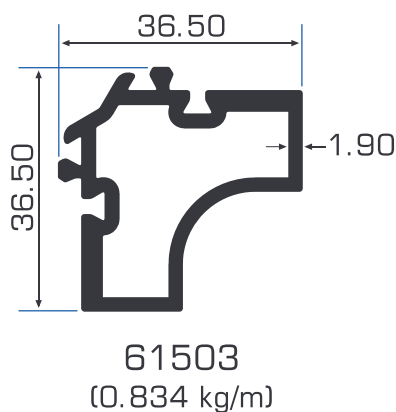


Industrial Profile

DISPLAY PROFILE

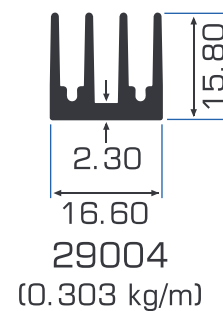
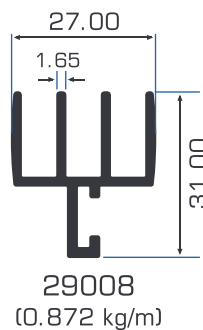
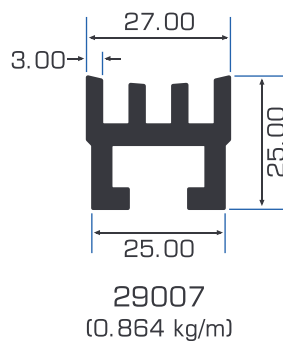
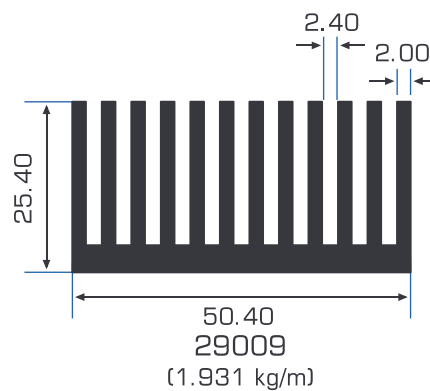
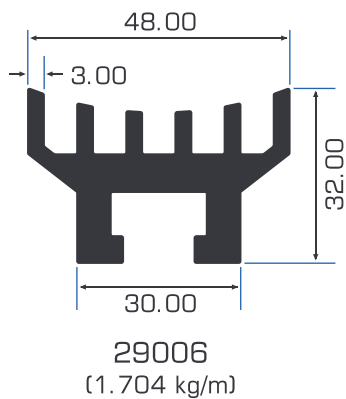
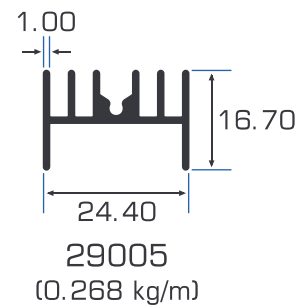
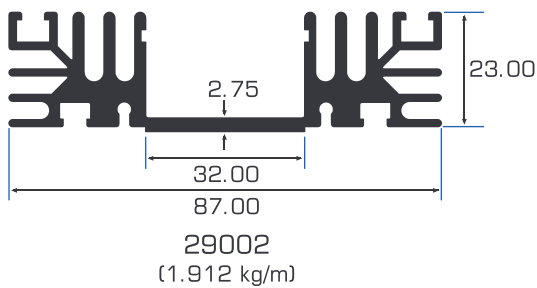
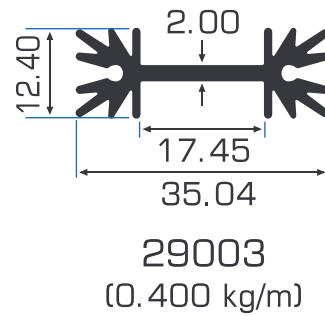
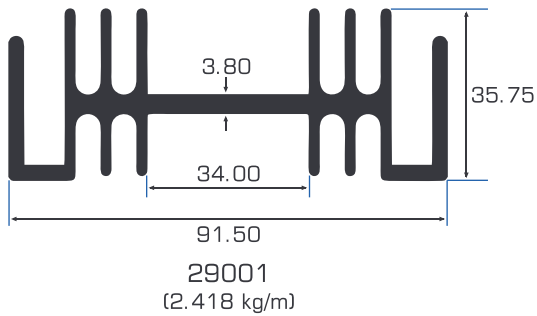


AHU PROFILE

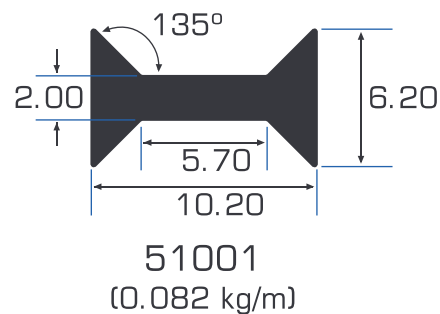
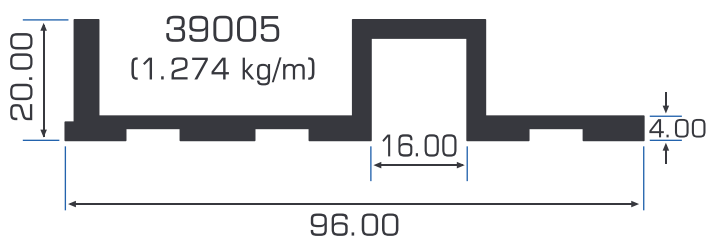
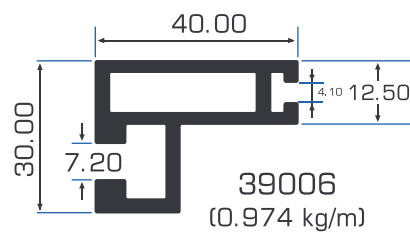
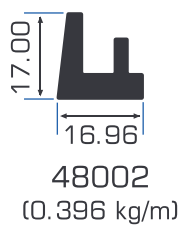
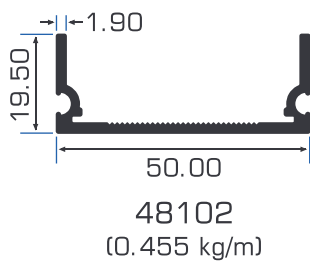
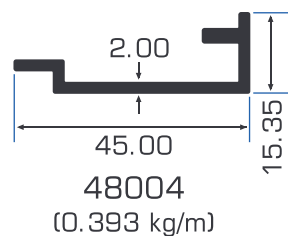
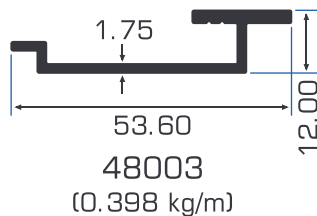
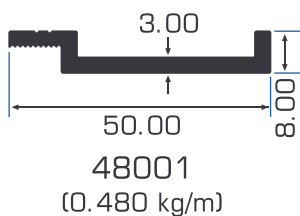
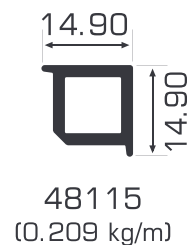
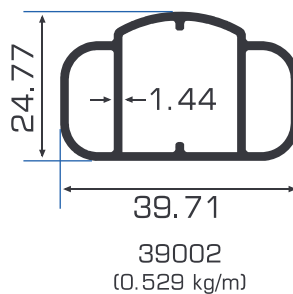
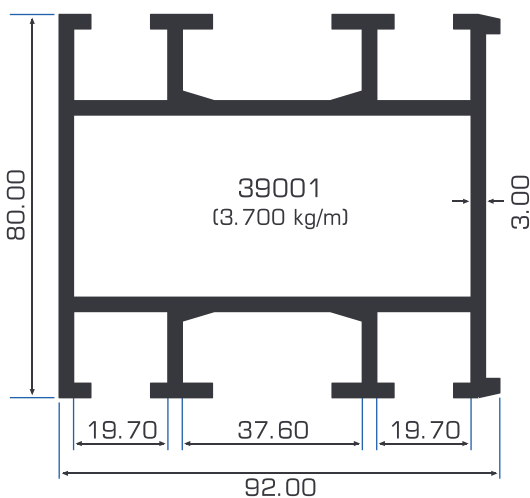


Industrial Profile

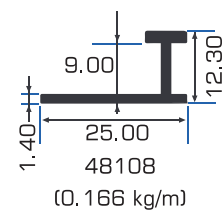
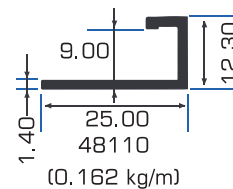
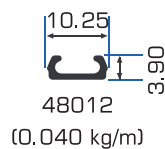
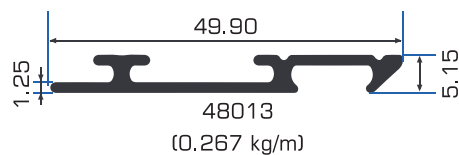
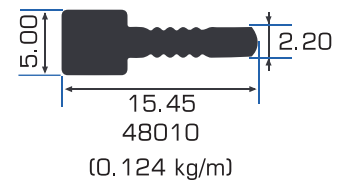
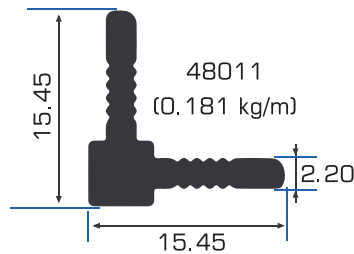
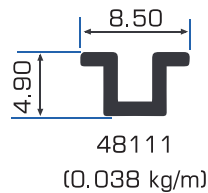
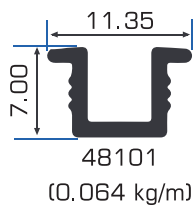
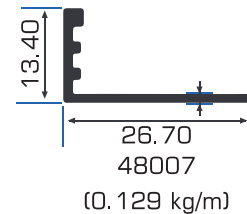
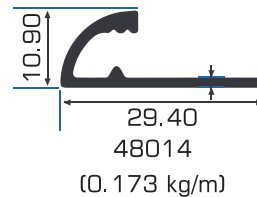
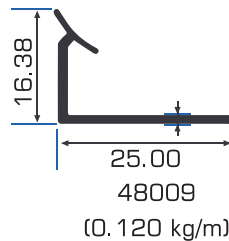
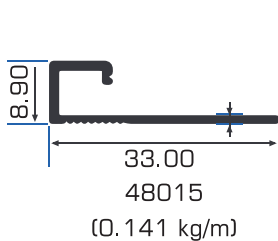
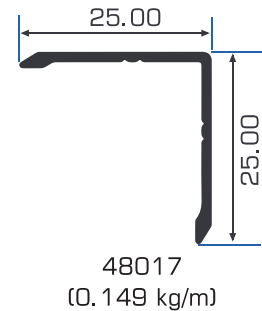
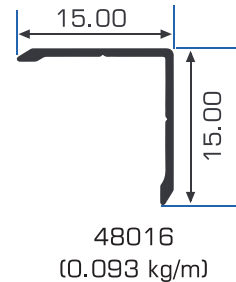
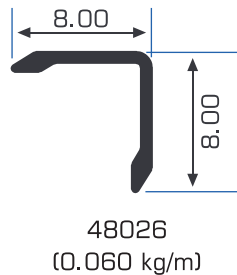
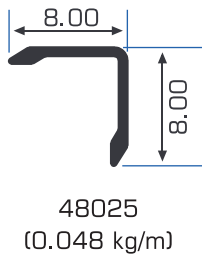
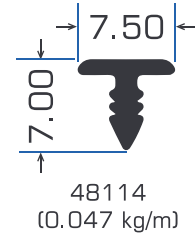
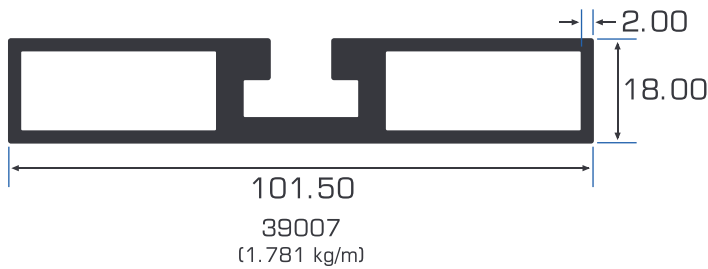
HEAT SINK



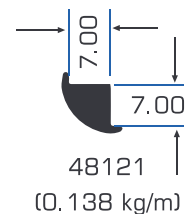
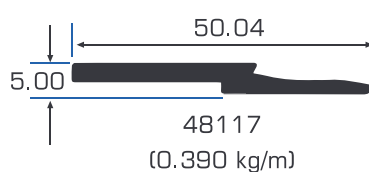
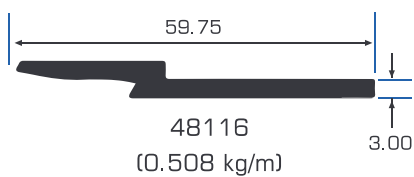
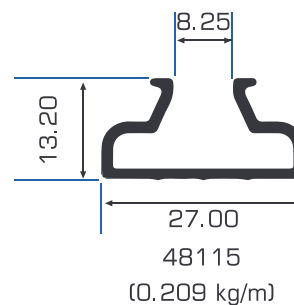
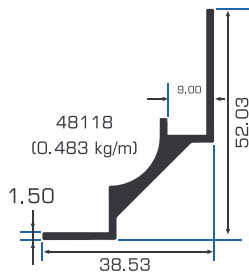
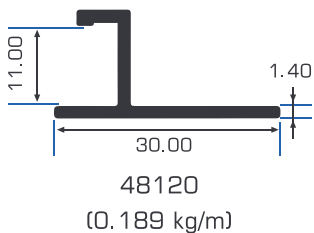
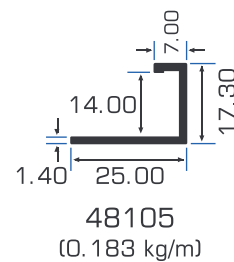
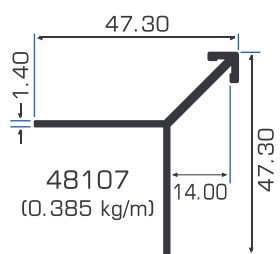
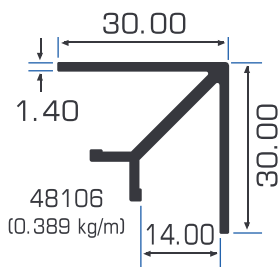
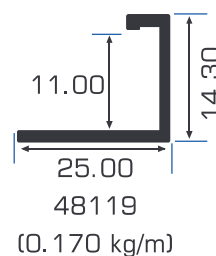
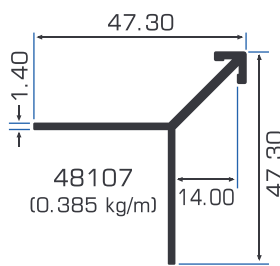
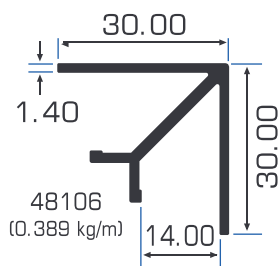
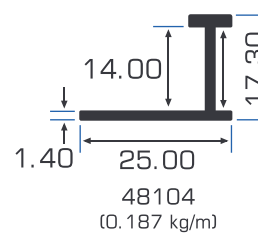
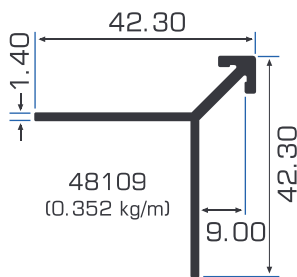
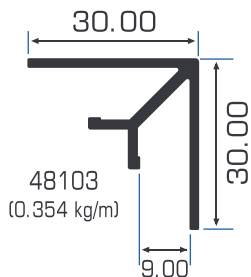
Miscellaneous Dies



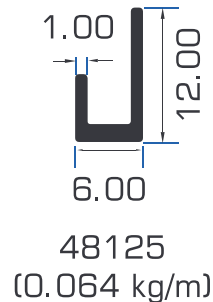
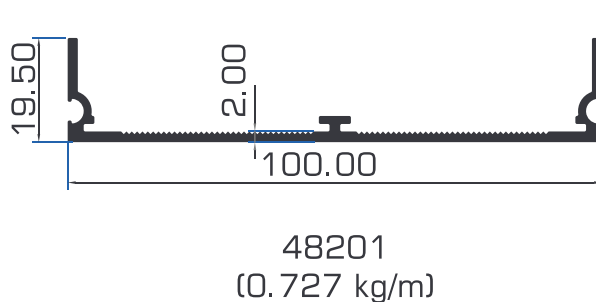
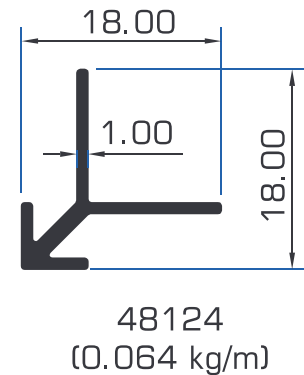
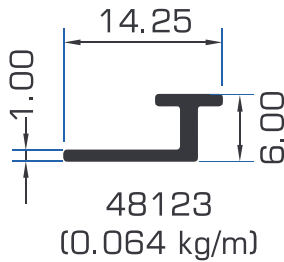
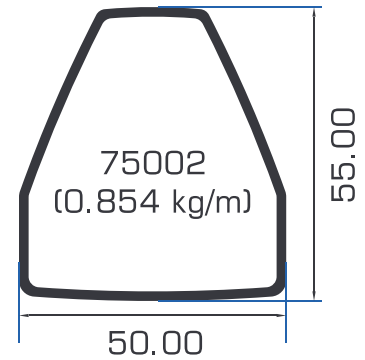
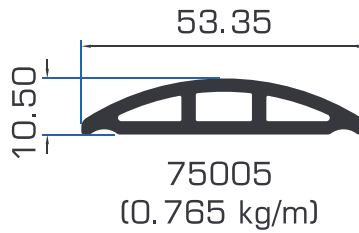
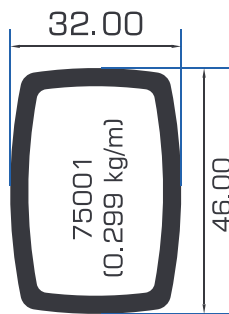
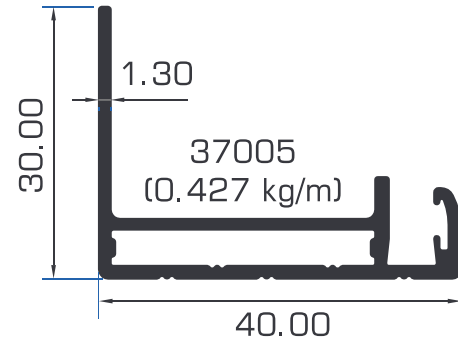
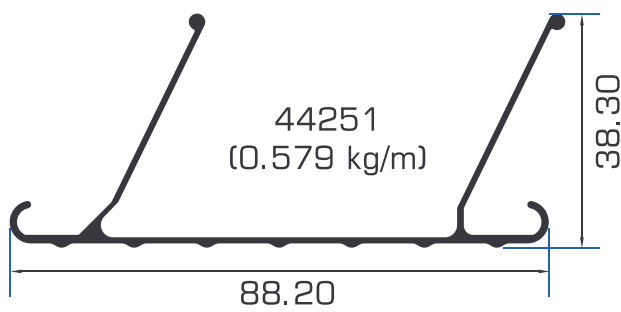
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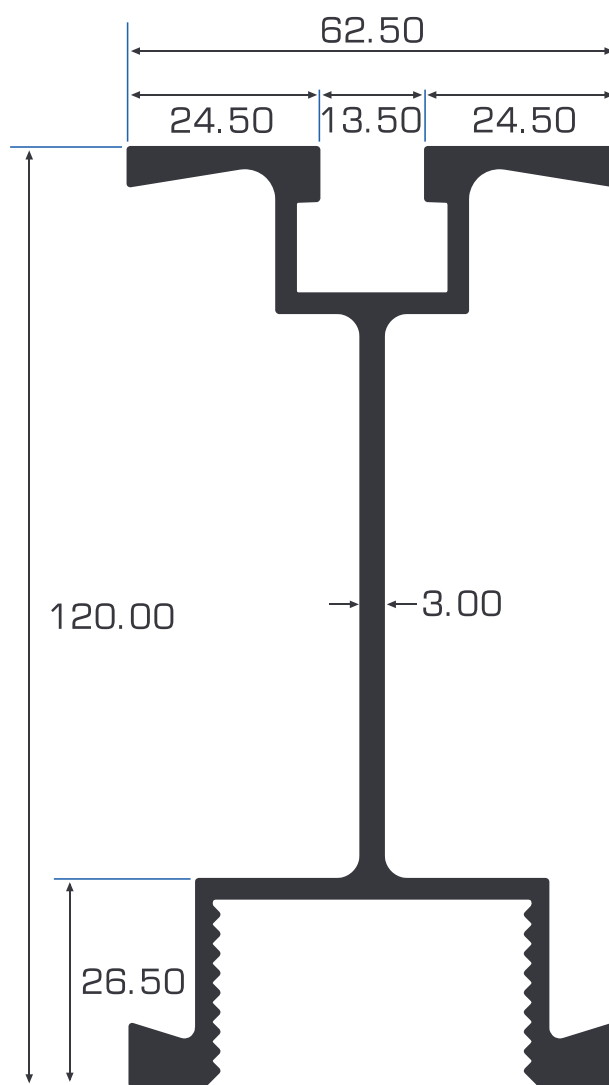
Miscellaneous Dies



Miscellaneous Dies



Miscellaneous Dies



51101
(2.477 kg/m)





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Phone:

+91 97279 12959

Mail:

info@hastenextrusions.com

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R. S. No:119/50/64/86/58, Village Khandiwada, Vadodara-Halol Expressway,
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**" BEYOND BOUNDARIES,
THROUGH EXTRUSION."**

